

# SWG300 IND USER MANUAL



## **Preamble**

This manual includes a description of the product but no guarantees of specific qualities or results of use. Unless otherwise stated, the relevant state of engineering is that at the time of the joint delivery of the product and operating instructions by MRU GmbH.

The design and circuitry are subject to ongoing development and improvement. Subject to technical changes.

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## 1 About this manual



This manual enable the safe and efficient handling of the product.

The user must read these instructions carefully and understand them before starting work.

The basic prerequisite for safe working is compliance with all the safety manual given.

### 1.1 Storage location of the manual

The manual is an integral part of the product and must be kept in the immediate vicinity of the product and accessible to personnel at all times.

### 1.2 General information about the manual

- Read and observe the separately supplied Safety manual.
- This manual enables you to understand and safely operate this MRU Analyser.
- Please read this manual with great vigilant.
- Get familiar with the product before using it.
- This analyser may only be operated by competent personnel and for its intended use.
- The analyser may only be used by qualified personnel for the intended use.
- Please pay special attention to all safety directions and warnings to prevent personal injuries and damaging of the product.
- We cannot be held responsible for any injuries and/or damages that occur by not following the instructions in this manual.
- Always keep the manual near you when working with the analyser, to be able to read instructions as needed. Please ensure to hand over all documents to when handing the analyser over to others.
- Hand over all documents when passing on the analyser to third parties.

### 1.3 Packaging

Keep the original carton and packaging material to avoid damage in transit in case you have to send the unit to the factory.  
to the factory.

### 1.4 Taking back parts containing harmful substances

MRU GmbH undertakes to take back all parts supplied by us which contain hazardous substances and which cannot be disposed of in the normal way.

Parts containing hazardous substances are, for example, electrochemical sensors, batteries and accumulators.

The return delivery must be free of charge for MRU.

### 1.5 Taking back electrical equipment

MRU GmbH undertakes to take back for disposal all electrical appliances sold after 13 August 2005. The return of the appliances must be free of charge for MRU.

### 1.6 Weather and environmental conditions

The analyser is designed for ambient temperatures of  $-40^{\circ}\text{C}$  to  $+50^{\circ}\text{C}$ .  
The analyser is designed for outdoor mounting and has an IP class of 65.  
This degree of protection is only given when the door is closed.

- Protect the inside of the appliance from moisture and dirt.
- Before opening the appliance door, make sure that the external atmosphere is not explosive. To do this, the environment must be measured with a measuring device certified for this purpose.
- The analyser can only be switched on when the door is closed and the purging phase has been completed, or when the unit is in service mode.

## 1.7 General important instructions for the plant operator

To guarantee continuous operation of the analyser, the functions, processes, and operation of the analyser must be monitored regularly by the plant operator – especially in case of any initial installation. Thus, it will be possible to take suitable measures to improve the availability and lifetime of the analyser.

As the plant operator gains more experience concerning the maintenance requirements of the analyser, the monitoring frequency may be reduced to more extended periods of time.

### NOTE

In case of **not intended** use the guarantee will void. Regular controls, inspections and the exchange from polluted and exhausted filters by the operator are also an important part of the determinations “**not determined use**”- see chapter “Maintenance” for regular maintenance work.

## 1.8 MRU Warranty conditions

The warranty is 12 months.

- 1 The warranty on spare parts is 6 months.
- 2 The term of the warranty conditions starts as of the invoice date.
- 3 The warranty is void under the following conditions:
  - Improper use.
  - Improper application.
  - Improper mounting.
  - Deliberate or negligent destructions.
  - External influence like dropping, impact, solvents, acids, gases, or transport damages. This includes damage, which is caused by exposure to high pollution and/or moisture (condensate) in the gas path.
- 4 As well excluded from the guarantee conditions are typical consumable- and spare parts.
- 5 Use of original MRU consumable parts and sensors is required to maintain the warranty.
- 6 Removal of tampering of the serial number type plate will void the warranty.
- 7 The service of a guarantee conditions will not enlarge the guarantee time. Demands because of consequential damages are excluded.
- 8 MRU is not responsible for the transport costs for the warranty or replacement.
- 9 MRU reserves the right, to determine individual conditions or exceptions. These will be separately communicated.

MRU GmbH

01.09.2014

## 1.9 Representation of safety and warning notes

Unit-specific safety instructions are placed before dangerous action.

### **DANGER**

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

### **WARNING**

Indicates an imminently hazardous situation which, if not avoided, could result in death or serious injury.

### **CAUTION**

Indicates a potentially hazardous situation which, if not avoided, may result in minor injury.

### **ATTENTION**

Indicates a harmful situation which, if not avoided, may result in damage to the unit or its surroundings.

### **NOTE**

Identifies user tips and other important information.

## 2 Information on the unit and safety

### 2.1 Safety manual

The safety manual supplied with the unit contains all the general information and safety instructions for the units.

- ! Read and observe the safety manual before the first use of the unit.

### 2.2 General information

- ! Read and observe separately supplied safety manual
- ! The user manual enables you to operate the unit safely.
- ! Read the user manual carefully.
- ! Get familiar with the unit before you use it.
- ! Before turning on the unit, carry out an overall visual inspection of the unit, the gas sampling probe and any attachments.
- ! Do not operate the unit if there is any damage to the housing, power supply unit, supply cables or other damage.
- ! Operate the unit only with the supplied power supply adapter.
- ! Do not use the metal tube of the gas sampling probe or other metallic parts as electrical conductors.
- ! Do not exceed the specified temperature range of the gas sampling probe. The temperature sensor and probe tube will be destroyed if the temperature range is exceeded.
- ! The unit may only be used by qualified personnel for the intended use.
- ! Operate the unit only within the parameters specified in the technical data.
- ! Do not use any violence.
- ! Only carry out maintenance and servicing work described in the user manual. Observe the specified action steps. Only use original spare parts.
- ! Do not store the unit together with solvents, acids or other aggressive substances.
- ! Keep this user manual close at hand so that you can refer to it whenever necessary.

- ! Ensure to hand over all documents to when handing the unit over to others.

## 2.3 Qualified personnel

### **⚠ WARNING**

#### **Qualified personnel**

The units may only be installed and commissioned by qualified and competent personnel.

For the purposes of these instructions, qualified personnel are persons who are familiar with the installation, commissioning and operation of this product and who have qualifications appropriate to their work, such as:

- ! Training or instruction or authorisation to install circuits and devices or systems and systems in accordance with the current standards of safety technology, to earth and and mark them.
- ! Training or instruction in accordance with current safety engineering standards in Care and use of appropriate safety equipment.
- ! Training in first aid.





## 2.4 Return of analyzer

MRU GmbH is required to accept the return, for proper disposal, of all analyzers delivered after 13th of August 2005. The device must be returned to MRU prepaid.

## 2.5 Packing

Packing regulation of 12.07.1991

If your local waste facility does not accept MRU packing materials for disposal, you may return it to MRU or our local sales representative. Packing materials returned to MRU must be returned prepaid.

## 2.6 Return of hazardous waste

### **Waste Disposal/Returns/Warranty**

MRU GmbH is required to accept the return of hazardous waste such as electro-chemical sensors that cannot be disposed of locally. Hazardous waste must be returned to MRU prepaid.

### 3 Performance description

The SWG300 IND is a stationary gas analysis system for continuous emission monitoring.

It is intended for clean applications, these can be exemplified by:

- solid fuels and heavy oil combustion sites
- Coal power stations
- Municipal and other waste incinerators
- Cement outlet stacks
- Bagasse and biomass steam boilers
- Glass smelting industry

A defined gas flow is extracted, filtered and further processed by a measuring probe.

Depending on the configuration, the gas analyser can measure the following gas components:

- Carbon monoxide (CO)
- carbon dioxide (CO<sub>2</sub>)
- Nitrogen monoxide (NO)
- nitrogen dioxide (NO<sub>2</sub>)
- Sulphur dioxide (SO<sub>2</sub>)
- Oxygen (O<sub>2</sub>)
- Methane (CH<sub>4</sub>)
- Propane (C<sub>3</sub>H<sub>8</sub>)

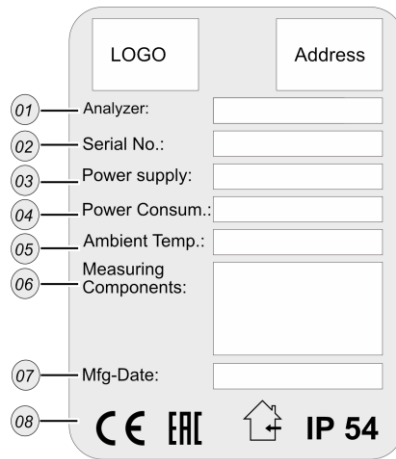
Depending on the configuration, different measurement principles can be used in your unit to determine the gas concentrations.

These can be exemplary

- NDIR measuring cells,
- paramagnetic sensors,
- thermal conductivity sensors.

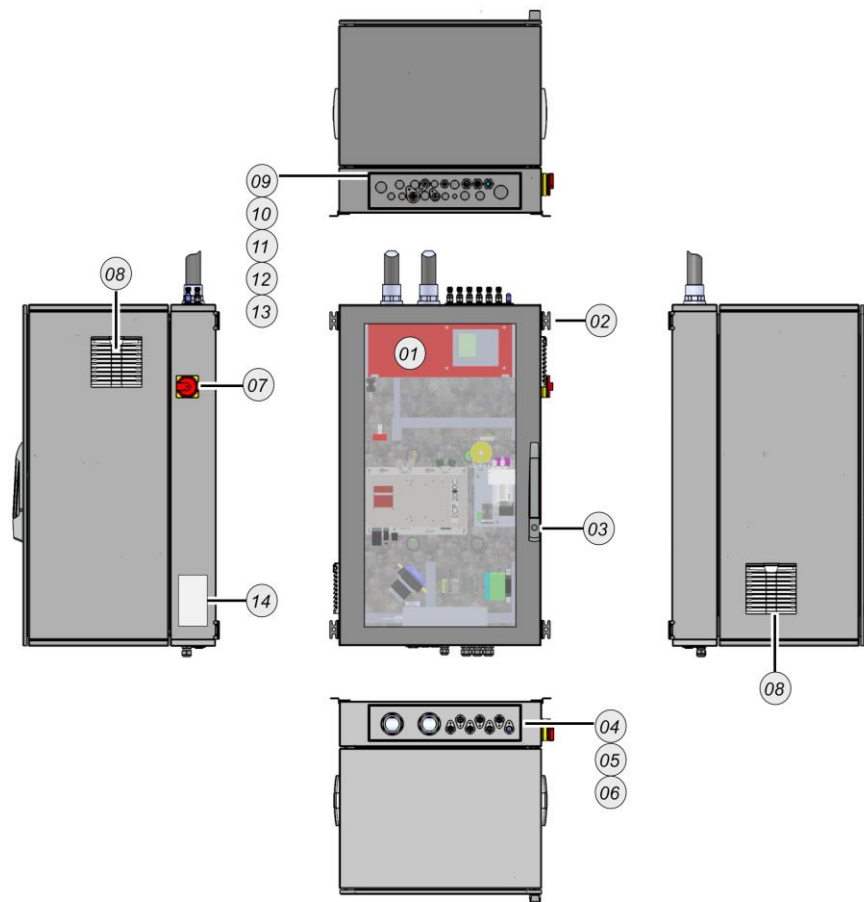
### 3.1.1 Configurations and type plate

You can read the respective configuration of your unit on the type plate.



Number	Description
1	Product name
2	Serial number
3	Power supply
4	Electrical power
5	Permissible ambient temperature
6	Detectable sample gases and their measuring ranges
7	Manufacturer's date
8	Markings here as example

## 4 Unit description



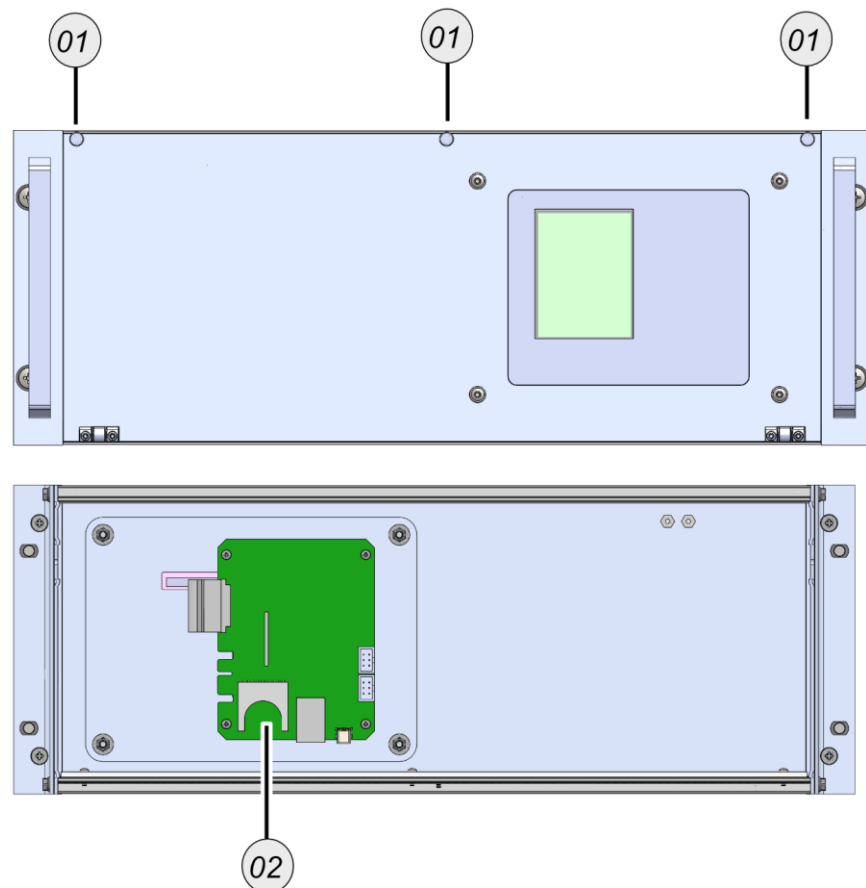
#	Description	#	Description
1	Operation unit	10	Gland for power supply
2	Wall hanging	11	Gland for IO module
3	Lock	12	Condensate outlet*
4	Sample gas inlet*	13	H3PO4-Inlet
5	Calibration gas inlet*	14	Type plate
6	Zero gas inlet*		
7	Power switch		
8	Filter-unit		
9	Vent**		

\*The positions of the inlets and outlets are printed on the unit. All inlets and outlets have a G1/8 inner thread.

\*\*The position of the vent is printed on the unit. The vent has a G1/4 inner thread.

#### 4.1 Operation unit

The control unit is used to operate the unit. In addition, the SD card slot is located on the back of the control unit.



#	Description
1	Opening screws
2	TFT-Display

## 5 Installation

You will learn how to assemble and install the device correctly. The installation work includes:

- Set up the device,
- Wire the unit electrically,
- Connect the tubing to the unit,
- Connect the sampling line.

### 5.1 General installation rules

For outdoor installation, mount the unit in a rain-protected and sun-protected location.

#### **NOTE**

---

If necessary, fit a rain and sun roof over the unit.

---

For indoor installation, mount the unit in a clean and dry place. Ensure that the room is constantly ventilated with fresh air.

Other general rules are:

- Mount the unit on a solid wall or steel beam.
- Make sure that the air circulation is not obstructed.
- Provide sufficient space for the piping.

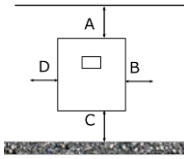
## 5.2 Components and terms used

The components and the terms used are presented here. You will need these components for on-site installation.

#	Description	#	Description
1	HD-probe	2	DN4/6 mm Filter-nozzle unit
1.1	DN65 Graphite seal	3	1/8G Zero-gas-filter
1.2	M12-bolt	4	DN10/12 mm vent-fitting
1.3	M12-Threadlocker	5	DN4/6 mm-H3PO4-fitting
1.4	M12-washer	6	DN4/6 mm-condensate-fitting
1.5	M12-nut	7	H3PO4-canister
1.6	HD-probe	8	DN4/6 mm-Support sleeve
1.7	Probe sealing	9	HD-heated sampling line

1 (Option)	1.1	1.2	1.3
			
1.4	1.5	1.6	1.7
			
2	3	4	5
			
6	7	8	9
			

### 5.3 Mounting the device



#### CAUTION

**Risk from a net weight greater than 10 kg**  
This may result in overloads or crush injuries.

- Move the measuring device with appropriate caution.

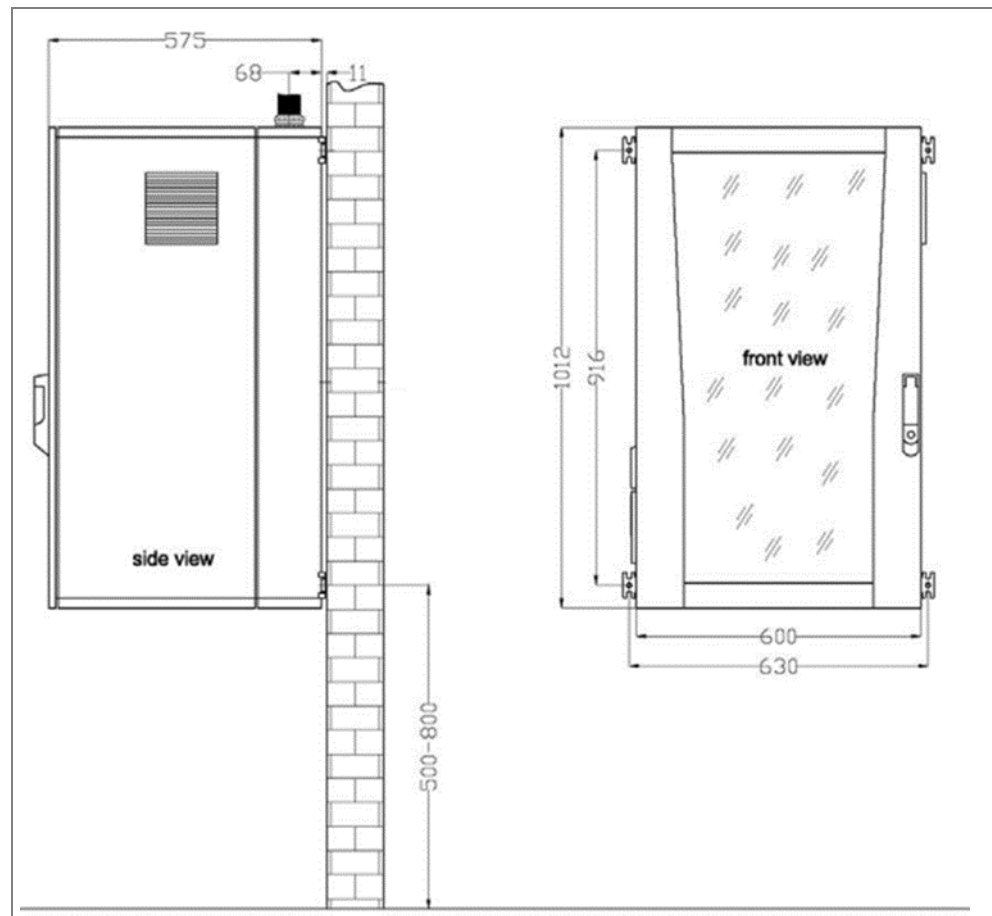
Your unit is designed as a wall-mounted housing. For installation, you must mount the wall-mounted enclosure on a stable wall using four M12 bolts (strength class: 8.8).

A suitable installation location must meet the following criteria:

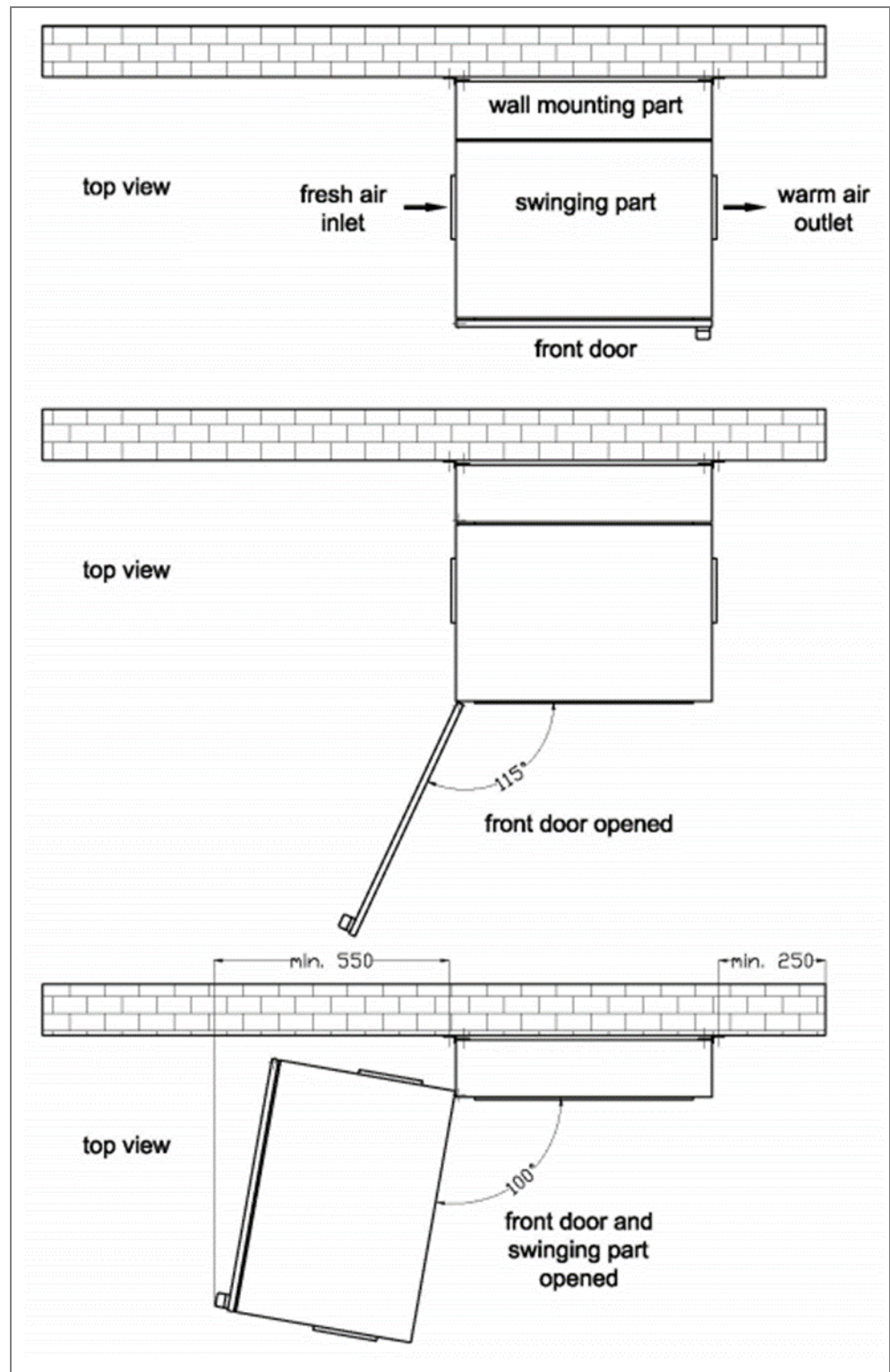
- The installation site should be easily accessible.
- The installation site should be well ventilated.
- The installation site should have enough space for installation and operation.

#### ATTENTION

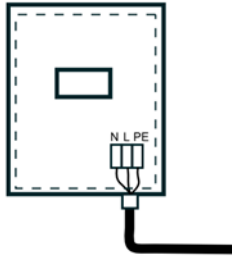
**Keep attention to the minimum distance.**







## 5.4 Connecting power supply



Connect the power supply to terminal block X-0.

This section tells you where to connect the power supply.

- ☞ See appendix X-X for wiring diagram.
- ☞ See appendix X-X for position on the device.

### **⚠ WARNING**

**Risk of serious damage to property and personal injury due to improper electrical installation.**

Safe electrical installation can only be guaranteed if the person carrying out the installation has proven knowledge in the following areas:

- Connection to the installation network.
- Connection of several electrical appliances.
- Laying electrical cables.
- As a rule, only trained specialists in the field of electrical installation technology have this knowledge and experience. If these minimum requirements are not met or disregarded, you may be personally liable for damage to property or personal injury.

### **⚠ WARNING**

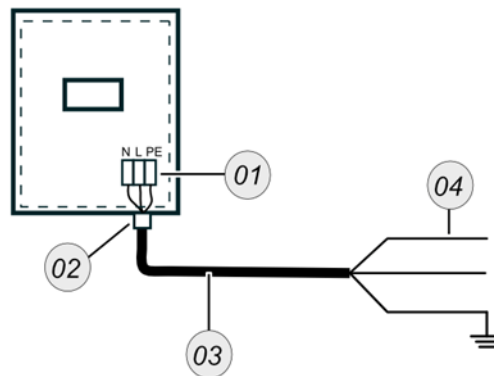
**Country-special electrical installation requirements**

Find out about your country-specific requirements for additional electrical protection devices.

**PREQUESTION**

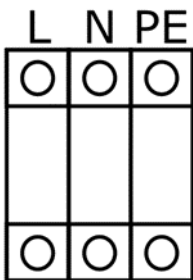
- A suitable 3-core installation cable with PE, L and N conductors, with a cross-section of 1.5 mm<sup>2</sup> must be available.
- The unit is designed for 100 - 230 VAC / 47 - 60 Hz.
- The terminal block for the voltage is marked X-0.

**STEPS**



#	Description
1	Terminal block
2	Cable gland „Mains“
3	Core installation cable
4	Cable core L,N,PE

Fig.1



Terminal block X-0 for power supply.

- Route 3-wire installation cables through the "Main supply" cable gland (Fig.1 (2)).
- Find the terminal block X-0. On this block the 3-wire cable is installed (Fig1. (1)).
- Connect the PE conductor to the PE terminal.
- Connect the L conductor to the L terminal.
- Connect the N conductor to the N terminal.

You have installed the power supply.

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See also Fehler! Verweisquelle konnte nicht gefunden werden., page Fehler! Textmarke nicht definiert.

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## 5.5 Connecting inputs and outputs

### **⚠ DANGER**

#### **Risk due to toxic gases**

Noxious gases are sucked in by the measuring device and released into the ambient air.

- Only use the measuring device in well ventilated spaces.
- Always connect a hose to the vent.
- Always lead the hose into an area that is empty of people.

### **⚠ CAUTION**

#### **Acid from the condensate**

Acid burns may result from weakly acidic liquids from the condensate.

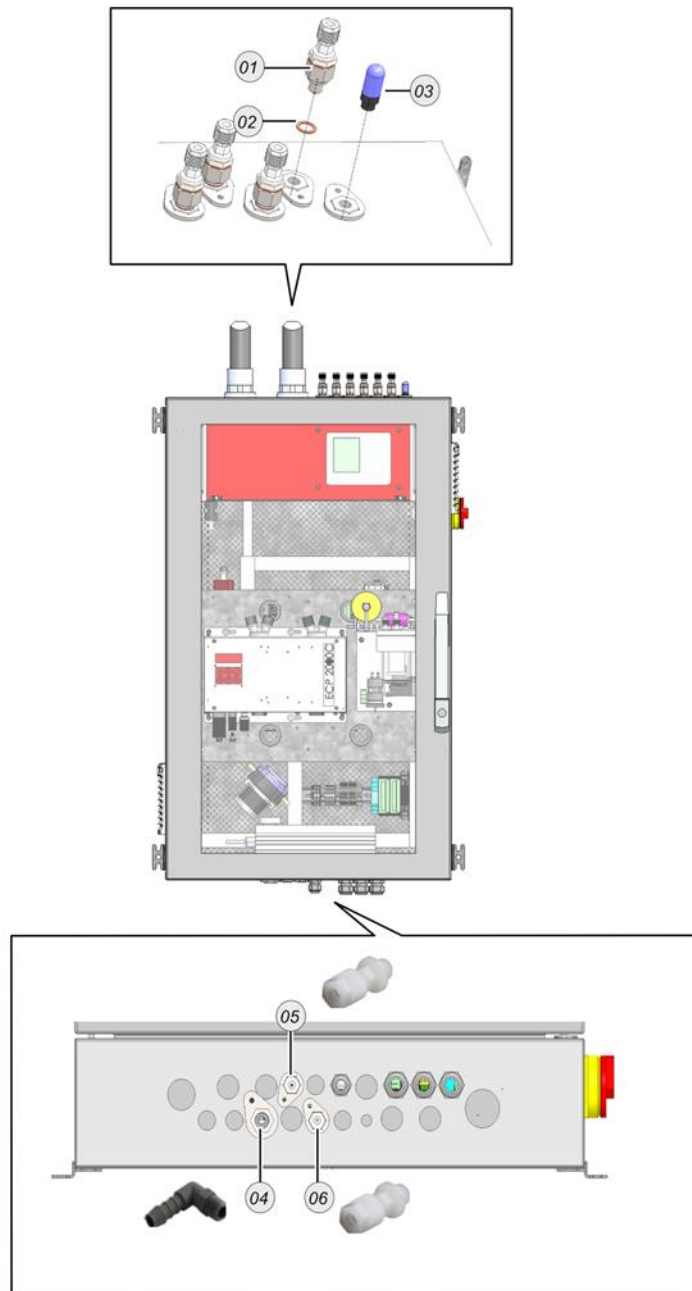
- If you come into contact with acid, wash the area immediately using a lot of water.
- Note the safety data sheet for phosphoric acid (10%)

In this chapter you learn how to install and connect the right fittings on the different inputs and outputs.

#### **REQUIRED COMPONENTS**

- DN4/6 mm Filter-nozzle unit
- DN 10/12 mm vent fitting
- DN4/6 mm condensate fitting
- 1/8G zero gas-fitting
- 1/8G copper sealing
- Spanner with size: 16 mm

STEPS: INSTALL FITTINGS



#	Description	#	Description
1	DN4/6 mm Filter-nozzle unit	2	G1/8 copper sealing
3	DN6/4 zero gas-fitting	4	DN10/12 mm Vent outlet
5	DN4/6 mm condensate outlet	6	DN4/6 mm H3PO4 inlet

Fig. 1

**NOTE**

Seal all threads with a PTFE tape.

- ▶ Screw the DN6/4 condensate connection hand-tight into the Condensate Inlet (Fig.1 (4)).
  - ▶ Screw the DN6/4 zero gas-fitting hand-tight into the zero gas inlet (Fig. 1 (3)).
  - ▶ Screw the DN10/12 mm vent connection hand-tight into the vent (Fig.1 (5)).
  - ▶ Screw the DN4/6 mm Filter-nozzle unit into the calibration gas inlet and the sample gas inlets (Fig. 1 (1-2)). Use a spanner size: 16 mm.
- ✓ The fittings are mounted.

**STEPS: CONNECT THE HOSES ON THE FITTINGS**

**ATTENTION** – Acid from condensate. Acid burns may result from weakly acidic liquids from the condensate.

- ▶ Connect a DN4/6 mm hose to the condensate outlet and lead the hose into a condensate container.

**▲ DANGER** – Risk due to toxic gases. Noxious gases are sucked in by the measuring device and released into the ambient air.

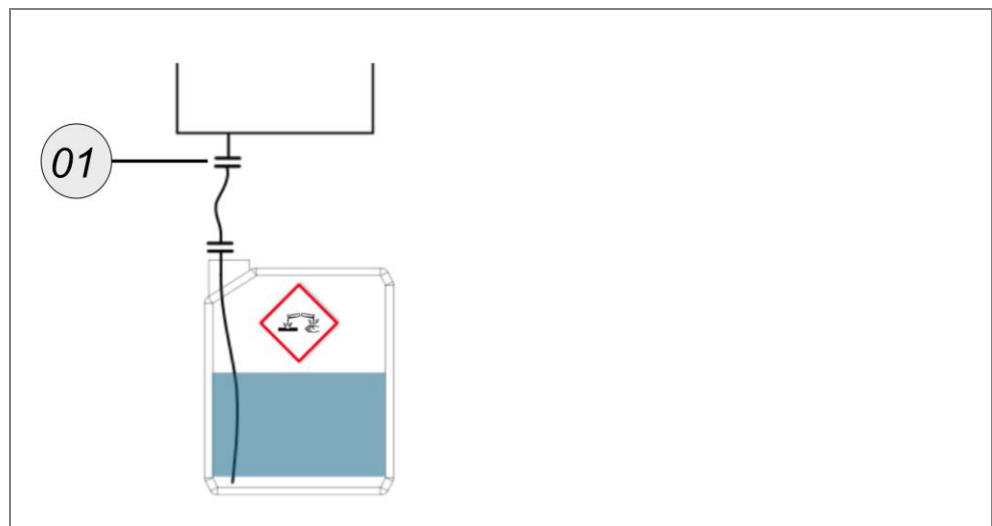


Fig. 2

- ▶ Connect a condensate canister to the condensate outlet (Fig. 2).

**▲ CAUTION** – Chemical burns from condensate Acid burns may result from weakly acidic liquids from the condensate.

- ✓ The vent is mounted.
- ✓ The condensate outlet is mounted.
- ✓ The sample gas inlet is mounted.
- ✓ The calibration gas inlet is mounted.

## 5.6 Mounting the heated sampling line on the sample gas inlet

### **⚠ DANGER**

#### **Fire hazard**

Unrolled heated sampling line heats up and can catch fire. Burns can lead to death.

- Always unroll the heated sampling line.

### **⚠ WARNING**

#### **Risk of electric shock from the power system voltage**

This may result in severe injuries or death.

- Do not connect or disconnect power cables or power supplies with wet hands.
- Do not use any cables that have been damaged by pulling, twisting, being tied together, or extreme bending.
- Do not connect to an outlet where several devices have already been connected using power strips or that has been extended several times using extension cords:

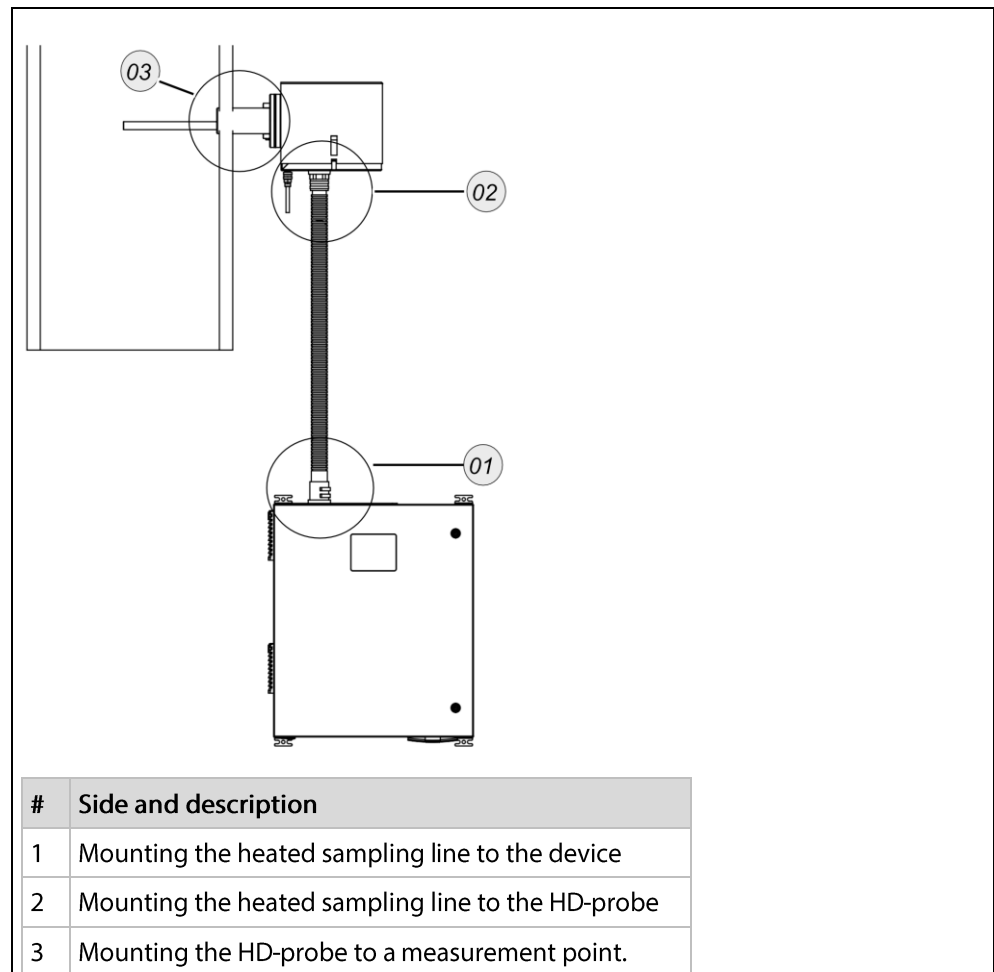
### **⚠ WARNING**

#### **Risk due to compressed air**

This may result in injuries.

- <Connection with the specifications in the operating instructions.
- Depressurize the system before assembly installation or removal.

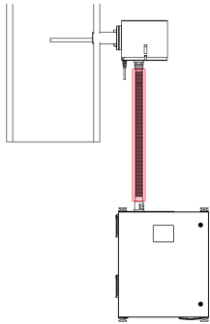
In this chapter you learn how to install the heated sampling line and the HD-probe with the device. The sketch below gives you a short introduction of the entire installation process.



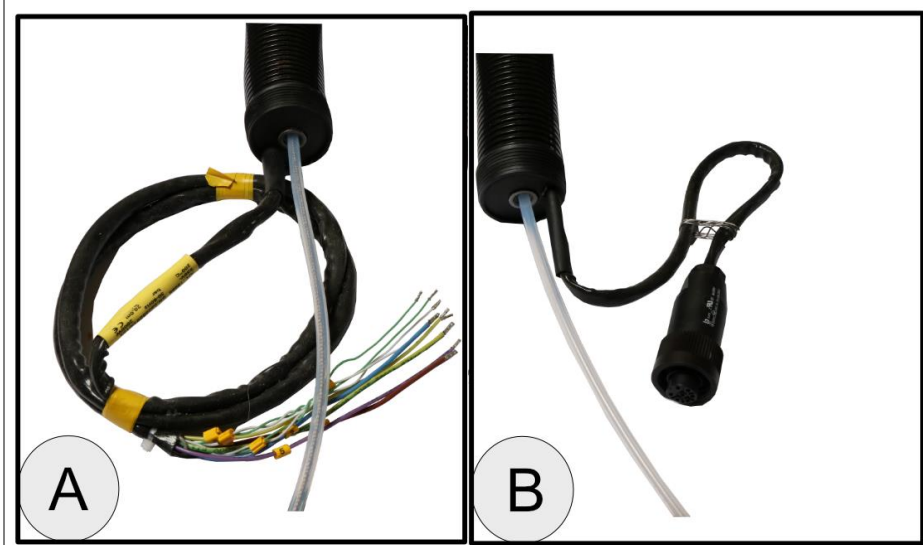
**PREREQUISITE**

- HD heated sampling line
- HD probe
- 1x support sleeves
- HD probe tube
- HD probe tube seal
- Female couple NS7,2 for compressed air connection





**STEPS: UNROLL THE HEATED SAMPLING LINE**



#	Side
A	To device
B	To HD-probe

*Fig 1*

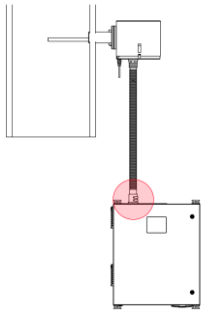
**⚠ DANGER** – Fire hazard. Unroll the heated sampling line, before use it.

**▶** Unroll the heating sampling line.

The 2 ends of the heated sampling line appears.

One side is for the device installation. This side has a harness (Fig1. **A**).

One side is for the prob installation. This side has a plug (Fig. (B))



**STEPS: MOUNTED HEADED SAMPLING LINE IN DEVICE (SIDE A)**

- ▶ Insert *side A* of the heated sampling line into the *Sample gas Inlet* of the device.

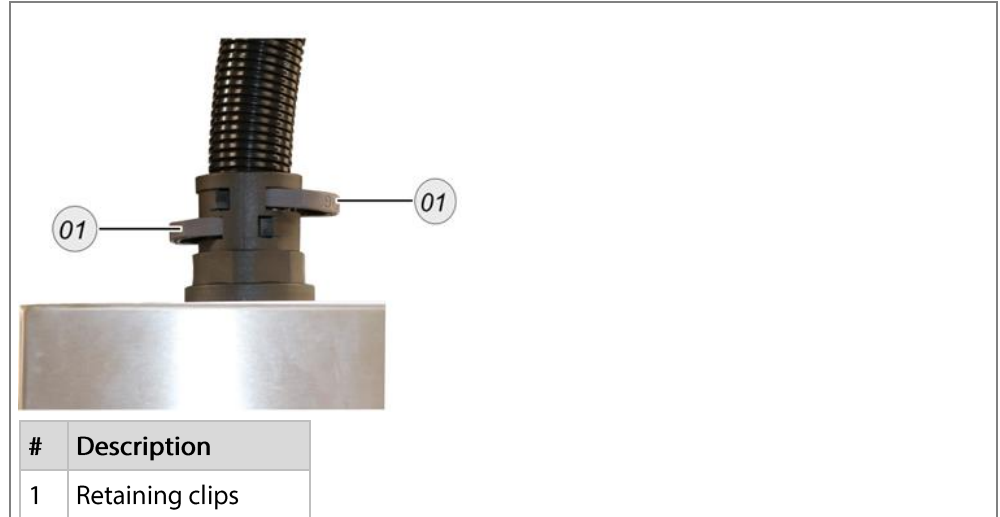


Fig.2

- ▶ Press the retaining clips of the heated sampling line adapter together (Fig.2 (1)).

The heating hose is fixed.

**⚠ WARNING – Fire hazard.** Wire the harness correctly. Wrong wiring cause fire.

▶ Wire the wiring harness to the X1 terminal Fig. 3).

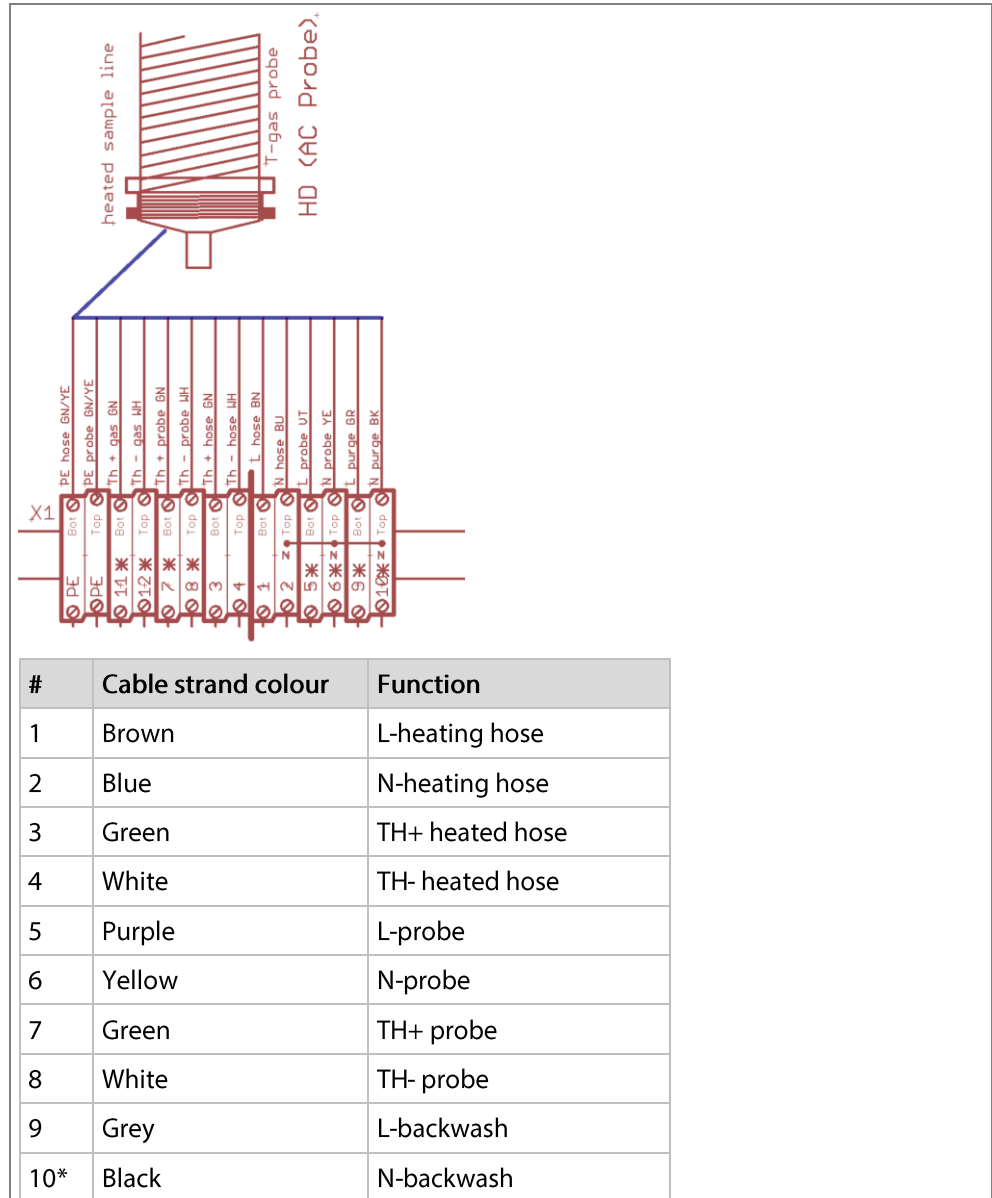


Fig. 3

👉 See appendix X-X for wiring diagram.

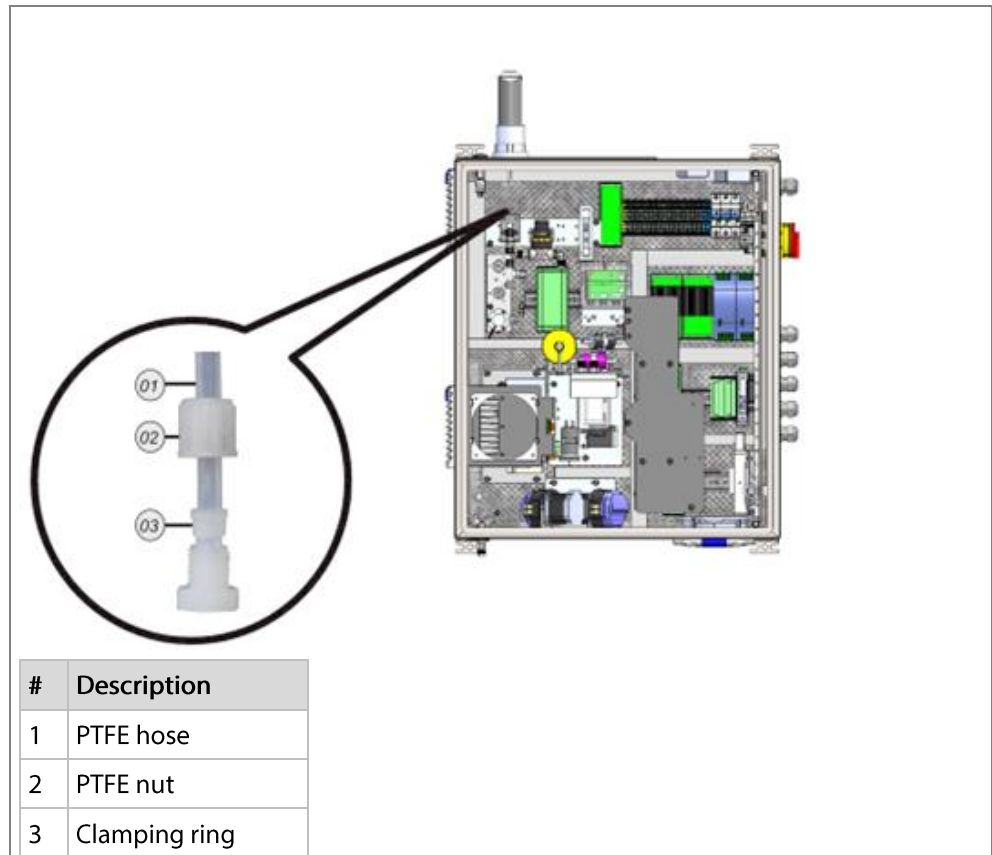


Fig.4

- ▶ Connect the PTFE hose to the gas inlet (Fig.3).
- ✓ Side A is ready mounted.

**STEPS: MOUNTED HEATED SAMPLING LINE TO HD-PROBE (SIDE B)**

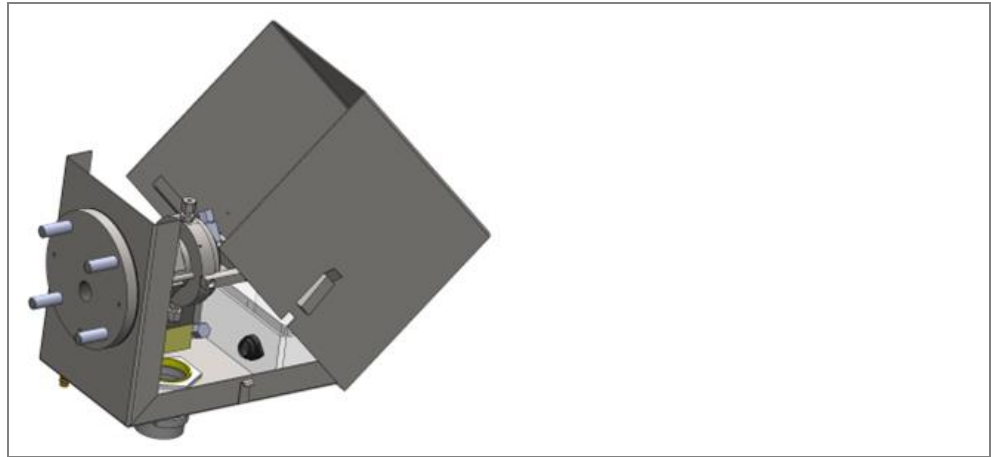
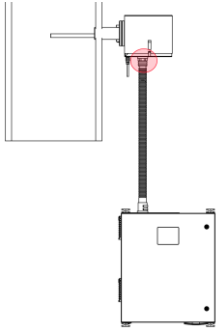


Fig.5

▶ Open the cover of the HD-probe (Fig.4).



Fig. 6

▶ Insert side B of the heated hose into the HD probe inlet (Fig. 5).

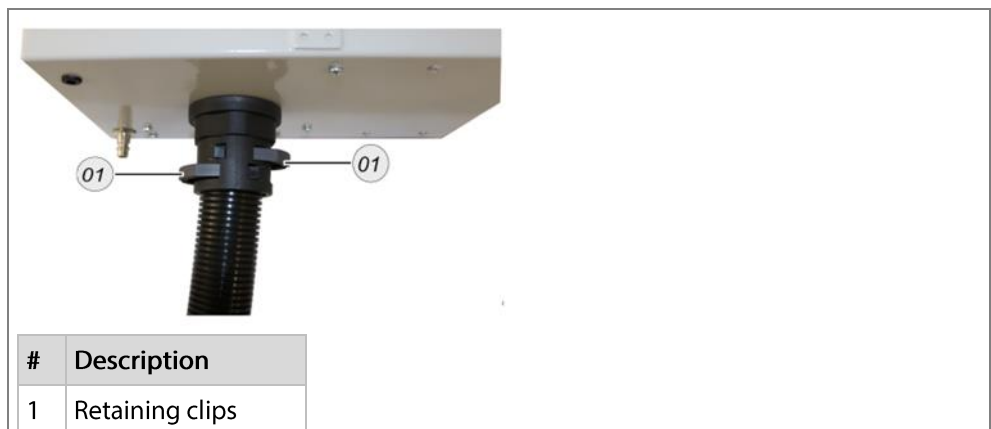


Fig. 7

▶ Press the retaining clips of the heated hose adapter together (Fig. 6 (1)).

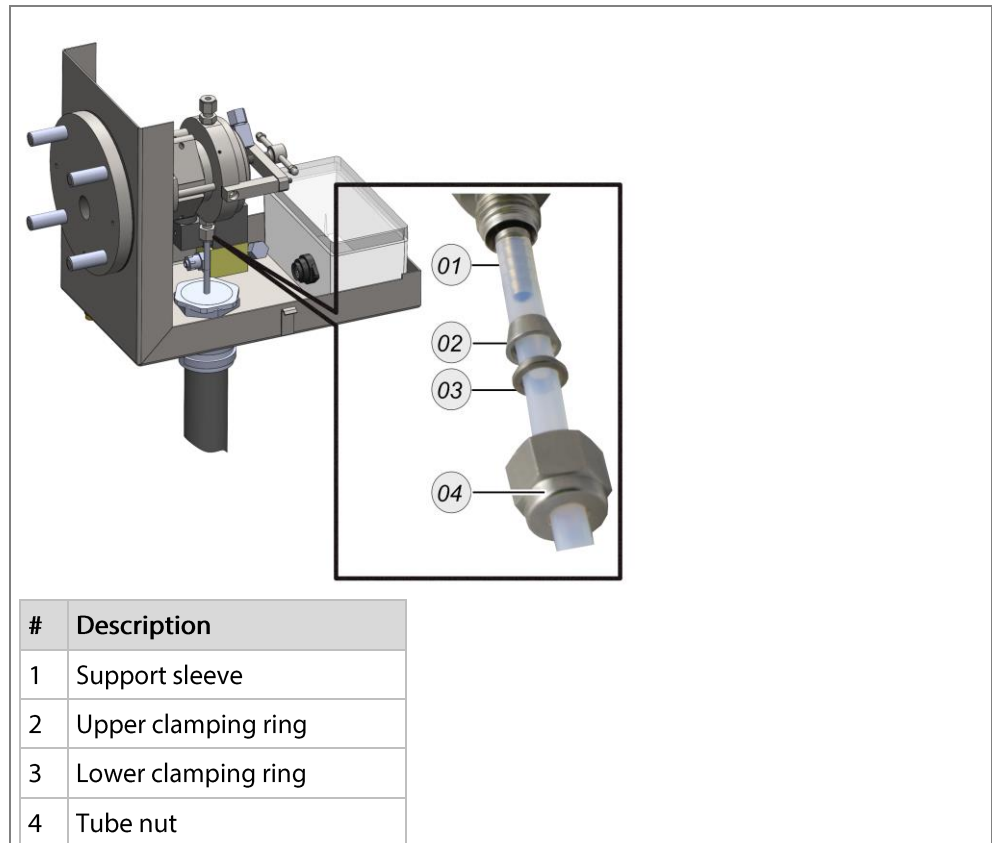


Fig. 8

- ▶ Connect the PTFE hose to the tube fittings (Fig. 7 (1-4)).
- ▶ Install the PTFE hose to the sample gas outlet of the HD-Probe (Fig. 7).

**NOTE**

To ensure that the tube fitting is properly tight, turn the tube nut 04 with a spanner SW 18 one and a half times.

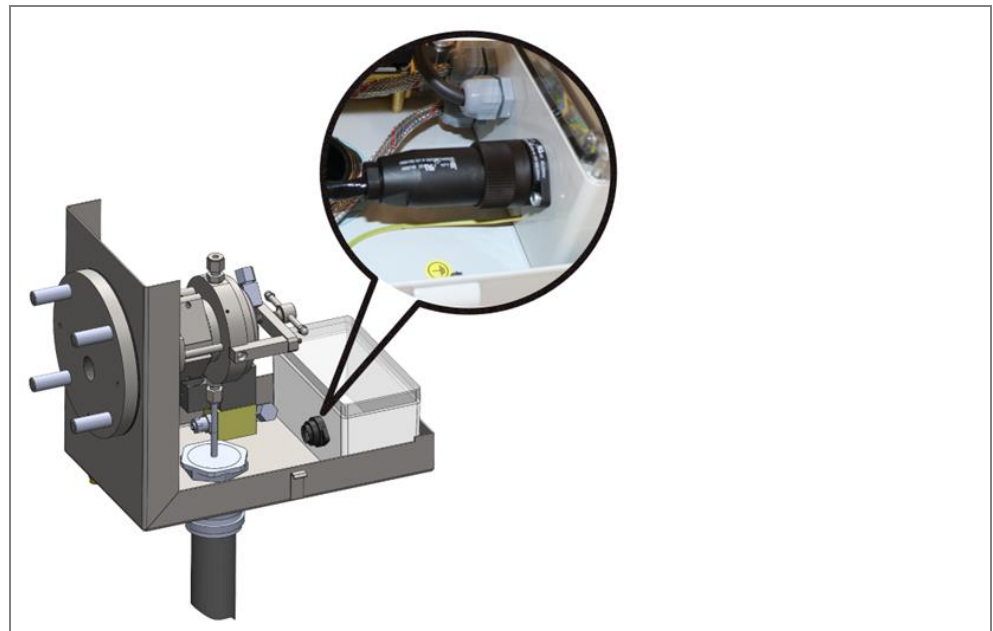
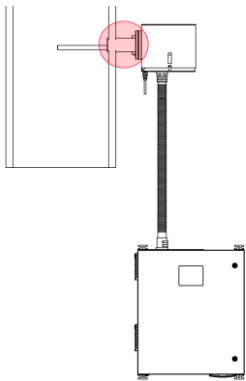


Fig. 9

- ▶ Insert the probe plug into the probe socket (Fig. 8)
- ▶ Close the cover of the HP probe.
- ✓ You have mounted the heating hose with the probe and the unit.



**STEPS: MOUNTING THE ADAPTER FLANGE**

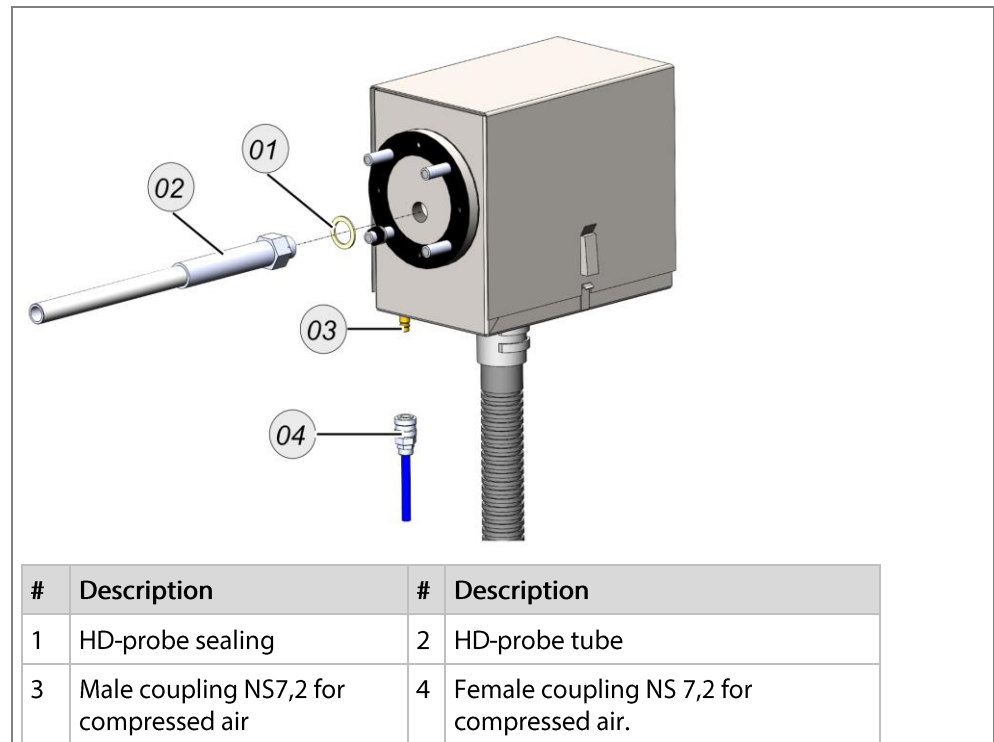


Fig. 1

👉 Technical data about the pressure quality and value, see appendix.

▶ Bring the HD-probe tube sealing on the probe-tube.

**⚠ WARNING** – High pressure. Pressure can cause injuries and death. Only qualified personnel may connect compressed air.

**⚠ WARNING** – Do not exceed pressure range. The device is constructed for a pressure range of 0,6 to 0,8 MPa.

▶ Install a female coupling NS 7,2 for Compressed air connection.



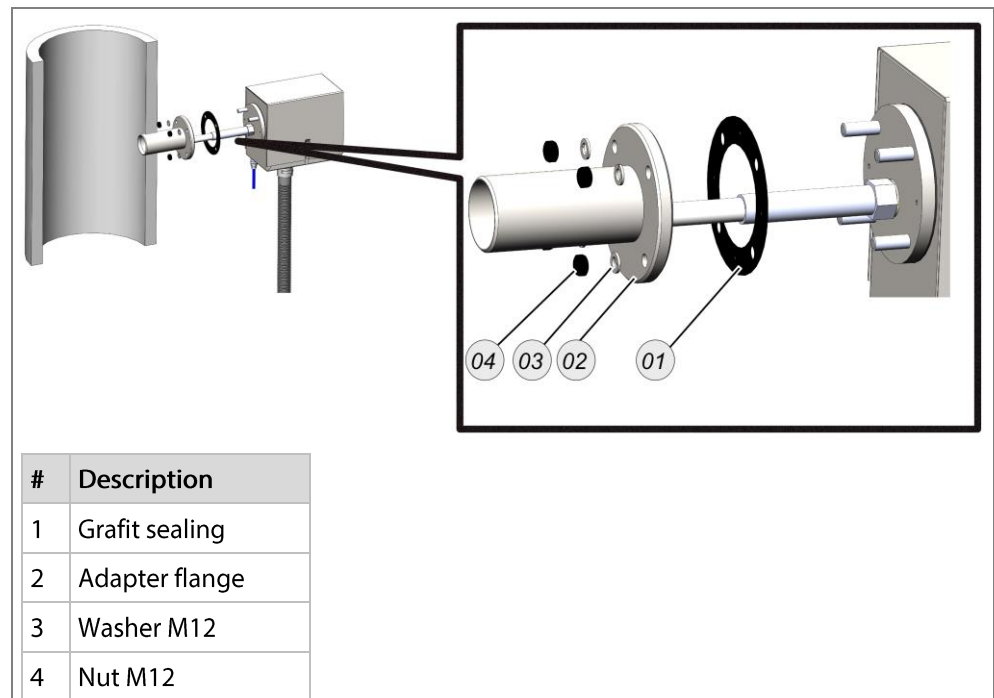


Fig. 2

- ▶ Screw the probe-tube on the HD-probe.
- ▶ Mount the HD-probe on the adapter flange.

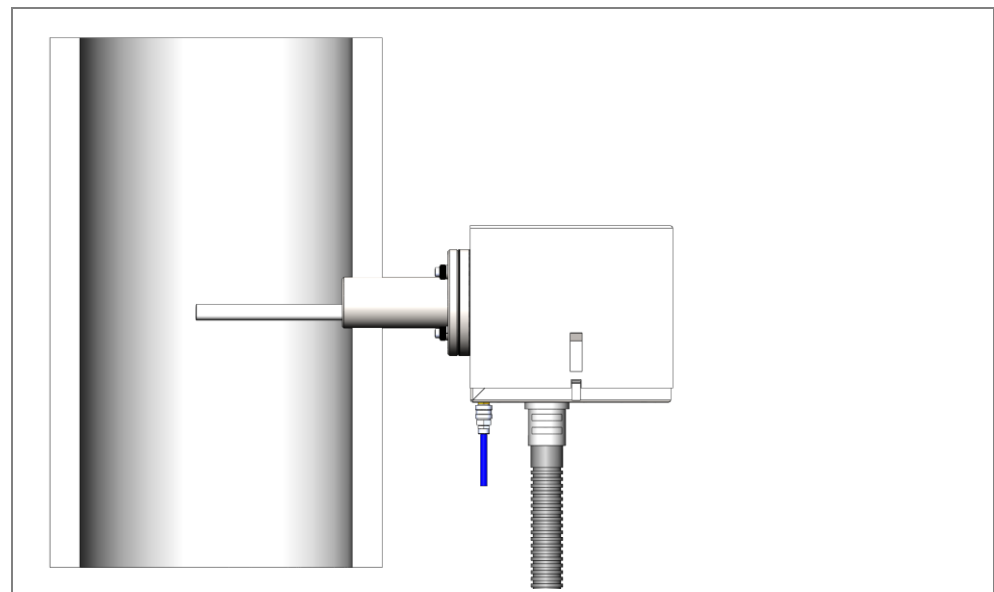


Fig. 3

- ✓ The HD-probe is mounted.

## 5.7 Connecting the alarm relay



The alarm relay is marked  
ALARM.

Your unit has an alarm relay. The alarm relay is triggered when a system alarm is triggered in the unit.

### PREREQUISITE

- i The alarm relay is marked "Alarm" in the control cabinet.
- i The alarm relay is tightened during operation.
- See in the appendix X-X for position of device.
- See in the appendix X-X for Modbus protocol and different alarms.

### STEPS

- Wire to Connection 14 (Normally open).
- Wire to Connection 11 (COM).
- The alarm relay is connected.

### 5.7.1 Connecting the RS-485 interface



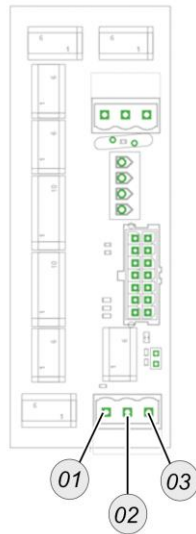
BUS module with RS-485 interface

The unit has an RS-485 interface. You have the option of retrieving different data via Modbus (RTU). You will find the RS-485 interface connection on the BUS module, inside the unit.

**PREREQUISITE**

- i The RS-485 interface is marked with X-X.
- 🔗 See in appendix X-X to find position of the device.

**STEPS**



#	Description
1	GND
2	B_EXT-
3	A_EXT+

Fig.1

- ▶ Assign the RS-485 connector (Fig.1 (1-3)).

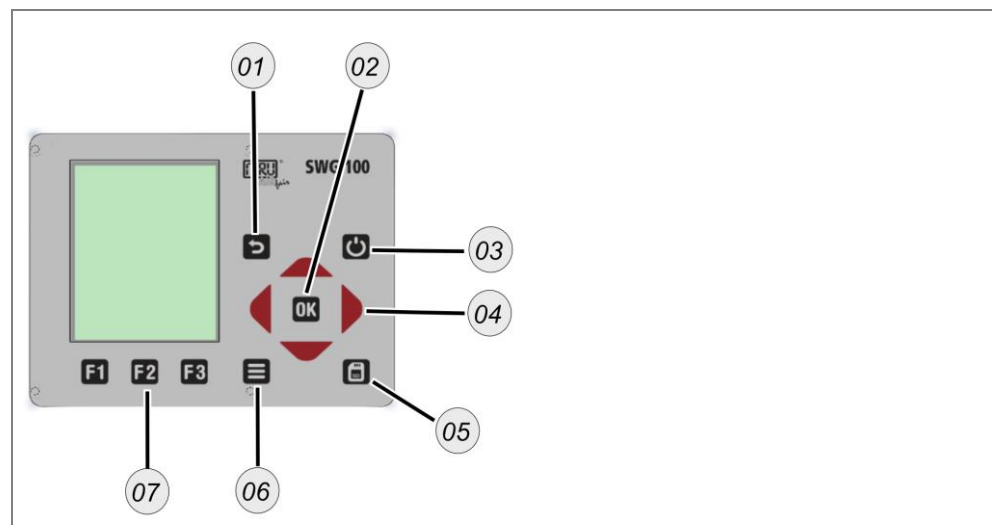
## 6 Operation








In this chapter you will learn how to operate the unit and make different settings.

It deals in particular with:

- The operation of the unit,
- The measuring menu structure,
- The menu navigation and the setting options.

### 6.1 Operating and display elements



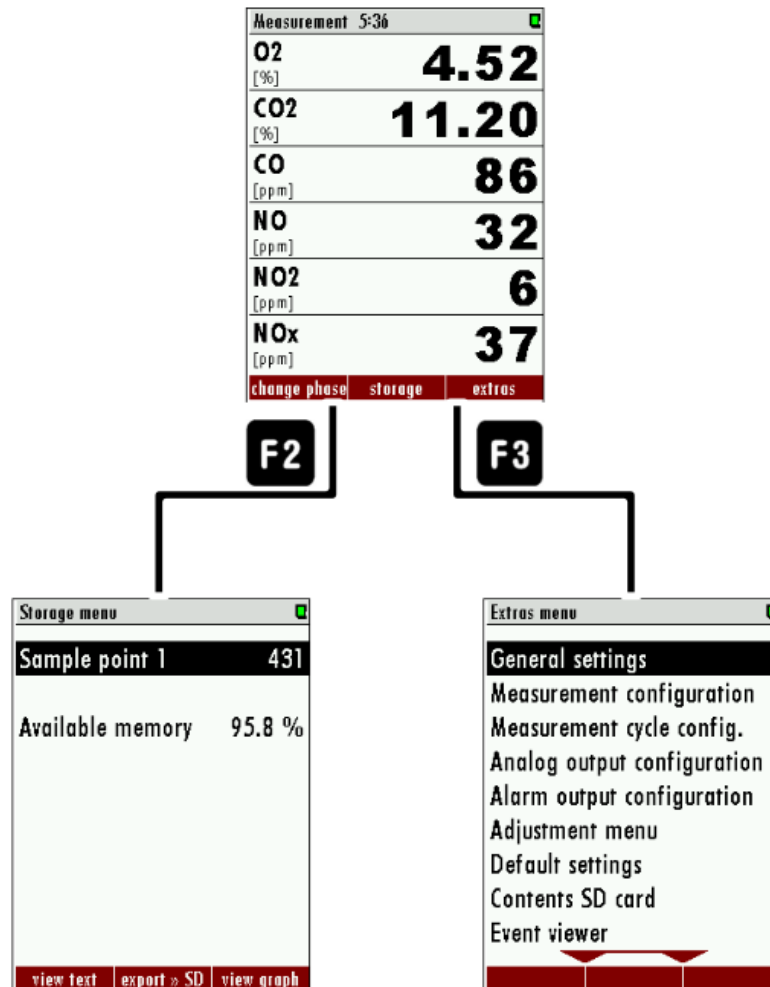
#	Symbols	Description
1		ESC: abort or return to the menu above
2		OK: confirmation key, select a marked menu point.
3		<b>Prepare Power-Down:</b> Press this key before you disconnect mains. The device will store changed user settings and other operational data and will purge the sensors
4		<b>Arrow keys:</b> context dependent functions, e.g. scroll in between lines, change values, change view.
5		<b>Screen shot:</b> press this key in order to store a screen shot of the current display contents onto the SD card.
6		<b>Menu key:</b> Will show all available functions in the window that is currently in use – also those which have an individual key on the key pad like the printer and the three function keys.
7		<b>Function Keys:</b> Activates the functions seen on the display (2 function key bar)

## 6.2 Menu structure

After switching on, the unit is in the measuring menu.

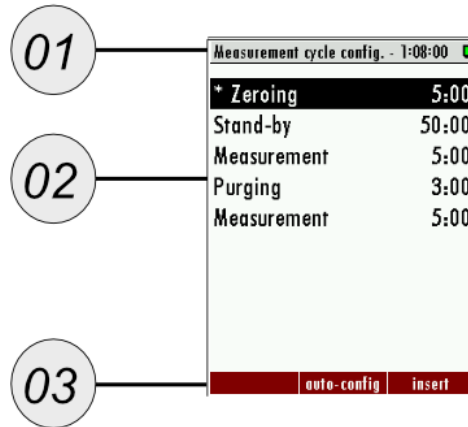
- Press the function key **F2** to access the "STORAGE MENU".
- Press the function key **F3** to access the "EXTRAS MENU".

Here you can see the general menu structure.



### 6.2.1 Measuring menu structure

Here you can see the structure of the measuring menu.

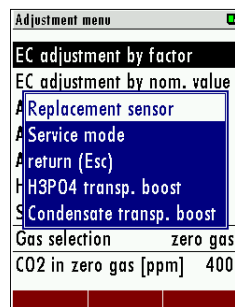


#	Description
1	Menu bar
2	Display field
3	Function bar

### 6.2.2 Open submenu

Each menu item has a submenu. The submenu may contain additional functions.

#### STEPS



- ▶ Open the menu item you are interested in.

In this example, the menu "ADJUSTMENT MENU". You will find the menu under the path: EXTRAS / ADJUSTMENT MENU.

- ▶ Press the menu key .

A blue window opens with further menu items. The blue window is the submenu.

- ✓ You have called up the submenu.

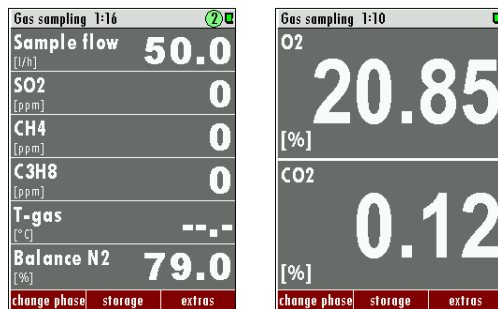
### 6.3 Setting options Measuring menu

You can perform the following actions in the measurement window.

- Change the display mode: Zoom / Standard
- Change measurement page.
- Display last measurement point values
- Individual configuration of the measurement window content.

#### 6.3.1 Switch to Zoom/Standard display mode

##### STEPS



- ▶ Press the **menu button**  in the measurement window.

*Submenu* opens.

- ▶ Select between zoom view and standard view.

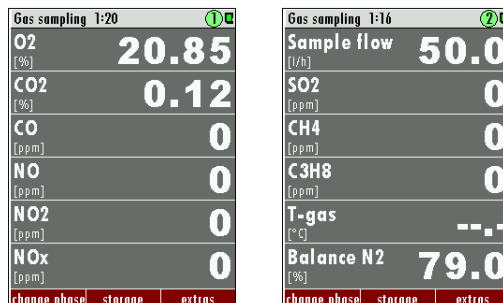
- ✓ The view is selected.

##### NOTE

For units with only one measuring point, switching is also possible with the *up/down arrow keys* (↑/↓).

#### 6.3.2 Change measurement page

##### STEPS



- ▶ Press the **right/left arrow key** (←/→).

- ✓ The page is changed. The page number is displayed in the title bar.

### 6.3.3 Displaying the last Measuring Point Values

You can display the last values of the measuring points that are not active.

#### PREREQUISITE

- Your unit has several measuring points.
- i** You do not interrupt the active measurement. However, you can view the last values of the last measuring points. This has no influence on the currently active measurement.

#### STEPS

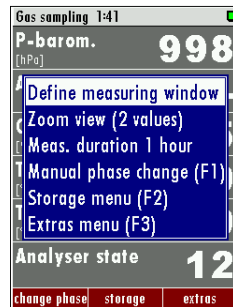
- Press the *upper/lower arrow keys* (↔).
- In the menu you will see the values of the next measuring point.








### 6.3.4 Configuring the Measurement Window

You can change the order of the displayed measurement values in the measurement window.

#### STEPS



- ▶ Press the **menu key**  in the measurement window.  
The **blue submenu** appears.
- ▶ Select "DEFINE MEASUREMENT WINDOW".  
The measurement window is active again.
- ▶ Mark the position to be changed with the **up/down arrow keys** ( ).
- ▶ Select the desired display value with the **left/right arrow key** ( ).
- ▶ Press the **OK-key** to confirm the display value.  
The selected display value appears in the desired position.
- ▶ Confirm the change.
- ✓ The display value in the measurement window is adjusted.
- ✓ Repeat the procedure if desired.

#### NOTE

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With the function "Measurement window autoconfiguration" in the context menu, the measuring device can also make an adjustment independently, which is usually useful.

---

## 6.4 Menu: Extras

### 6.4.1 General settings

General settings	
LCD brightness	60 %
Country	England
Language	English
Keyboard beep	ON
Request admin-PIN	OFF
Service message	OFF
External control	OFF
Thresh.cond.alarm [kΩ]	50
Storage interval	1/m.phase
date & time	modbus

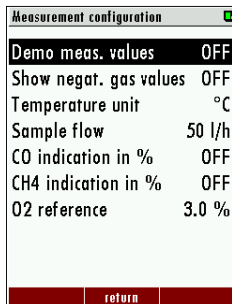
Menu path: EXTRAS / GENERAL SETTINGS.

Setting	Operation	Setting options
LCD Brightness	Arrow keys (←→)	20%...100%
Country	Arrow keys (←→)	Several
Language	Arrow keys (←→)	Several
Key signal	Arrow keys (←→)	ON / OFF
PIN query	Arrow keys (←→)	ON / OFF
Service message	Arrow keys (←→)	ON / OFF
External control	Arrow keys (←→)	Several
Condensate threshold	Arrow keys (←→)	20...100
Gas cooler	Arrow keys (←→)	5...15°C
Date & Time	Function key <b>F1</b>	
Modbus	Function key <b>F3</b>	Several

☞ For Date & Time see chapter: 6.4.9 Set Date & Time.

☞ For Modbus see chapter: 6.4.8 Set the Modbus.

### 6.4.2 Measurement configuration

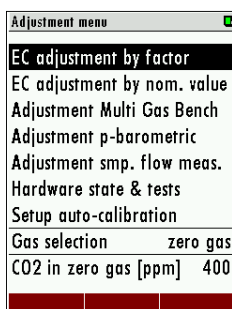


**i** Menu path: EXTRAS / MEASUREMENT CONFIGURATION.

In this menu you can set the temperature unit used and the volume flow.

Settings	Operation	
Temperature unit	Arrow keys (←→)	°C / F
Sample flow	Arrow keys (←→)	30...70 l/h

### 6.4.3 Adjustment menu



**i** Menu path: EXTRAS / ADJUSTMENT MENU.

In this chapter you will find all possible adjustment options. You will also find a Hardware Status & Tests menu here.

#### NOTE

The operation of the individual adjustment menus can be found in the respective measurement technology chapters.

### 6.4.4 Factory settings

#### ATTENTION

All saved settings are lost here.

**i** Menu path: EXTRAS / FACTORY SETTINGS.

This menu item allows you to reset all settings to the factory settings.

### 6.4.5 Contents SD card



**i** Menu path: EXTRAS / CONTENTS SD CARD.

This menu item shows you the contents of your SD card.

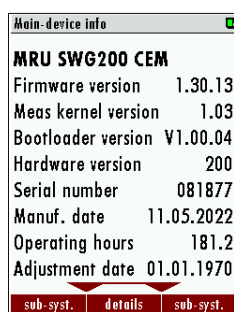
## 6.4.6 Event viewer



 Menu path: EXTRAS / EVENT VIEWER.

In this menu, you can view various events, such as times of zeroing or error messages.

## 6.4.7 Device Info



 Menu path: EXTRAS / INFO MAIN DEVICE.

In this menu you get general information about your unit. You can also update the various built-in modules here.

## 6.4.8 Set the Modbus

### STEPS

General settings		Modbus slave settings	
LCD brightness	60 %	Port selection	1
Country	England	Baud rate	19200
Language	English	Slave address	238
Keyboard beep	ON	Stop bits	1
Request admin-PIN	OFF	Parity	even
Service message	OFF	Data bits	8
External control	OFF	Invalid value	-1E38 (MRU)
Thresh.cond.alarm [kΩ]	50	Response delay [ms]	6
Storage interval	1/m.phase	Request count	0
date & time		modbus <b>F3</b> default Start test user list	

▶ Open the menu: Modbus: EXTRAS / GENERAL SETTINGS → **F3**.

The menu window Modbus Slave Settings opens.

▶ Set the required baud rate, slave address and parity / stop bits.

▶ Exit the menu.

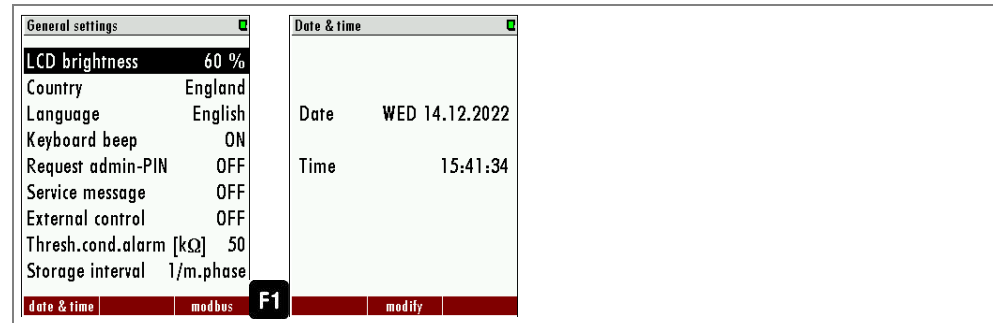
▶ Confirm the saving.

✓ The Modbus settings have been made.

### 6.4.9 Set Date & Time

The unit automatically saves measured values including a time stamp. Therefore, the system clock of the unit should be set correctly.

#### STEPS



▶ Open the menu: Set date & time: EXTRAS / GENERAL SETTINGS → **F1**.

The menu window SET DATE & TIME opens.

▶ Set the date and time. Press the **F2**-key.

▶ Exit the menu.

▶ Confirm the saving.

✓ The date and time are set.

### 6.4.10 Menu: Data-store

Data storage	<p>The measured values are stored internally in the unit.</p> <ul style="list-style-type: none"><li>• The unit can store up to 20 000 readings.</li><li>• The unit stores the current measured values at the end of the measuring cycle for each measuring point.</li><li>• As soon as the memory space is full, the unit overwrites the oldest measured values (ring memory principle).</li></ul>
Special features	<p>You can equip the unit with an SD card. We recommend that you do this. The unit has a data storage strategy:</p> <ul style="list-style-type: none"><li>• If memory usage is 99%, the oldest 20% of the measurements are automatically saved to an SD card in CSV format and then deleted from the memory in the device.</li><li>• If the export to the SD card fails (SD card is missing or write-protected), only 4 % of the old measurements are deleted. The file name shows the date of the last measurement exported in the file e.g. "20141031.csv".</li></ul>

---

#### NOTE

##### Example:

A device with 2 measuring points and a configured measuring cycle of 32 minutes stores  $2 * 24 * 60/32 = 90$  measurements per day (45 per measuring point). The ring buffer provides capacity for measurements of  $20000/90 = 222$  days (more than 7 months).

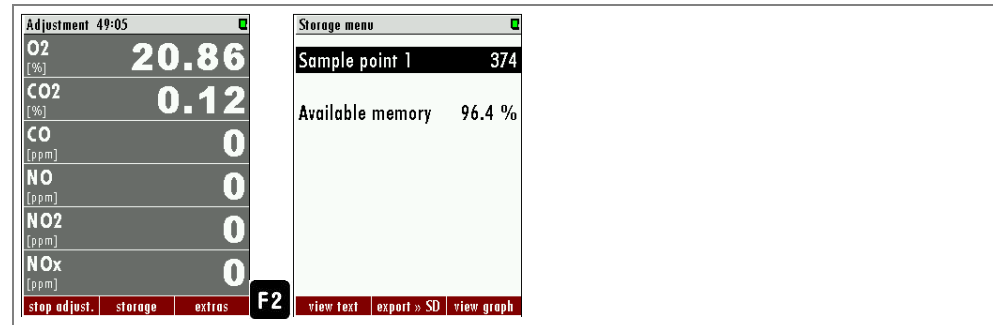
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### 6.4.11 Calling up the data memory menu

In the memory menu, you can view your saved data:

- View
- Export
- Transfer to other data formats.

#### STEPS



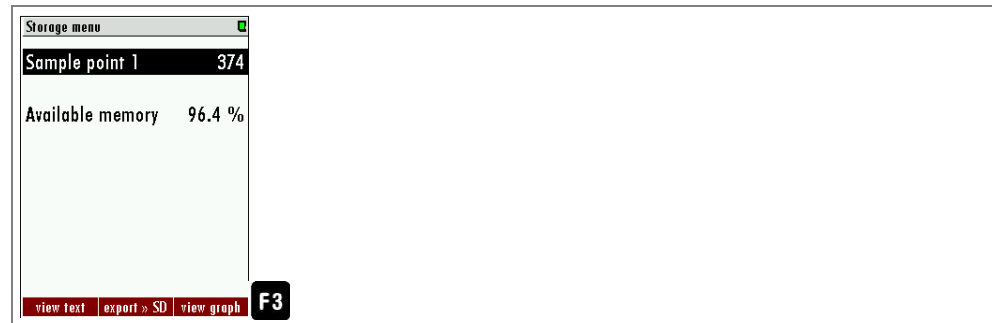
- ▶ Go to the MEASUREMENT WINDOW.
- ▶ Press the **F2**-key in the measurement window.
- ✓ You are in the DATA MEMORY MENU.



## 6.5 Displaying stored values in text mode

To read stored measurements in text mode, proceed as follows:

### STEPS



- ▶ Enter the DATA MEMORY MENU.
- ▶ Press the **F1**-key = „VIEW TEXT“.

The last stored measurement is displayed.

- ▶ Navigate through the measurements with the *right/left-keys* until you find your measurement.

### NOTE

---

You can use the **F3**-key to go to the last measurement.

You can navigate further with the steps above.

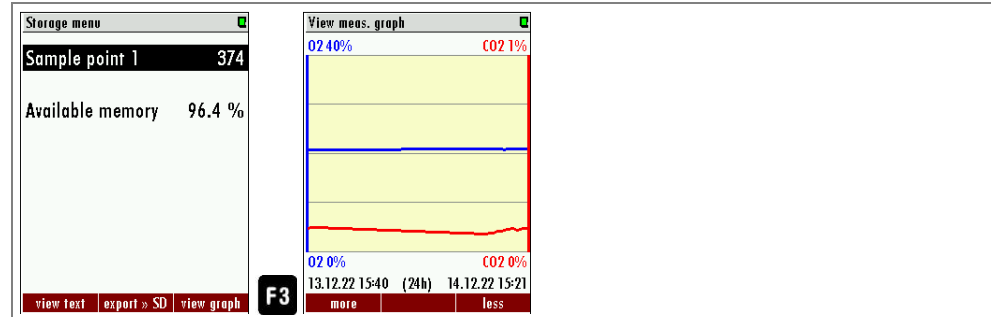
---

- ✓ You can continue navigating with the steps above.

### 6.5.1 Displaying stored values in graphic mode

To read stored measurements in text mode, proceed as follows:

#### STEPS



- ▶ Enter the **DATA MEMORY MENU**.
- ▶ Press the **F3**-key = "VIEW GRAPHIC".

The last stored measurement is displayed.

- ▶ Navigate through the measurements with the *right/left-keys* until you find your measurement.

#### NOTE

You can use the **F3**-key to go to the last measurement.  
 You can navigate further with the steps above.

- ✓ You can continue navigating with the steps above.

### 6.5.2 Export measurement to SD card

You can export your measurements as a CSV file to an SD card.

#### PREREQUISITE

- ✓ An SD card is in the unit.
- ✓ The SD card must not be write-protected.

#### NOTE

The CSV format is country-specific. The respective valid CSV format is set via the "General settings" menu.

- ▶ Call up the **DATA MEMORY MENU**.
- ▶ Press **F2**-key = "EXPORT >> SD".

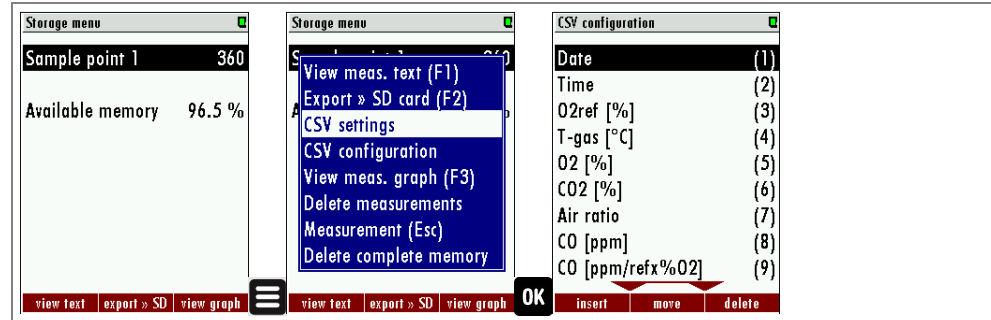
The CSV files are written to the SD card. When the process is completed successfully, a message appears.

- ✓ The data is saved as CSV format on the SD card.


### 6.5.3 Setting the CSV format

You can set the CSV format directly on the unit.

Steps



▶ Call up the DATA MEMORY MENU.

▶ Press the *menu key* .

The SUBMENU opens.

▶ Open the CSV SETTINGS menu item.

The CSV SETTINGS menu opens (see picture below).

▶ Set your individual settings here.

▶ Exit the menu.

▶ Confirm the saving.

✓ The CSV settings are changed.

--- fehlender Linktext ---

## 7 Setting the measuring cycle

You have the possibility to configure an individual measuring cycle.

There are the phases:

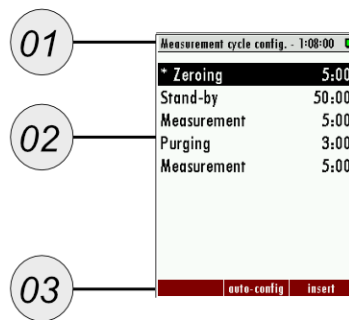
- Zeroing.
- Flush.
- Quiet mode.
- Measurement SP. x (SP.x stands for measurement point 1, 2).

### 7.1 Menu path and basic structure

Menu path: EXTRAS / CONFIGURATION MEASUREMENT CYCLE.

In this menu you can see the currently active measuring cycle of your unit.

The illustration below and the table show the meaning of the individual sections.



#	Description
1	Duration until end of measuring cycle
2	Measuring cycle list
3	Function keys

#### 7.1.1 Navigating in the menu

You can set each phase individually. To do this, you must call up the phase submenu.

STEPS

- ▶ Select your desired phase with the *up/down arrow key*.
- ▶ Press the **OK**-key.

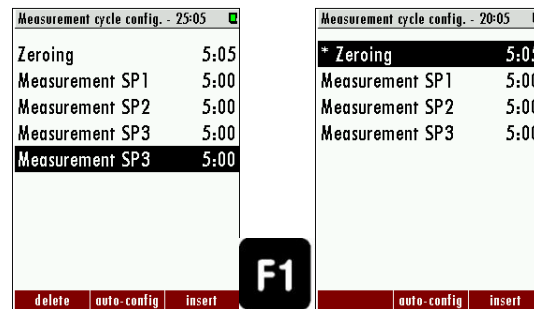
The phase submenu for the phase appears. In the example below for taking the zero point.

- You can make individual settings here. See the following chapters.

### 7.1.2 Delete Phase

#### STEPS

- ▶ Use the up/down arrow keys to select the phase to be deleted.
- ▶ Press the **function key** **F1** to delete the phase.
- ✓ You have deleted the phase.



### 7.1.3 Insert phase

#### STEPS

- ▶ Press the **function key** **F3**.
- ▶ A new phase appears.
- ▶ Press the **left/right arrow key** to select your desired phase.
- ✓ You have inserted a new phase.

### 7.1.4 Insert Autoconfiguration

Two standard cycles are stored. You can insert the cycles via **AUTO CONFIG.**

#### STEPS

#### NOTE

The autoconfigurations only contain measurements and zero point measurements. Other phases are deleted.

- ▶ Press the **function key** **F2**.  
A zero point measurement is inserted at the beginning of the measurement cycle.
- ▶ Press the **function key** **F2** again.  
One zero-point reading per measurement is inserted.
- ▶ Select the standard that is reasonable for your measurement application.

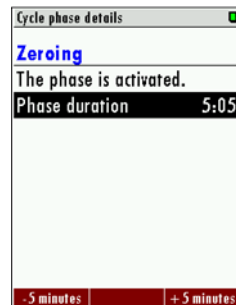
Measurement cycle config. - 20:05		Measurement cycle config. - 30:00	
* Zeroing	5:05	Zeroing	5:00
Measurement SP1	5:00	Measurement SP1	5:00
Measurement SP2	5:00	Zeroing	5:00
Measurement SP3	5:00	Measurement SP2	5:00
		Zeroing	5:00
		Measurement SP3	5:00
auto-config   insert		auto-config   insert	

The two auto configurations in comparison.

## 7.2 Phase submenus: Setting options

Here you can find out which settings are possible in the phase submenus.

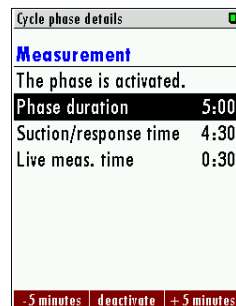
### 7.2.1 Zeroing (Cycle Phase Details)



In the menu, the details of the cycle phase for zeroing can be viewed and, if necessary, changed.

Zeroing	
Measuring valve	Closed
Zeroing valve	Open
Duration	2 min to 24 h

### 7.2.2 Measurement SP.x (Cycle Phase Details)



In the cycle phase details, the measuring time and the sampling time can be changed. Each individual measuring point can be adjusted individually.

Measurement SP.x	
Measuring valve	Measuring valve of the current measuring point is open, all others are closed
Zeroing valve	Closed
Duration	2 min to 24 h

### 7.2.3 Stand by (cycle Phase details)

Cycle phase details	
<b>Stand-by</b>	
The phase is activated.	
Phase duration	50:00
Purging time	3:00
Quiet time	47:00
-5 minutes deactivate +5 minutes	

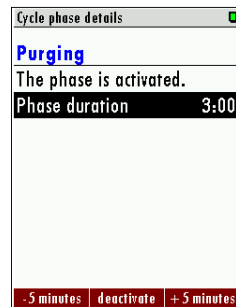
Within this cycle phase, the flushing time and the idle time can be set.

- Duration of the phase: Total idle time.
- Purge time: Purging of the unit with ambient air through the zero gas inlet.
- Sleep time: The time the unit is in sleep mode.

Stand by	
Measuring valve	Closed
Zero valve	Closed
Duration	2 min to 24 h
Flushing time	30 sec. to 1 h
Rest time	calculated



## 7.2.4 Purging (Cycle Phase Details)

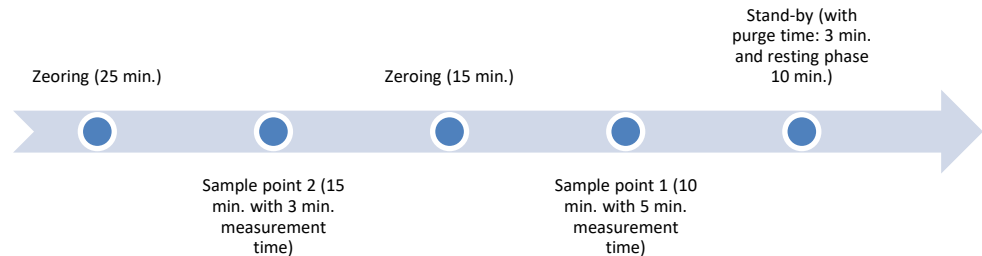


Purging is a separate configuration item for purging the unit with ambient air and thus removing foreign gas from the lines and the measuring equipment. This may be necessary when switching between different measuring points that have different gases or gas concentrations.

Purging	
Measuring valve	Closed
Zero valve	open
Duration	2 min to 24 h

### 7.3 Example for a measurement cycle configuration

In this chapter, an individual and fictitious measurement cycle is created. The measurement cycle should have the following sequence:



#### EXAMPLE-STEPS



- ▶ Open the path: EXTRAS / CONFIGURATION MEASURING CYCLE.

The standard measuring cycle appears.

- ▶ Insert a zero-point measurement.

- ▶ Press the **OK** key.

The phase submenu opens.

- ▶ Set the zeroing to 25 min.

The zero point measurement has been set to 25 min.

- ▶ Go back to the configuration measuring cycle menu.

- ▶ Insert the measurement SP.2.

- ▶ Open the phase submenu of measurement SP.2.

- ▶ Change the settings.

- ▶ Proceed in the same way with the items measurement SP.1 and the idle state.

- ✓ The measurement cycle is set.

## 7.4 Update software

If necessary, the analyser and the various installed options can be updated. The following options are affected:

- The firmware of the analyser.
- The firmware of the main board.
- The firmware of the NDIR cuvette.
- The firmware for the I/O modules.

### 7.4.1 Overview: Possible system updates

To distinguish the individual firmware updates of the modules, they have typical file names. This always consists of a 4-digit number and an abbreviation of the respective module. The file attachment is always ".fwb".

#### NOTE

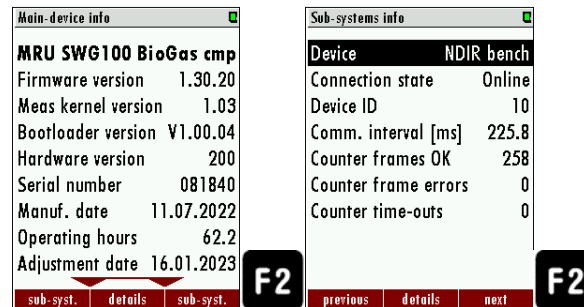
For example, a firmware update could have the following name: xxxxiom.fwb. The number depends on the unit family.

The table below shows the possible firmware names.

Module	Firmware name
Main unit	xxxx.fwb
Main board	xxxxmb.fwb
IO module	xxxxiom.fwb
NDIR cuvette	xxxxndir.fwb

## 7.4.2 Updating the main unit

### STEPS



To update the main unit, proceed as follows.

- ▶ Copy the firmware directly to an SD card. Make sure that the firmware is copied in the main menu.
- ▶ Insert the SD card into the SD card reader of the unit. This is located behind the control unit.

The unit emits a sound.
- ▶ Open the menu "EXTRAS / DEVICE INFO".

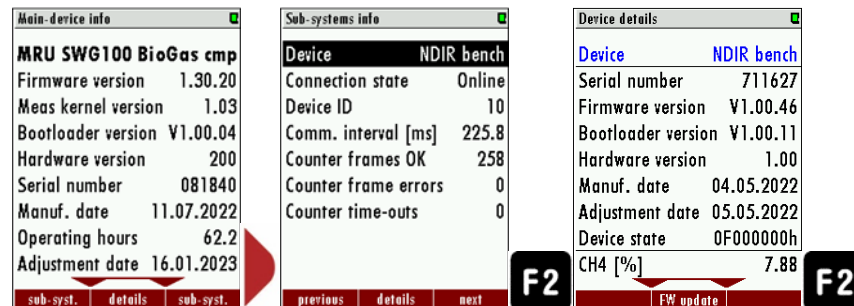
The menu "Details main unit" appears.
- ▶ Press *F2* = Details.

The unit info window appears.
- ▶ Press *F2* = FW update
- ✓ The update is carried out. The unit restarts.

### 7.4.3 Updating the different modules

In addition to the main unit, the individual BUS modules can also be updated. Proceed as follows.

#### STEPS



- ▶ Copy the firmware directly to an SD card. Make sure that the firmware is copied in the main menu.
- ▶ Insert the SD card into the SD card reader of the unit. This is located behind the control unit.

The unit emits a sound.

- ▶ Open the menu "EXTRAS / DEVICE INFO".
- ▶ Press the *left/right arrow key*.

The menu "INFO SUB.-SYSTEM" menu appears.

- ▶ Select the menu item "DEVICE".
- ▶ Change to the respective module with the left / right arrow key.
- ▶ Press **F2** = DETAILS.

The menu "Device details" appears.

- ▶ Press **F2** = FW UPDATE.

✓ The update is carried out. The unit restarts in the process.

See also Fehler! Verweisquelle konnte nicht gefunden werden., page Fehler! Textmarke nicht definiert.

--- fehlender Linktext ---

## 8 Service and maintenance

### **⚠ WARNING**

#### **Risk of electric shock from the power system voltage**

This may result in severe injuries or death.

- Disconnect the device from the power supply before doing maintenance work.
- Check that the system is deenergized.

### **⚠ CAUTION**

#### **Risk due to incorrect maintenance**

Malfunctions may occur.

- Scheduled maintenance must be performed by qualified technicians.

### **⚠ CAUTION**

#### **Risk of burn during maintenance work**

Burn may result.

- Disconnect the device from the power supply before doing maintenance work.
- Let hot components cool down sufficiently.

The reliable function and measurement quality of the unit can only be guaranteed with regular inspection and maintenance.

In addition to regular routine checks by the operator, the manufacturer recommends regular ½-yearly maintenance (2x per year) of the analyser by a qualified specialist company to maintain reliable function and high measurement quality.

### 8.1 Preparation and instruction for maintenance

For maintenance work, the main fuse in the unit must be switched off. Even when the main fuse is switched off, dangerous electrical voltages are present on the primary fuse side.

If necessary, disconnect the unit from the electrical supply and secure it against being switched on again.

Dangerous gases may escape during maintenance work on the gas system. The gas supply to the unit must be switched off.

For electrical work as well as for work on the gas system, all nationally applicable directives must be observed at the installation site.

## 8.2 Regular maintenance work by the operator

All inspection and maintenance work is highly dependent on the individual conditions of use and operation on site. The specified intervals are therefore to be understood as guidelines.

Check	Recommended Interval	Action
Humidity in the device	Weekly	Remove humidity. Remove the cause of the humidity penetration.
Dirt and deposits in the application	Weekly	Remove dirt, prevent further penetration of dirt.
Dirt or humidity on fan filter	Weekly	Replace the fan filter mat.
Visually check gas lines for leaks and seating	Weekly	Replace gas lines if necessary
Inspect condition of gas filters and critical parts (see table)	Monthly	Exchange if necessary

The following lists the parts of the analyser that are critical to the reliable operation of the unit. These parts must be replaced at intervals independent of the regular inspection.

### 8.3 Maintenance parts: Position overview

#### 8.3.1 The spare parts set #13196

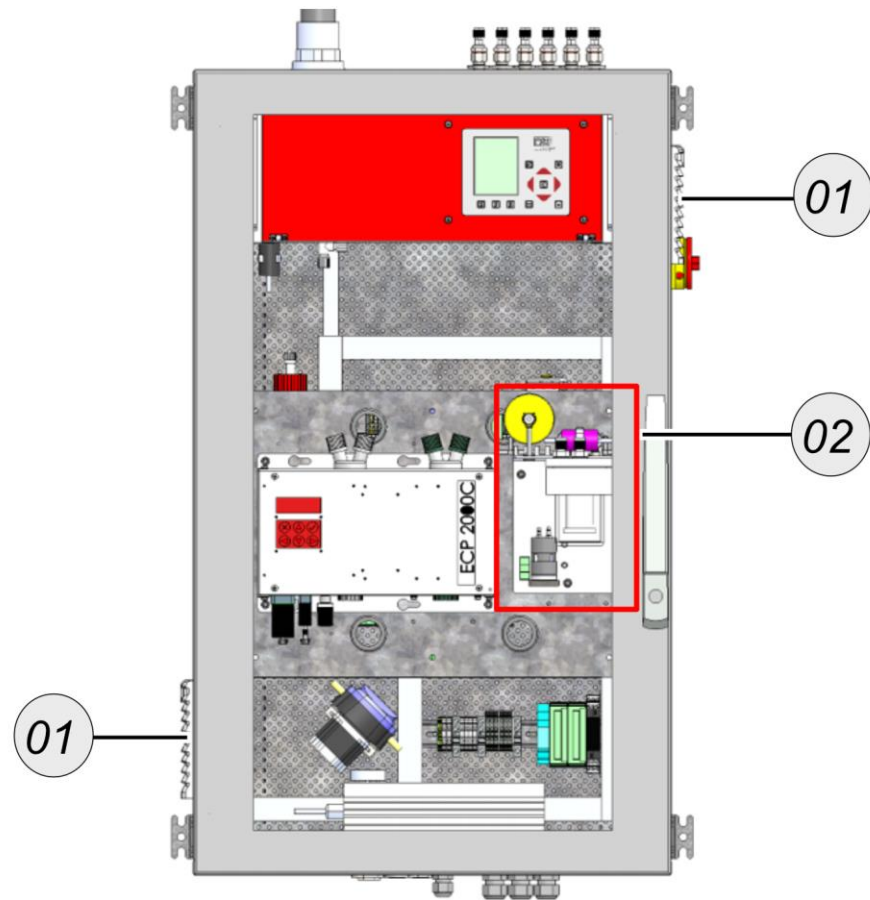
The spare parts set #13196 contains all important spare parts.  
You can see them in the table below:

#	Element	Quantity	Article number
1	Filter element PTFE	1	12685
2	Inline filter SOx/NOx	2	56795
3	Inline filter activated carbon	1	65034
4	Filter mats for fan	10	60320
5	PTFE-filter	1	59059
6	Spare parts for peristaltic pumps	2	13405





### 8.3.2 Spare part position outside



#	Element	Article number
1	Filter mats for fan	60320

### 8.3.3 Spare part position inside

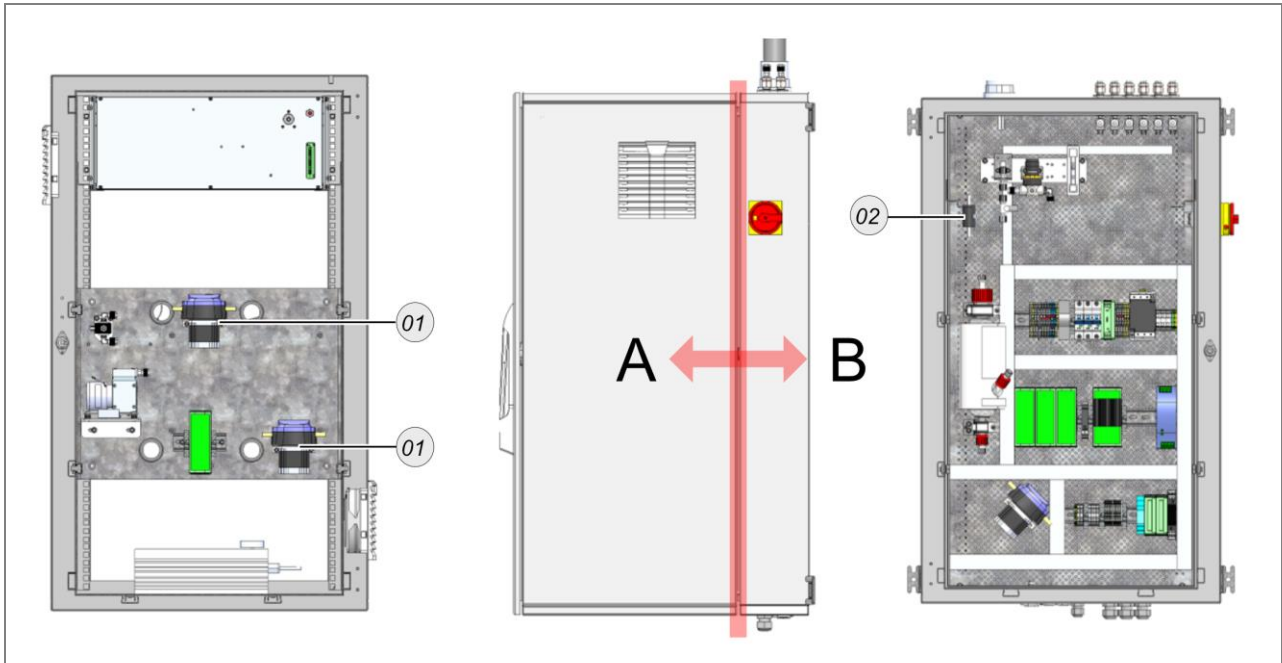
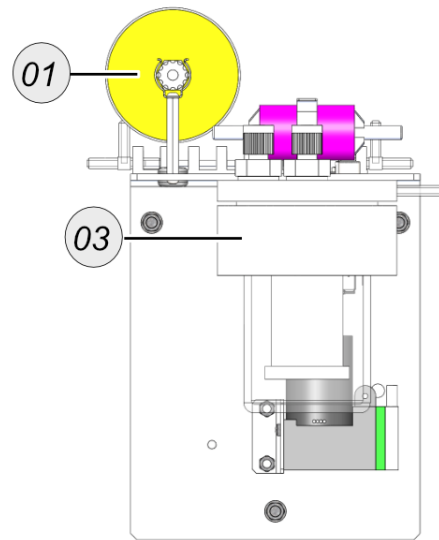
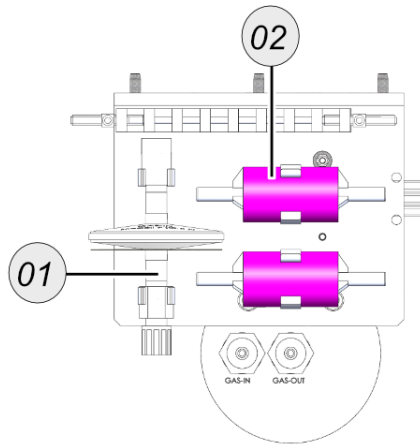
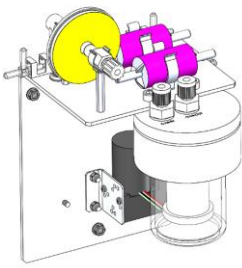


Abb. 1:

#	Element	Article number
1	Spare parts for peristaltic pumps	13405
2	Inline filter acitvated carbon	65034

Detail 2



#	Element	Article number
1	PTFE filter	59059
2	Inline filter SOx/NOx	56795
3	Filter element PTFE	12685

### 8.3.4 Replace filter-mat



#### PREREQUISITE

- New filtermat

#### STEPS



- ▶ Push the blue tab **01** of the filter housing.  
The filter housing opens.
- ▶ Replace the filter-mat **02**.
- You have replaced the filter-mat.

### 8.3.5 Replacing the inline filter activated carbon



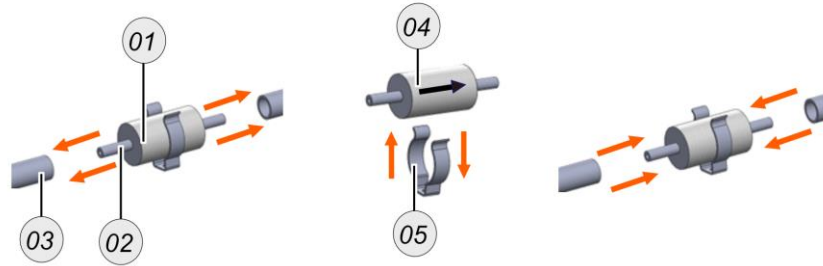
Inline filter activated carbon

Here you will learn how to replace an **inline filter**.

#### PREREQUISITES

- The device must be de-energised before replacement.

#### STEPS



#	Description
1	Filter element
2	Inline filter connector
3	Hose
4	Installation direction
5	Clamp

- Pull the hoses **03** from the **inline filter connections 02**.
- Remove the used **Inline filter** from the clamp **05** if necessary.  
The old **Inline filter 01** is removed.
- Attach a new **inline filter** to the clamp **05** if necessary.
- Reconnect the **Inline filter** connections to the hoses.
- You have replaced the **inline filter**.

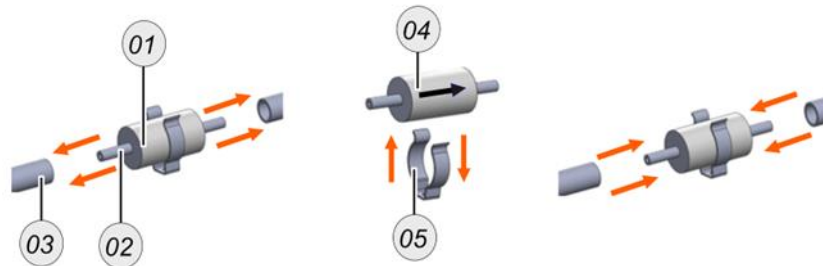
### 8.3.6 Replacing the inline Sox / NOx filter



Inline-Filter SOx/NOx

Here you will learn how to replace an **inline filter**.

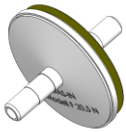
#### STEPS



#	Description
1	Filter element
2	Inline filter connection
3	Hose
4	Installation direction
5	Clamp

- ▶ Pull the hoses **03** from the **inline filter connections 02**.
- ▶ Remove the used **Inline filter** from the clamp **05** if necessary.  
The old Inline filter is removed.
- ▶ Attach a new **inline filter** to the clamp **05** if necessary.
- ▶ Reconnect the **Inline filter connections** to the hoses.
- ✓ You have replaced the **inline filter**.

### 8.3.7 Replacing the PTFE filter water stop



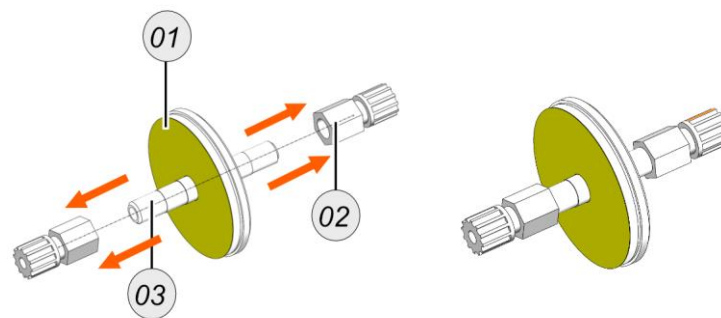
Replacing the PTFE filter water stop

Here you will learn how to replace a **PTFE filter**.

#### PREREQUISITE

- The unit must be de-energised before replacement.
- You will need an *SW 16 spanner*.
- You need *PTFE sealing tape* or something comparable.

#### STEPS

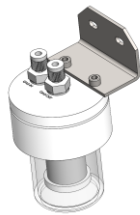


Position	Description
1	PTFE filter
2	Threaded fitting
3	Spigot with outer threaded

- Remove the old **PTFE filter** from the clamps.
- Unscrew the **threaded fittings** **02** with an *SW 16 spanner*.
  - The threaded fittings are glued with a sealant.

You have removed the **PTFE filter**.
- Seal the **sockets** **03** of the **PTFE filter** **01** with *PTFE sealing tape*.
- Screw the **threaded fittings** **02** onto the nozzles of the **PTFE filter**.
  - The PTFE filter has an installation direction marked "IN".
- Reattach the **PTFE filter** to the clamps.
- You have replaced the **PTFE filter**.

### 8.3.8 Replacing the PTFE element of the dust filter



Dust filter with PTFE-element

Here you will learn how to replace the PTFE element from the dust filter.

**PREQUISITE:**

- New PTFE element.

**STEPS:**

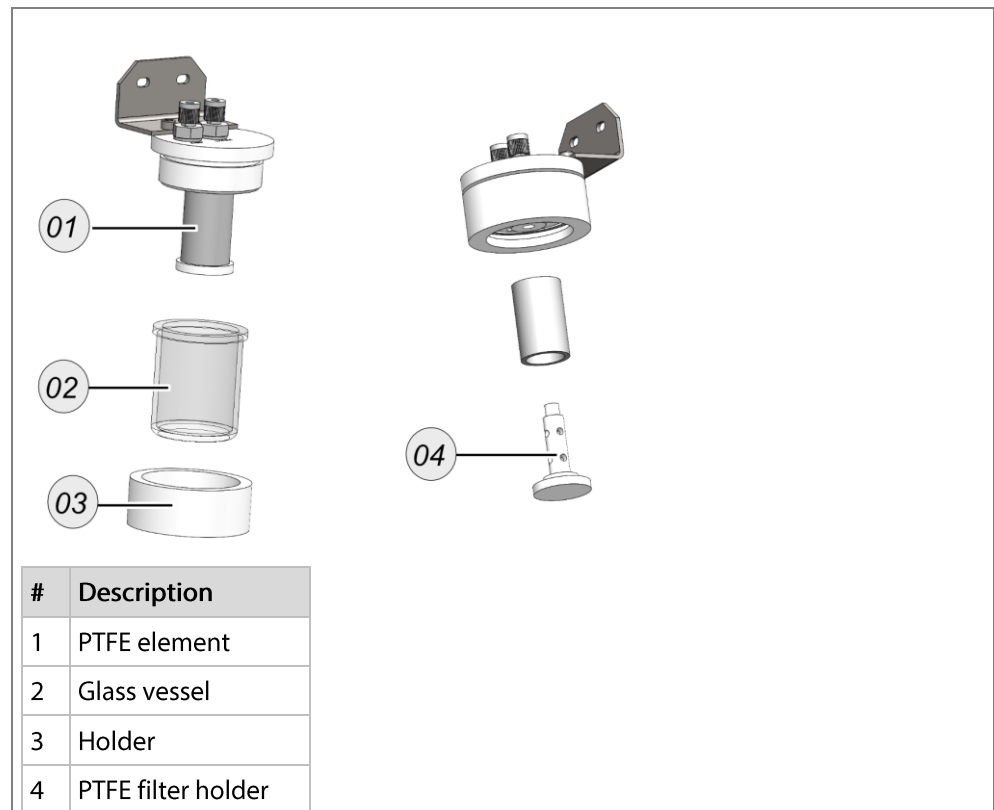


Fig. 1

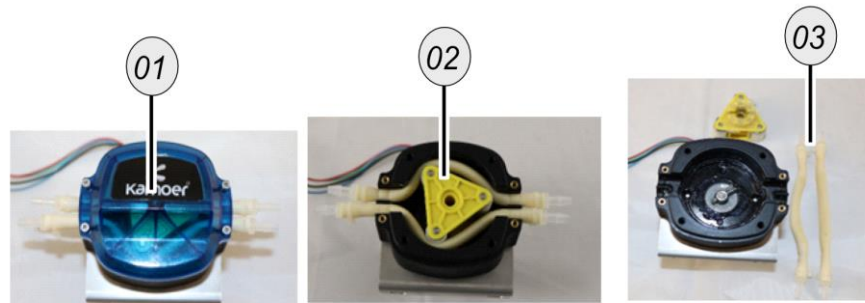
- Unscrew the retaining ring of the dust filter by hand (Fig1. (3)).
- Remove the glass vessel (Fig.1 (2)).
- Unscrew the PTFE filter holder (Fig.1 (4)).
- Replace the used PTFE element with a new one (Fig.1 (1)).
- Reassemble everything as described.
- You have successfully replaced the PTFE element.



### 8.3.9 Replacing the condensate pump hose

After a certain period, you must replace the condensate pump hoses.

#### STEPS



#	Description
1	Peristaltic pump cover
2	Pump head
3	Condensate pump hose

- ▶ Take the hose pump cover **01** with a crosshead screwdriver.
- ▶ Remove the yellow pump head **02**.
- ▶ Replace the condensate pump hoses **03** with new condensate pump hoses.
- ▶ Reinstall the yellow pump head.
- ▶ Screw the peristaltic pump cover back into place.
- ✓ The condensate pump hoses have been replaced.

## 8.4 Adjustment instructions

The adjustment of the individual measuring sensors is described here.  
The procedure is always the same, regardless of the measuring sensor:

- Connect the adjustment gas cylinder.
- Open the adjustment menu.
- Wait for the zero point to be taken.
- Calibrate the sensor in the right menu.

## 8.5 Adjust NDIR-bench

Here you learn how to calibrate a NDIR-bench.

☞ See appendix X-x for position.

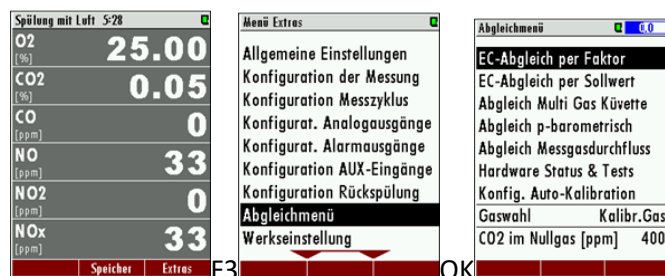
### PREREQUISITE

- Diverse adjustment gas cylinders. Depend on the installed measurement technique.
  - Normally the gas concentration of the adjustment gas cylinder should be between 70% of the full-scale of the measurement range.
  - Adjustment set-up must be set up.
- ☞ See chapter X-X.

### STEPS

#### ATTENTION

The adjustment gas cylinder must remain closed until you are instructed to open the adjustment gas cylinder.



- Open the menu: Adjustment: EXTRAS / ADJUSTMENT MENU.  
A zero gas phase starts.
- Wait until the zero gas phase is finished.
- Open the X-X menu.

Abgleich Multi Gas Küvette	
<b>CH4 [ppm]</b>	<b>0.4</b>
Unt. Sollwert	450 1.000
Ob. Sollwert	4500 1.000
<b>CO2 [%]</b>	<b>0.056</b>
Unt. Sollwert	5.000 1.000
Ob. Sollwert	15.000 1.000
<b>CO [ppm]</b>	<b>0.2</b>
Unt. Sollwert	135 1.000
Ob. Sollwert	2250 1.000
<b>Nullpunkt</b>	<b>Standard</b>
4	5

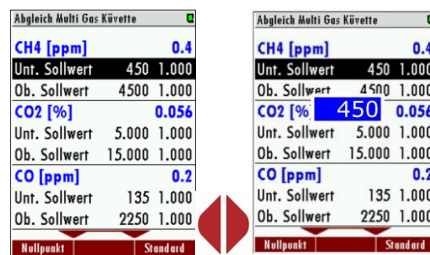
Fig.1

**NOTE**

The adjustment menu opens. The adjustment menu has the following structure.

#	Description
1	Gas designation with actual value
2	<i>Lower setpoint</i> with current setpoint concentration and factor
3	<i>Upper setpoint</i> with current setpoint concentration and factor
4	Zero point ( <i>F1-key</i> )
5	Reset adjustment to standard ( <i>F3-key</i> ).

- ▶ Use the *up / down arrow keys* to select the lower setpoint of the gas to be balanced (Fig1 (2)).
  - i Choose the lower setpoint for an one-point adjustment.
- ▶ Press the *right / left arrow key*.



A blue window appears. The current setpoint is entered in the blue window.

- ▶ Use the *arrow keys* to enter the setpoint of your adjustment gas cylinder.
- ▶ Press the *OK-key* to confirm.
- ▶ Now open the adjustment gas cylinder.

The actual value in the adjustment window changes.

- ▶ Wait until the actual value no longer changes.
  - i You can only change the actual value when the target concentration has reached a certain minimum value. Inverted commas show you if this range has been reached.

- ▶ Press the *left / right arrow key* to adjust the actual value to the setpoint.

✓ The adjustment is finished.

Unt. Sollwert '60' 1.000  
Ob. Sollwert 100 1.000

Inverted commas show whether you can change the actual value

## 8.6 Adjust electrochemical O2 sensor



Here you will learn how to replace and calibrate an electrochemical oxygen sensor.

👉 See appendix X-X for position.

### PREREQUISITE:

- O2 sensor (spare part)
  - 100 vol. % N2 adjustment gas cylinder.
  - Adjustment set-up must be set up
- 👉 See X-X for details.

### STEPS: INSTALL SENSOR



01

Fig. 1

▶ Unplug the O2 sensor to be replaced from the circuit board (Fig.1 (1)).

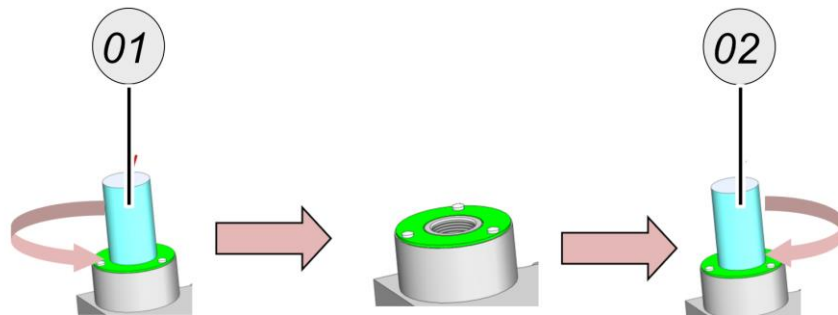


Fig. 2

- ▶ Rotate the O2 sensor to be submerged out of the sensor chamber (Fig.2 (1)).
- ▶ Turn the new O2 sensor into the sensor chamber (Fig.2 (2)).
- ▶ Insert the new O2 sensor into the circuit board.
- ✓ The O2 sensor is installed.

**STEPS: ADJUSTMENT**

- ▶ Open the adjustment menu: EXTRAS / ADJUSTMENT MENU .

A zero point measurement starts.

The O2-sensor is adjusted at 21 vol. % oxygen.

EC adjustment by factor			
O2	20.88 %		
H2S	-0.3 ppm	1.000	
O2=air			

Fig. 1

- ▶ Open the EC ADJUSTMENT BY NOM. VALUE menu item (Fig.1).

The ECS adjustment menu appears.

- ▶ Connect the 100 vol.% N2 gas cylinder to the adjustment setup.
- ▶ Open the N2 gas cylinder.

EC adjustment by factor			
O2	0.27 %	0.099	
H2S	-0.4 ppm	1.000	
set O2=0			

Fig. 2

The O2 value drops (Fig.2).

- ▶ Wait until the O2 value no longer changes.



EC adjustment by factor		
O2	0.27 %	0.099
H2S	-0.4 ppm	1.000

EC adjustment by nom. value		
O2	0.00 %	10.0
H2S	-0.3 ppm	500.0
Zero offset [mV]	0.221	

Fig. 3

▶ Press "X-X". (Fig.3).

The O2 sensor is calibrated at the value O2=0 vol.%.

▶ Exit the menu.

▶ Confirm save.

✓ The O2 sensor is adjusted.

## 8.7 Adjust electrochemical sensors






### **⚠ WARNING**

#### Connect the adjustment gas-cylinder correctly

Adjustment gas-cylinder are under high pressure and may contain toxic gases. Can lead to death.

- Only trained personnel may connect adjustment gas-cylinder:
- Observe the installation rules in section X-X.

Here you will learn how to replace and adjust an electrochemical sensor. There are generally the following sensor designs:

#	Model	Removal instruction
1	A	 See section:
2	B	 See section:
3	C	 See section:

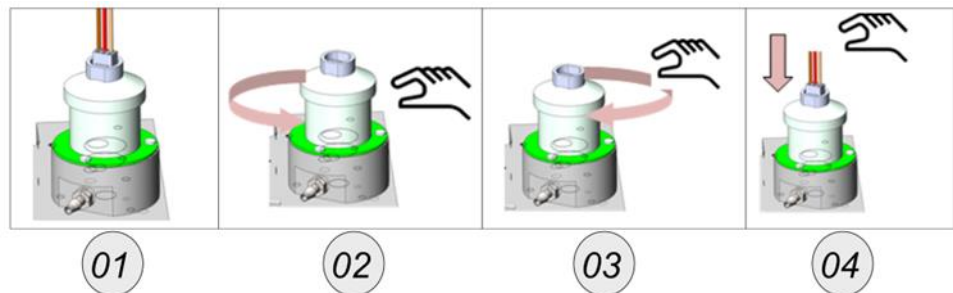




**PREREQUISITE:**

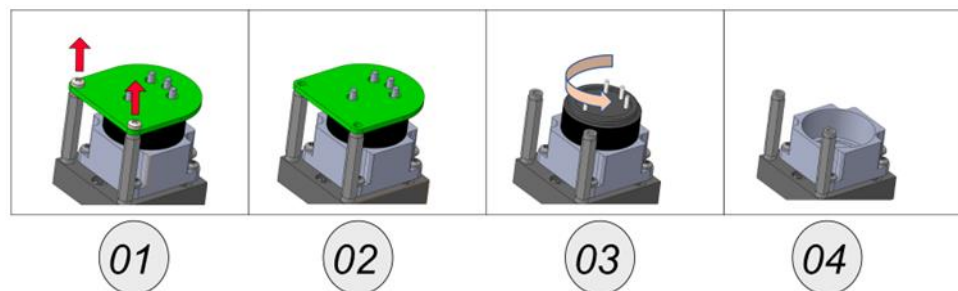
- Respective sensor
- Adjustment gas-cylinder with 70 % of the upper measuring range
- Adjustment setup must be set up
- 👉 See X-X for details.

**STEPS: INSTALLING SENSORS MODEL A**



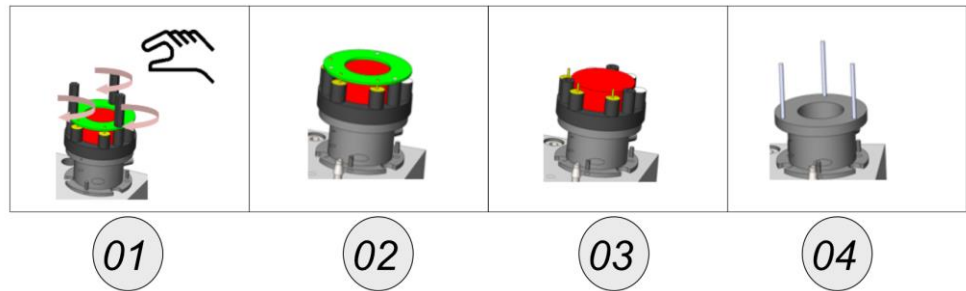
- ▶ Remove the plug from the sensor (1).
- ▶ Turn the sensor to be immersed out of the sensor chamber (2).
- ▶ Turn the new sensor into the sensor chamber (3).
- ▶ Put the plug back on the sensor (4).
- You have replaced the sensor.

**STEPS: INSTALLING THE SENSORS MODEL B**



- ▶ Loosen the screws from the sensor board (1).
- ▶ Remove the sensor board from the sensor (2).
- ▶ Turn the sensor out of the sensor chamber (3).  
The sensor chamber can be fitted with a new sensor.
- ▶ Install the new sensor.
- You have replaced the sensor.

STEPS: INSTALLING THE SENSORS MODEL C

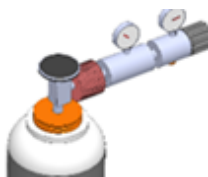


- ▶ Rotate the plastic holders from the circuit board (1).
- ▶ Remove the sensor board from the sensor (2).
- ▶ Remove the sensor from the sensor chamber (3).

The sensor chamber can be fitted with a new sensor.

- ▶ Install the new sensor.
- ✓ You have replaced the sensor.

STEPS: ADJUSTMENT



Abgleichflasche jetzt öffnen

- ▶ Open the settings menu: EXTRAS / SETTINGS MENU.
- ▶ Open the ECS ADJUSTMENT menu item.

The ECS setting menu appears.

▲ **WARNING** - High pressure. Connect the gas gas-cylinder correctly as described in the instructions.

🔗 See: X-X.

- ▶ Connect the respective adjustment gas-cylinder to the adjustment fitting.

Now open the adjustment gas-cylinder

- ▶ Open the adjustment gas-cylinder.

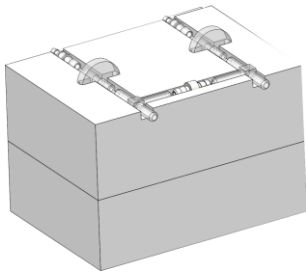
The actual value changes in the adjustment window.

- ▶ Wait until the gas value no longer changes.
- ▶ Change the factor with the arrow key left/right until the setpoint of the gas gas-cylinder is reached.

The sensor is adjusted to the setpoint.

- ▶ Exit the menu.
- ▶ Confirm saving.
- ✓ The sensor is adjusted.

## 8.8 Adjust paramagnetic O2-sensor



O2-sensor

Here you will learn how to replace and calibrate an electrochemical oxygen sensor.

### PREREQUISITE:

- O2 sensor (spare part)
- 100 vol. % N2 adjustment gas cylinder
- Adjustment set-up must be set up

### STEPS: ADJUSTMENT

- ▶ Open the adjustment menu: EXTRAS / ADJUSTMENT MENU .



Fig. 1

- ▶ Open the EC ADJUSTMENT BY NOM. VALUE menu item (Fig.1).

The adjustment menu appears.

- ▶ Connect the 100 vol.% N2 gas cylinder to the adjustment setup.
- ▶ Open the N2 gas cylinder.



Fig. 2

The O2 value drops (Fig.2).

- ▶ Wait until the O2 value no longer changes.

EC adjustment by factor			EC adjustment by nom. value		
O2	0.27 %	0.099	O2	0.00 %	10.0
H2S	-0.4 ppm	1.000	H2S	-0.3 ppm	500.0
			Zero offset [mV]		0.221
set O2=0			set O2=0		

Fig. 3

▶ Press F2. (Fig.3).

The O2 sensor is calibrated at the value O2=0 vol.%.

▶ Exit the menu.

▶ Confirm save.

✓ The O2 sensor is adjusted.

## 9 Option

### 9.1 Option: IO module

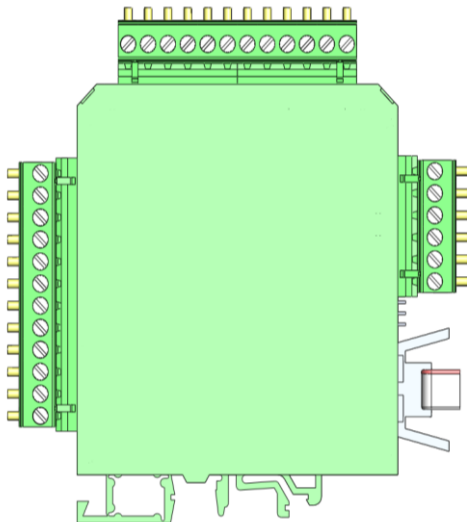
IO modules are the interface for signal transmissions, remote control and for reading signals from transmitters.

IO modules have the following features:

- Transmission of measurement signals, through four separate 4-20 mA outputs,
- Two alarm outputs,
- One PT-1000 input,
- One thermocouple input (type: K),
- Four inputs, for standard 4-20 mA transmitters (2-wire, 3-wire, 4-wire) with an extra power supply.
- Two inputs, for voltage transducers.
- Remote control function for the analyser.

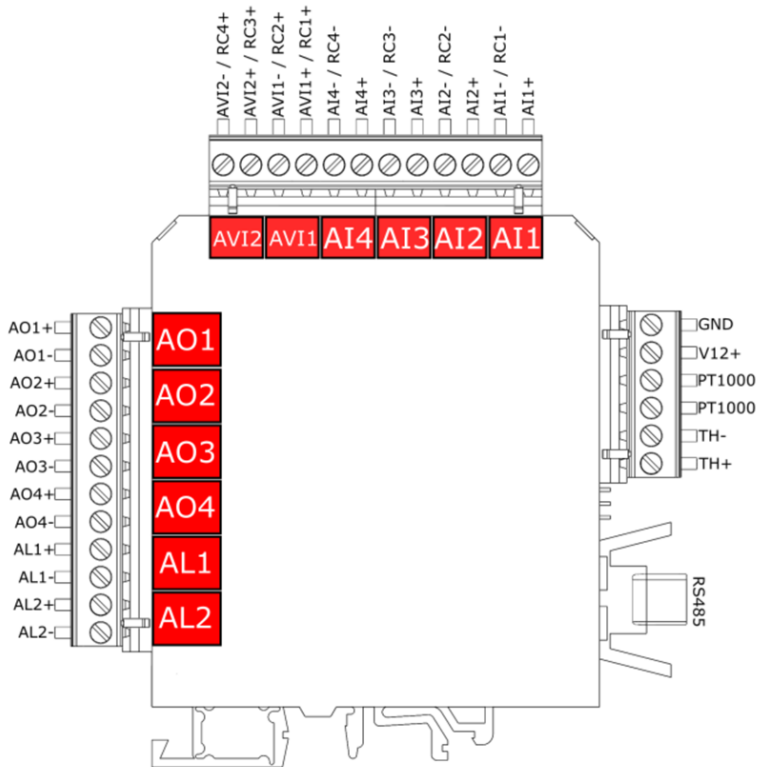
#### 9.1.1 IO module position

Optionally, an device can be equipped with IO modules (max.: 10 pieces).  
The IO modules are located on the top-hat rail.



### 9.1.2 Pin assignment

The following pin assignment diagram shows where the different pins, with their respective functions, can be found and which pins have a double assignment.



Pin assignment of IO modul

The table shows the assignment of the respective individual pins.

Description	Abkürzung	PINs	Max. externe Spannung	Bürde	Messwiderstand	Doppeltbelegung
Analoge- Ausgänge 4- 20 mA	AO1	AO1+ / AO1-	--	500R	--	Nein
	AO2	AO2+ / AO2-	--	500R	--	Nein
	AO3	AO3+ / AO3-	--	500R	--	Nein
	AO4	AO4+ / AO4-	--	500R	--	Nein
Alarmaus- gänge	AL1	AL1+ / AL1-	24 VDC	500R	--	Nein
	AL2	AL2+ / AL2-	24 VDC	500R	--	Nein
Analoge Eingänge 4-20 mA	PWROUT	V12+ / GND	--	--	--	Nein
	AI1	AI1+ / AI1-	--	--	50R	AI1- = RC1-
	AI2	AI2+ / AI2-	--	--	50R	AI2- = RC2-
	AI3	AI3+ / AI3-	--	--	50R	AI3- = RC3-
	AI4	AI4+ / AI4-	--	--	50R	AI4- = RC4-
Fernbedie- nung	RC1	RC1+ / RC1-	--	--	--	RC1- = AI1-
	RC2	RC2+ / RC2-	--	--	--	RC2- = AI2-
	RC3	RC3+ / RC3-	--	--	--	RC3- = AI3-
	RC4	RC4+ / RC4-	--	--	--	RC4- = AI4-
Analoge Eingänge 0- 10 V	AVI1	AVI1+ / AVI1-	--	--	--	JMP1_out = AVI1+ JMP2_out = AVI1-
	AVI2	AVI2+ / AVI2-	--	--	--	JMP3_out = AVI2+ JMP4_out = AVI2-

### 9.1.3 Analogue outputs 4-20 mA (AO1-AO4)

#### Installation/Connection

🔗 Assignment: See 1.1.2 Pin assignment

#### Setting up analogue output

You can set up to 4 analogue outputs per IO module.

Precondition: The IO module option is installed.

- ▶ Open the path "EXTRAS / CONFIGURAT. ANALOGUE OUTPUTS" path.
- ▶ Select the respective IO output and confirm with "DETAILS".

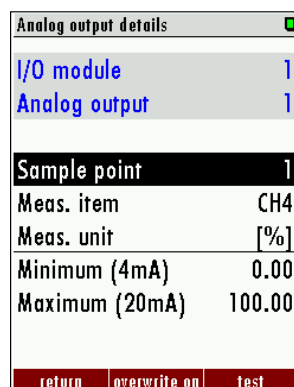
The setting window of the IO output appears.



*Selection window: MS1 = measuring point 1 , I/O 1/1 = first IO module at the first 4-20 mA output.*

- ▶ Select the measuring point and the measured variable.
- ▶ Apply the minimum (4 mA) and maximum (20 mA) for the measured variable.

The analogue output is now configured.



*Setting the measuring point, the measured variable and the range for a 4-20 mA output.*



### 9.1.4 Alarm Output Setting (AL1-AL2)

#### Installation/Connection

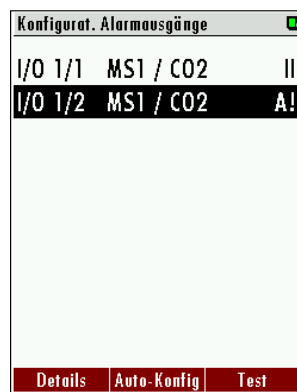
📄 Assignment: See 9.1.2 Pin assignment.

#### Setting the alarm output

You can set up 2 alarm outputs per IO module.

Precondition: The IO module option is installed.

- ▶ Open the path "EXTRAS / CONFIGURAT. Open the path "EXTRAS / CONFIGURE ALARM OUTPUTS".
- ▶ Select the respective alarm output and confirm with "Details".



*Selection window: MS1 = measuring point 1, I/O 1/1 = first IO module at the first alarm output.*

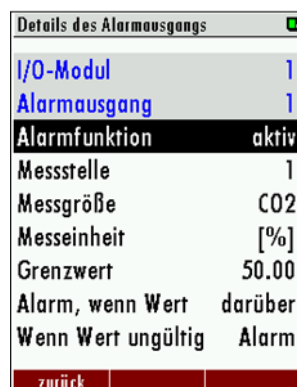
The setting window of the alarm output appears

- ▶ Select the measuring point and the measured variable here.
- ▶ Enter the limit value.

Under "Alarm if value..." you can set whether the alarm is triggered below the limit value or when the limit value is exceeded.

- ▶ Under "If value invalid" you can set whether an alarm is triggered or the unit switches off.

The alarm output is now configured.



*Setting the measuring point, the measured variable, the limit value and the alarm side (exceeding or falling below).*

### 9.1.5 AUX input for transmitter (AI1-AI4)

📄 Assignment: See 9.1.2 Pin assignment

The following 4-20 mA transmitters can be read in at the AUX inputs:

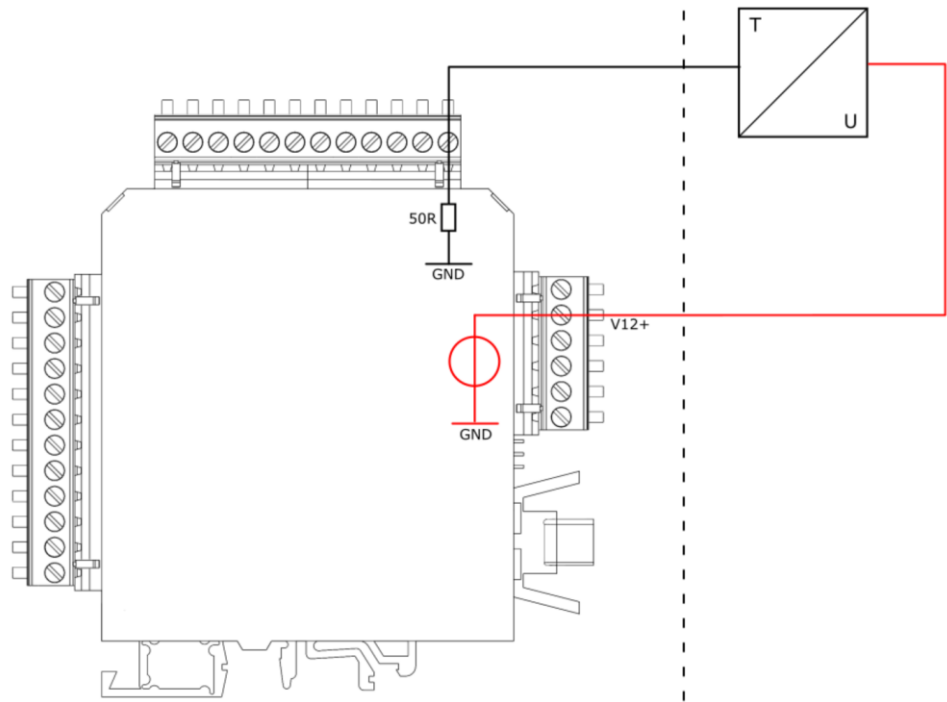
- 2-wire
- 3-wire
- 4-wire.

The IO module has a separate 12V power supply for the connected transmitters.

AUX input: Technical data

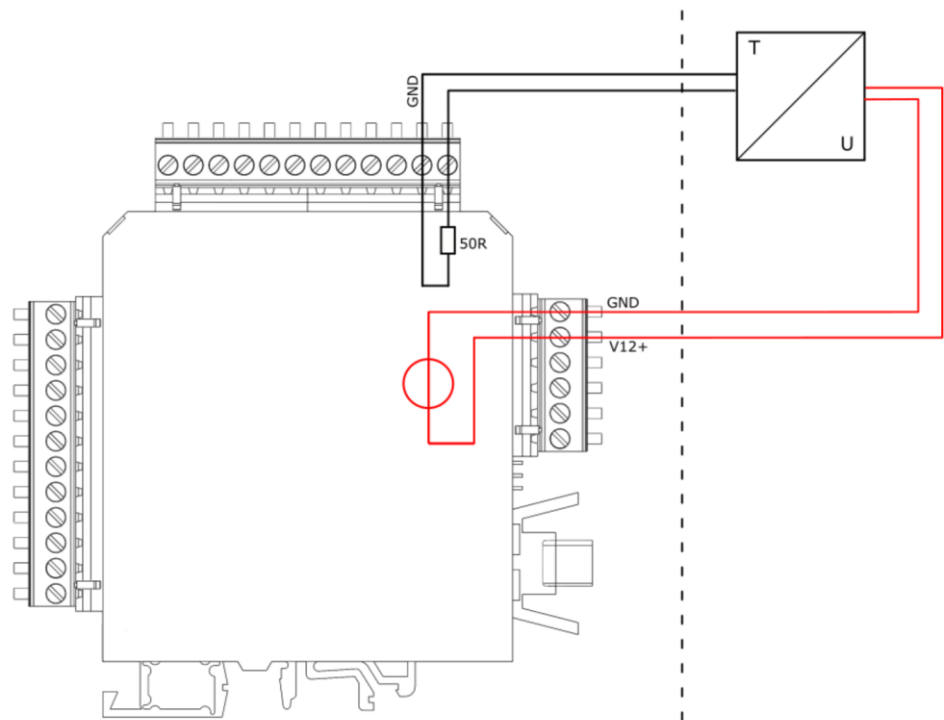
- Measuring resistor: 50 Ohm
- Power supply: 12 VDC / 200 mA

**Connection: 2-wire transmitter**



*2-wire transmitter, connected to the 12 VDC of the IO module.*

**Connection: 4-wire transmitter**



*4-wire transmitter, connected to the 12 VDC supply of the IO module.*

### 9.1.6 Set up AUX input

You can assign 4 AUX inputs per IO module.

Precondition: An IO module is installed.

- ▶ Open the path "EXTRAS / CONFIGURATION AUX INPUTS".
- ▶ Select and activate the respective AUX input.

Details des AUX-Eingangs		Konfiguration AUX-Eingänge	
I/O-Modul	1	I/O 1/1	AUS
AUX-Eingang	1	I/O 1/2	AUS
		I/O 1/3	AUS
Messgröße	AUS	I/O 1/4	AUS

AN      Details      Auto-Konfig

*Selection window example: I/O 1/1 = first IO module at the first AUX input.*

The setting window of the AUX input appears.

- ▶ In this window, the measured variable can be selected. In addition, an individual AUX input can be created under "ADJUSTABLE".
- ▶ Create the minimum (4 mA) and maximum (20 mA) for the measured variable.

### 9.1.7 Configuration External Control (Option: I/O Module)

To use this function, an I/O module must be present and the function must be enabled.

With this function it is possible to control the analyser remotely. The following operations can be carried out with the help of the external control:

- Sampling.
- Triggering a stand-by mode.

The commands are given by a 4-digit binary code, which is transmitted by four external signals. There are a total of three different transmission paths:

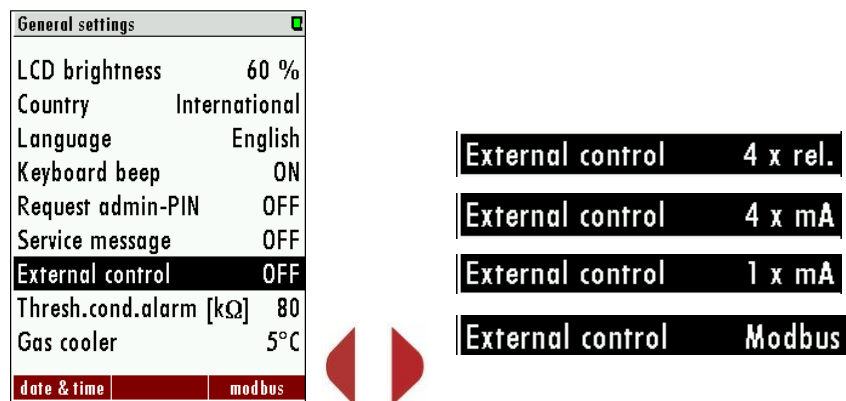
- Through four potential-free relays.
- Through four 4...20 mA inputs.
- Through one 4...20 mA input.
- Through the RS 485 interface.

#### Setting up external control

An external control can be set up on an IO module via the upper analogue outputs.

- ▶ Open the path "EXTRAS / GENERAL SETTINGS".
- ▶ Select "EXTERNAL CONTROL" here.
- ▶ Use the *left/right arrow keys* to select the desired external control.

By selecting the external control, the unit can be controlled remotely.



General settings	
LCD brightness	60 %
Country	International
Language	English
Keyboard beep	ON
Request admin-PIN	OFF
Service message	OFF
External control	OFF
Thresh.cond.alarm [kΩ]	80
Gas cooler	5°C

External control	4 x rel.
External control	4 x mA
External control	1 x mA
External control	Modbus

*Activating the external control with the respective 4 possible options.*

By activating the external control, a small arrow appears in the upper bar.

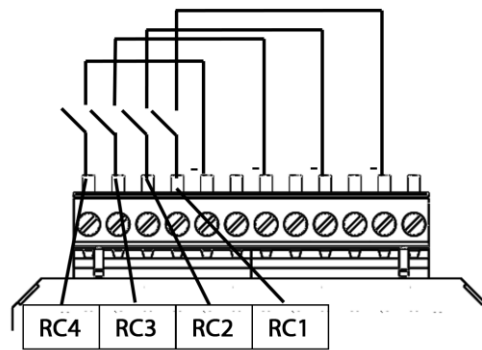
- ▶ You can set the zero point time, the suction / reaction time or the rinsing time before stand-by in the menu "General settings" with F2 (=ext Ctrl.).

After everything has been set, the external remote control must be wired.

### Connecting the external control through 4 relays

This function can be used for external switching between the tapping points. For this purpose, four external relays (e.g. from a PLC) are connected to the module inputs.

The four relays together form a binary 4-bit code: RC4-RC3-RC2-RC1.



Status of external signal source				Status number	Description
RC4	RC3	RC2	RC1		
0	0	0	0	0	Automatic sampling point switching
0	0	0	1	1	Analyzer is sampling the point SP1 (*1, *2)
0	0	1	0	2	Analyzer is sampling the point SP2 (*1, *2)
0	0	1	1	3	Analyzer is sampling the point SP3 (*1, *2)
0	1	0	0	4	Analyzer is sampling the point SP4 (*1, *2)
0	1	0	1	5	Analyzer is sampling the point SP5 (*1, *2)
0	1	1	0	6	Analyzer is sampling the point SP6 (*1, *2)
0	1	1	1	7	Analyzer is sampling the point SP7 (*1, *2)
1	0	0	0	8	Analyzer is sampling the point SP8 (*1, *2)
1	0	0	1	9	Analyzer is sampling the point SP9 (*1, *2)
1	0	1	0	10	Analyzer is sampling the point SP10 (*1, *2)
1	0	1	1	11	Analyzer is "stand-by" (*3)
1	1	0	0	12	Purge phase for H2S-low-sensor **
1	1	0	1	13	Auto-Calibration
1	1	1	0	14	Remote reset of all system alarms
1	1	1	1	15	Analyzer is "stand-by" (*3)

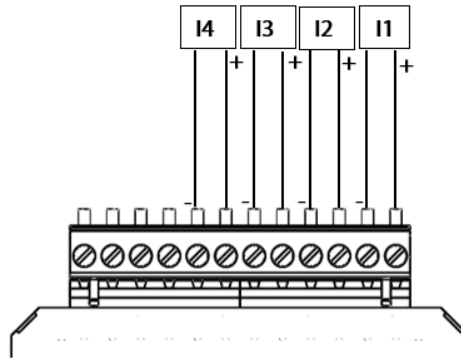
\*\*only SWG100-BIOGAS.

Here means: 0= Open / 1=Closed.

### Connecting an external control through four 4-20 mA input signals

The 4-bit status number is formed by four 4...20 mA signals. I4-I3-I2-I1 are:  
0-11 mA = 0 signal (low) / 11/12-20 mA = 1 signal (high).

General settings	
LCD brightness	60 %
Country	International
Language	English
Keyboard beep	ON
Request admin-PIN	OFF
Service message	OFF
<b>External control</b>	<b>4 x mA</b>
Thresh.cond.alarm [kΩ]	80
Gas cooler	5°C



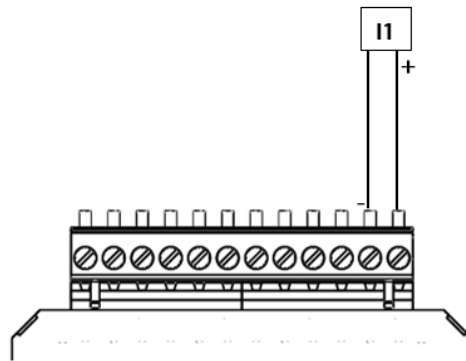


Status of external signal source				Status number	Description
I4	I3	I2	I1		
0	0	0	0	0	Automatic sampling point switching
0	0	0	1	1	Analyzer is sampling the point SP1 (*1, *2)
0	0	1	0	2	Analyzer is sampling the point SP2 (*1, *2)
0	0	1	1	3	Analyzer is sampling the point SP3 (*1, *2)
0	1	0	0	4	Analyzer is sampling the point SP4 (*1, *2)
0	1	0	1	5	Analyzer is sampling the point SP5 (*1, *2)
0	1	1	0	6	Analyzer is sampling the point SP6 (*1, *2)
0	1	1	1	7	Analyzer is sampling the point SP7 (*1, *2)
1	0	0	0	8	Analyzer is sampling the point SP8 (*1, *2)
1	0	0	1	9	Analyzer is sampling the point SP9 (*1, *2)
1	0	1	0	10	Analyzer is sampling the point SP10 (*1, *2)
1	0	1	1	11	Analyzer is "stand-by" (*3)
1	1	0	0	12	Purge phase for H2S-low-sensor **
1	1	0	1	13	Auto-Calibration
1	1	1	0	14	Remote reset of all system alarms
1	1	1	1	15	Analyzer is "stand-by" (*3)

### Connecting an external control 4-20 mA input signal (via one input)

The user has the possibility to control the analyser externally by only one input signal (see sketch below). Different commands are given by the current level at measurement input I1. The zero signal corresponds to 4 mA. Each 1 mA level describes a state. Thus, the external control can assume up to 16 states. The first state corresponds to 5 mA (4 mA+1 mA) the second to 6 mA (4 mA+2mA) etc. until the signal reaches 20 mA.

General settings	
LCD brightness	60 %
Country	International
Language	English
Keyboard beep	ON
Request admin-PIN	OFF
Service message	OFF
<b>External control</b>	<b>1 x mA</b>
Thresh.cond.alarm [kΩ]	80
Gas cooler	5°C



Status der externen Signalquelle	Status Nummer	Bechreibung
4	0	Automatic sampling point switching
5	1	Analyzer is sampling the point SP1 (*1, *2)
6	2	Analyzer is sampling the point SP2 (*1, *2)
7	3	Analyzer is sampling the point SP3 (*1, *2)
8	4	Analyzer is sampling the point SP4 (*1, *2)
9	5	Analyzer is sampling the point SP5 (*1, *2)
10	6	Analyzer is sampling the point SP6 (*1, *2)
11	7	Analyzer is sampling the point SP7 (*1, *2)
12	8	Analyzer is sampling the point SP8 (*1, *2)
13	9	Analyzer is sampling the point SP9 (*1, *2)
14	10	Analyzer is sampling the point SP10 (*1, *2)
15	11	Analyzer is "stand-by" (*3)
16	12	Purge phase for H2S-low-sensor **
17	13	Auto-Calibration
18	14	Remote reset of all system alarms
19	15	Analyzer is "stand-by" (*3)

## General notes on external control

### Case 1: Stand-by

The stand-by mode is activated when the status number exceeds the number of installed measuring points (example: 4 installed measuring points and active status number is 5). A stand-by mode has the following sequence:

- Purging via zero gas connection (depends on configured time).
- Stand-by mode until a status number is entered that corresponds to an installed measuring point.

### Case 2: Active external control for a measuring point

- Zero point: First a zero point is taken. The running time of the zeroing can be set in the ext.Str menu.
- Gas aspiration: During the gas aspiration phase, the entire system is purged with sample gas to reach the T90 time of the analyser.
- Measurement: The measurement is started after the "gas aspiration" phase. The unit remains in measurement mode until the signal from the external control is changed. The table below shows the possible status numbers that can be assumed by the analyser.

(\*1): Each time the measuring point is changed, the analyser takes a zero before measuring at the next measuring point.

(\*2): Not only 11 to 15, but all status numbers greater than the number of installed measuring points will start the "stand-by" status.

(Example: if there are 4 measuring points, status numbers 5 to 15 will be set to "stand-by").

(\*3): When the status number changes to a "stand-by" number, the sensors are purged, all solenoid valves are closed and the gas pump is switched off. If the status number changes to a smaller or the same number of installed measuring points, then a zeroing cycle begins and then measurement starts at the selected measuring point.

### NOTE

---

The "stand-by" status can simply be used to start only one zero point measurement without "stand-by" and without changing the measuring point.

---

Example: - Status number=1 (for each time period, recommended max. 1 hour)

- Status number=15 (for a few seconds, recommended min. 10 seconds).

## 9.2 Option: Profibus-converter

The Profibus converter allows a direct communication between Modbus (RTU) and a Profibus interface.

- The option is only available from firmware V1.01.70.
- Transfer multibyte values in Motorola<sup>®</sup> Order (Big Endian).
- CRC16 at the end of each frame is transmitted with Intel<sup>®</sup> Order (Little Endian). In case the master system needs Little Endian Order.
- 16bit values in frame swap bytes 01.
- 32bit values in data swap byte 03 and bytes 2.
- All addresses shown here are decimal and not hexadecimal.
- All readable addresses are 32bit values.
- The meter accepts for reading only even addresses and even register numbers.

The data types used are:

- U32: 32 bit unsigned integer values (0...4,292,967,259).
- FL: 32 bit floating point values (reads -1E38 if not included).
- Some values are only optional (e.g. gas cooler).

The data types used are:

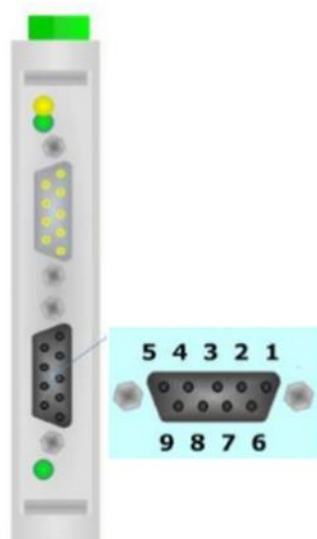
- U32: 32 bit unsigned integer values (0...4,292,967,259).
- FL: 32 bit floating point values (reads -1E38 if not included).
- Some values are only optional (e.g. gas cooler).

### 9.2.1 Connect device with Profibus

Prerequisite

- 9-Pin SUB connector cable.

### 9.2.2 Connection to device



03 = Connection A, 04 = , 05 = GND (insolate Ground), 06 = Positiv Connection, 07 = , 08 = Connection B

### 9.2.3 Device settings

The settings are as followed:

Under the menu EXTRAS/GENERAL SETTINGS → MODBUS (F3) set the parameters.

The request parameters rise by a correct connection.



Modbus-Slave-Einstellungen	
Baudrate	19200
Slave-Adresse	238
Stoppbits	1
Parität	gerade
Datenbits	8
Anfragenanzahl	1425
zurück	

### 9.2.4 Special information about Modbus-Slave function

The device can work as a Modbus slave via RS232 or RS485 (possible with an external RS232/RS485 adapter).

- Supports RS485 interface with 2/4 wire function (half/full duplex).
- Supports Modbus binary protocol (RTU) only.
- Supports the Modbus command Read Holding Register (command no. 3).
- Supports the Modbus command Read Input Register (command no. 4).
- The slave Modbus address can be set by the user between 1 and 238.

The communication parameters can be defined by the user as follows:

- 9600 or 19200 baud (recommend 19200)
- Even , odd or none parity
- 1 or 2 Stopp-Bits.
- With a read command max. 63 32-Bitvalues can be read (126 Modbus registers).

### 9.2.5 Special information about Profibus – Slave function

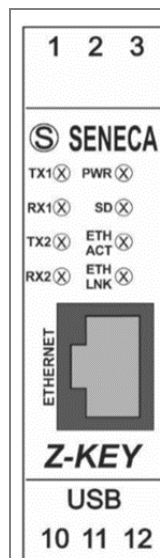
- The Profibus slave function requires a Modbus Profibus converter "Seneca HD67561" installed and configured in the measuring device.
- The Profibus ID is normally set to 84 by MRU.

### 9.3 TCP to Modbus RTU Converter

**PREREQUISITE:**

- Micro USB cable.
- Ethernet cable
- Seneca Software Device Discovery or Software Easy-Setup (included on SD card).
- MRU4Win or Modbus Poll software.

#### 9.3.1 Ethernet different states



LED	Status	Description
TX1	---	No connection
RX1	---	No connection
TX2 (Red)	Flashing	Data reception at port # 2 RS485
RX2 (Red)	Flashing	Data reception at port # 2 RS485
PWR (Green)	On	Power on
SD (Red)	Flashing	Access to Mirco SD card
ETH ACT (Green)	Flashing	Übertragung an Ethernet Port
ETH ACT (Green)	On	No activity on Ethernet port
ETH LNK (Yellow)	On	Connected to Ethernet port
ETH LNK (Yellow)	Off	No Ethernet connection

#### 9.3.2 Setting up Ethernet

The first step is to connect the TCP/RTU Modbus converter. 1.

▶ Switch on the unit.

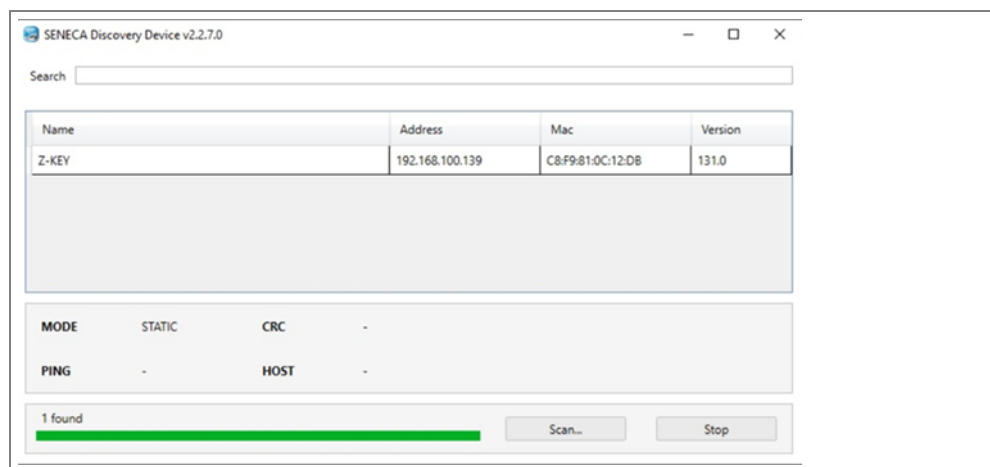
▶ Connect the converter module to the network.

The power LED of the converter module will light up. In the next steps, configure the module with the programme "Seneca Discovery Device".

▶ Start the programme "Seneca Discovery Device".

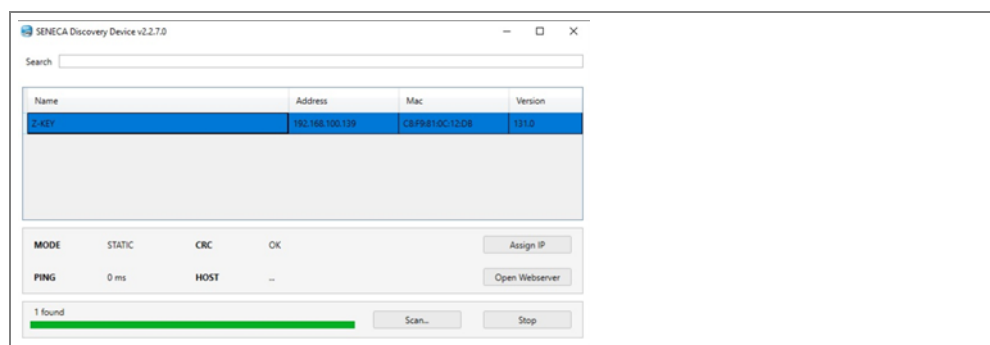
▶ Press the "Scan..." button.

The converter is searched for in the network and indicated in the list.



▶ The "Assign IP" button appears after the scan. Press the "Assign IP" button.

An input window appears.

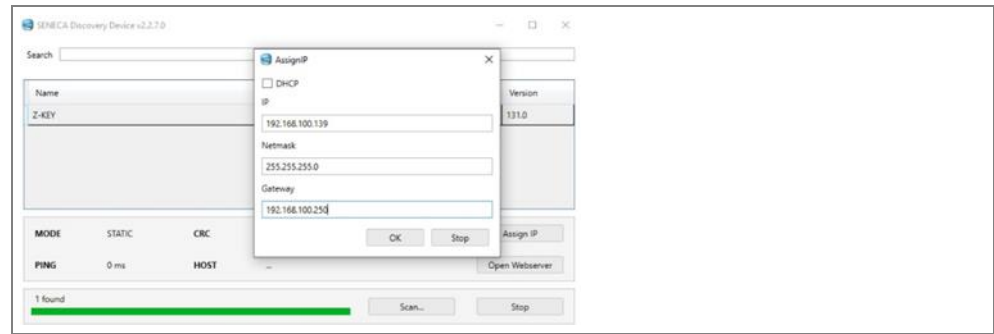


▶ Enter the IP address, submask and gateway in the input window. Alternatively, you can activate DHCP.

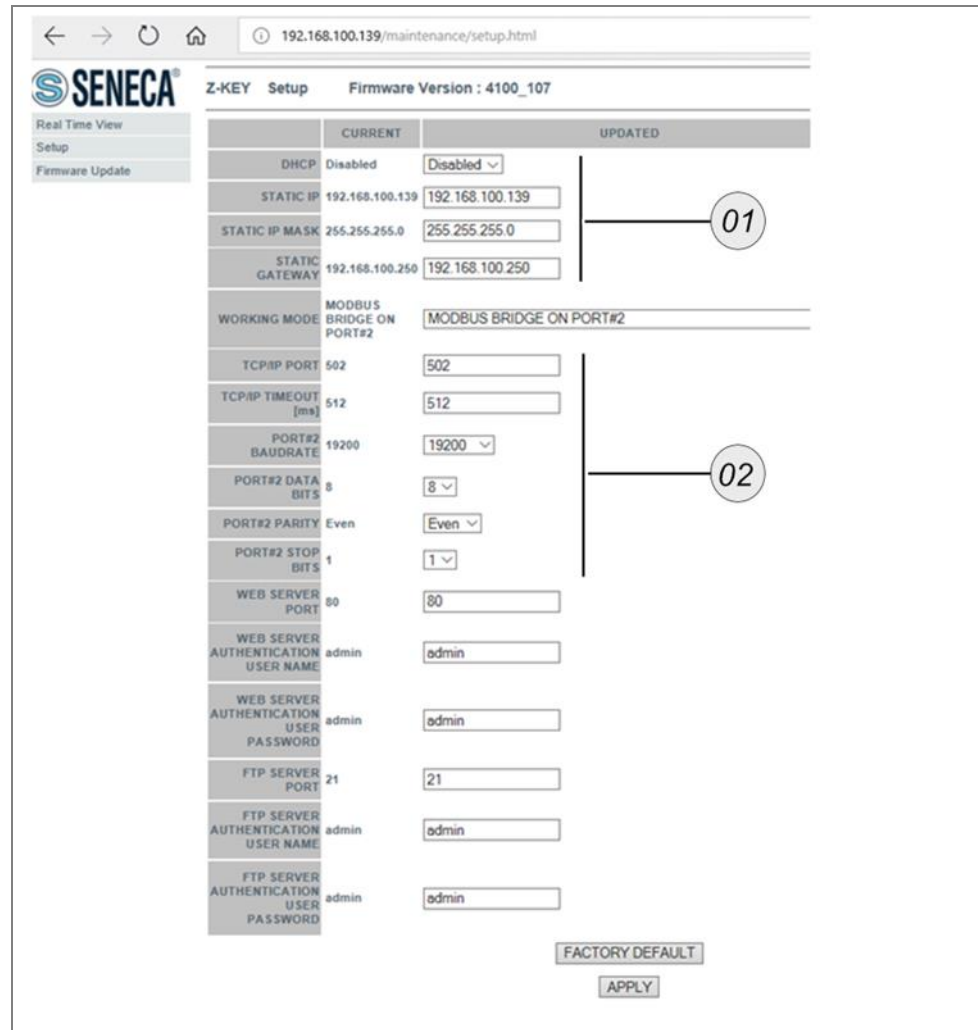
▶ Press the "Open Webserver" button.

The web server opens.





- ▶ Enter the user name "admin" and the password "admin".  
An input field appears in which you can make the settings.
- ▶ Go to the menu "Setup".
- ▶ In this setting field, enter both the TCP data and the Modbus RTU data of your unit.



#	Description
1	Enter TCP data: IP address, submask, gateway
2	Enter RTU data of device: baud rate, stop bits, parity, data bits.

In the next step, adjust the Modbus RTU settings on the device.

- ▶ Open the menu EXTRAS / GENERAL SETTINGS **F3** = MODBUS.
- ▶ In this menu, adjust the Modbus RTU settings so that the settings match the RTU settings on the web server.
- ✓ The converter is set. The counter counts up in the Modbus window.

## 9.4 Option: RS-485 to USB converter

The RS485/USB converter enables the communication of the device via the Modbus location with a RS-485 compatible device. The receiving device can be e.g. a normal PC.

### 9.4.1 RS-485 Converter connection and configuration

STEPS:

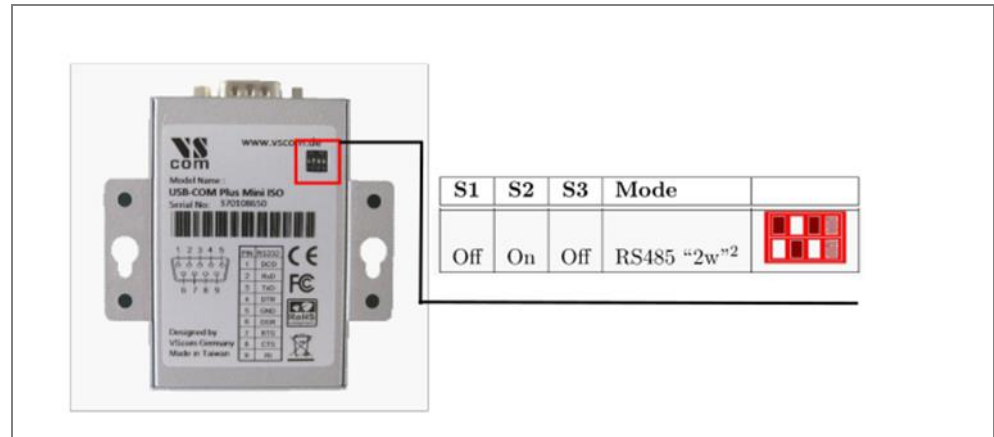


Fig. 1

- ▶ Set the DIP switch to RS-485 mode. The DIP switch is located on the back of the RS converter (Fig.1).

#### NOTE

Install the USB driver on the computer. The driver is already installed on most PCs. The driver can be downloaded from the homepage: <http://www.visionsystems.de/produkte/usb-com-plus-mini-usb-com-plus-mini-iso.html>.

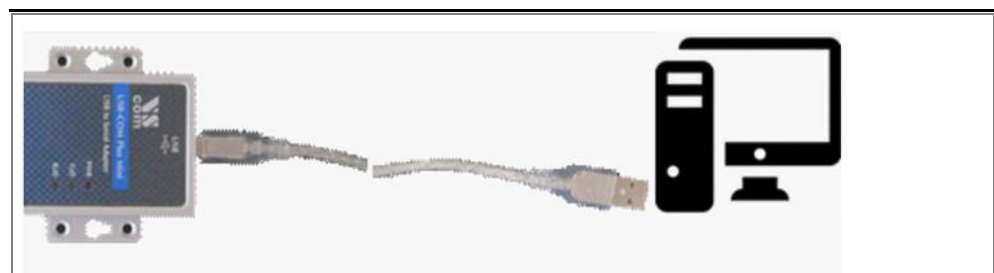


Fig.2

- ▶ Connect the RS-485 converter with an USB cable to the PC (Fig. 2).

The PC recognise the RS-485 converter. You can find the device in the device management of the PC.

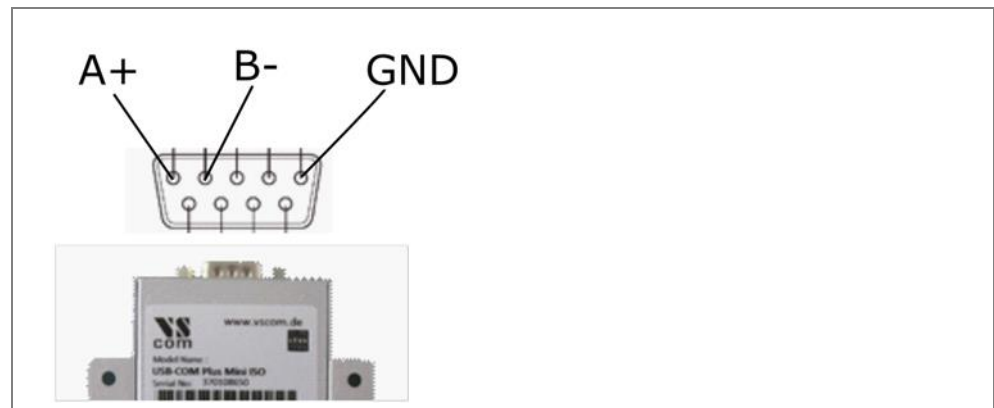


Fig. 3

- ▶ Connect the RS485- converter with the device. The connection will be built between the converter and the PC (Fig. 3).
- ▶ Open the menu Extras on the device: EXTRAS/GENERAL SETTINGS
- ▶ Open the submenu Modbus (F3).
- ▶ Make the settings into the menu. These includes: Baudrate, parity, Stop- Bits etc.
- ✓ The device is connected to the RS- 485 converter.

#### NOTE

Data can be viewed and logged by suitable software on the PC. If you do not have software, you can buy and use the MRU4Win software.

## 9.5 Option: auto calibration

With the auto-calibration option, your unit can carry out an adjustment automatically at predefined time intervals.

### 9.5.1 General warnings

#### **⚠ WARNING**

##### High pressure

Gas cylinders are under high pressure. High pressure can lead to injuries and death.

- Only trained persons may connect and operate gas cylinders.

#### **⚠ WARNING**

##### Trained staff

- Only trained personnel may install gas cylinders.

#### PREREQUISITES:

- Adjustment gas cylinders with your calibration gas.
- The option „Auto calibration“ must be installed.

#### STEPS: INSTALL ADJUSTMENT GAS CYLINDERS

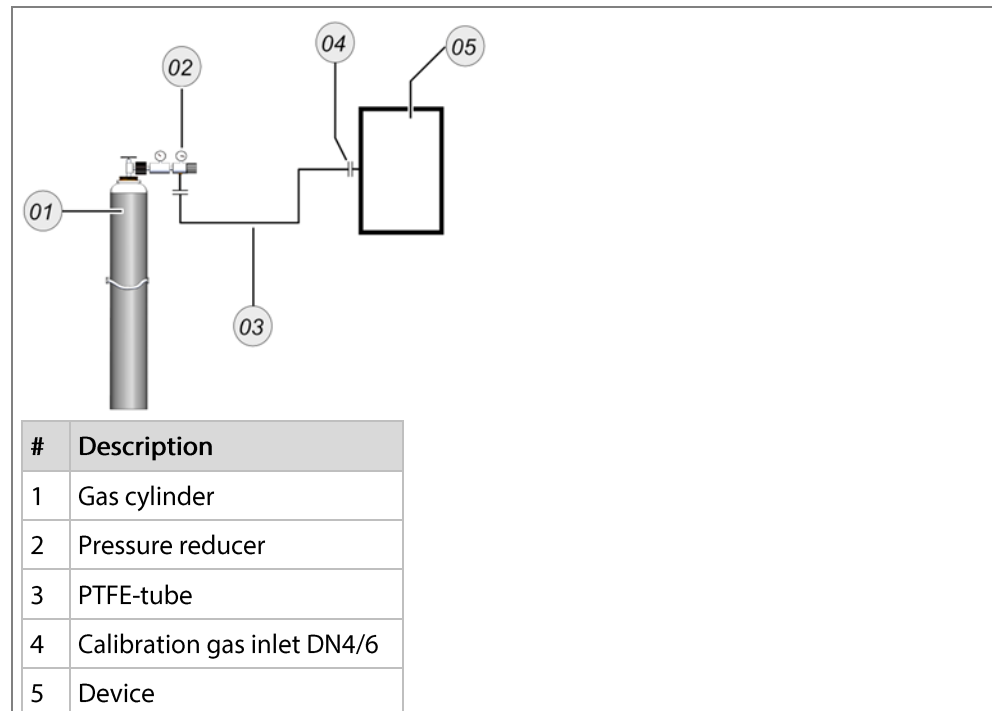
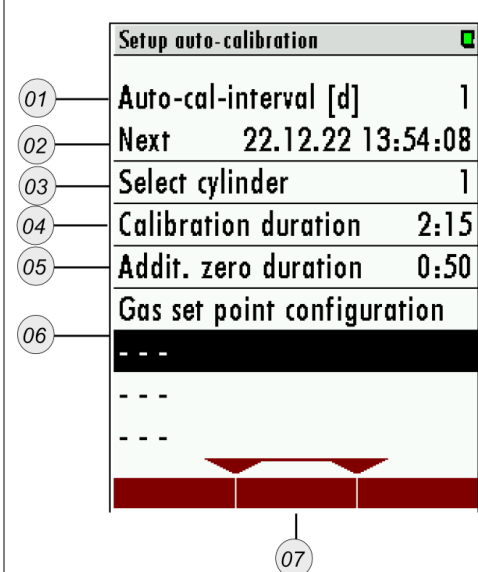


Fig.1

- Connect the adjustment gas cylinder to *Calibration gas inlet 1*, *Calibration gas inlet 2*, etc. (Fig.1)

STEPS: SETTINGS



#	Description	#	Description
1	Set Auto-cal-interval	2	Next date
3	Select of gas cylinder	4	Calibration duration
5	Additional zero duration	6	Gas set point configuration

Fig. 1

- ▶ Open the menu: EXTRAS / ADJUSTMENT MENU / AUTO CALIBRATION (Fig.1).
    - ☞ Structure of menu-point see (Fig.1 (1-7)).
  - ▶ Use the **left/right arrow keys** (←→) to set for which Calibration gas inlet (1 to max. 5) the settings should apply (Fig.1 (3)).
  - ▶ Use the **left/right arrow keys** (←→) to set your desired auto calibration interval (Fig.1 (4)).
  - ▶ Use the **left/right arrow key** (←→) to set the date and time for the start of the interval (Fig.1 (2)).
  - ▶ Use the **left/right arrow key** (←→) to set your desired calibration period (Fig.1 (1)).
- Set your desired zero point duration **5** with the **left/right arrow keys** (←→) (Fig.1 (5)).

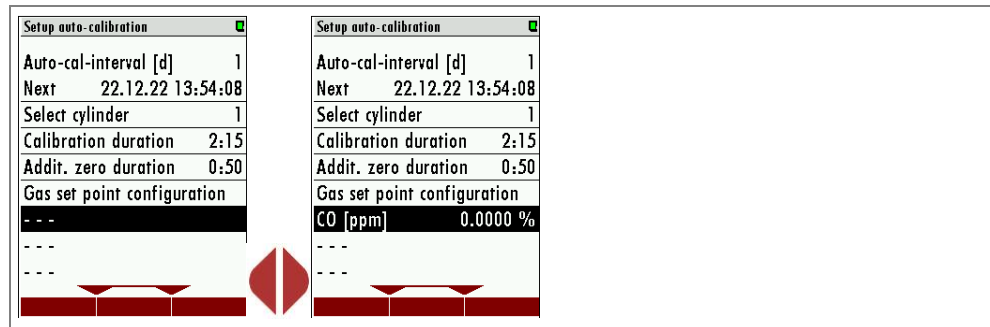


Fig.2

- ▶ Go to the list "GAS SET POINT CONFIGURATION" (Fig.2).
- ▶ Select the first gas component of your adjustment gas cylinder with the *left/right arrow key* (←→).
- ▶ Press the **OK**-key to set the setpoint.

A blue input window appears.

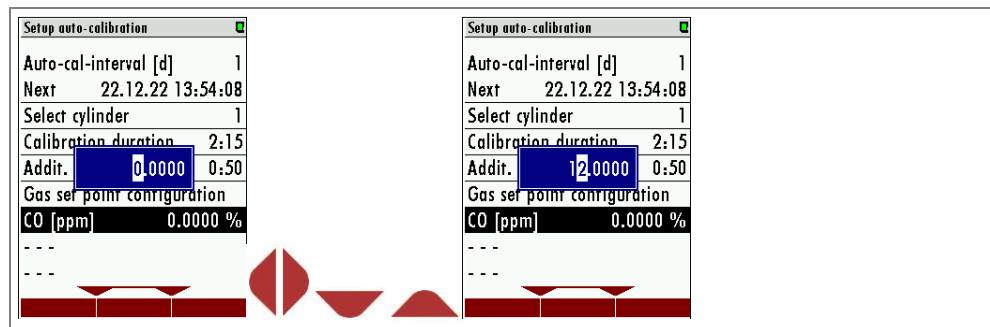


Fig.3

- ▶ Use the *arrow keys* to set the setpoint of the gas component in the blue input window.
- ▶ Press the **OK**-key to confirm the entry.
- ▶ Continue with the steps to enter all gas components in the adjustment gas cylinder in list **6**.
- ▶ Carry out the same steps for any other adjustment bottles.
- ✓ You have configured the auto adjustment.
  - i** If you want to start the adjustment as specified, exit the menu and confirm the settings.
  - i** If you want to start the auto calibration immediately, press **F2** = **START NOW** **7**.

## 9.6 Option: MRU4Win

MRU4Win is a log software. Through the software you can log and save data from the device. The software can detect devices with TCP protocol and RS-485 Modbus protocol (RTU).

### 9.6.1 MRU4Win start and settings

#### PREREQUISITE:

- The device must be connected to a suitable converter and be able to communicate.

#### STEPS:

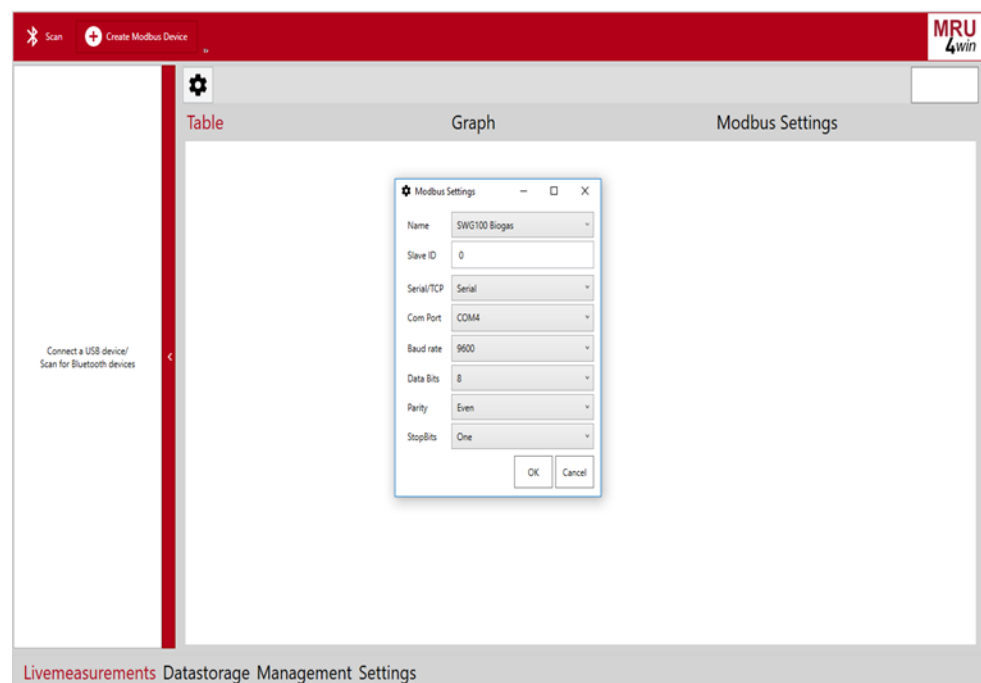
- ▶ Open the software on your PC. 2.

- ▶ Open "Create Modbus Device".

An input window appears in which you can select the respective protocol.

- ▶ For RS-485: select Modbus RTU. Set the same settings here as in the device. Baud rate, parity etc. must match.

- ▶ For TCP: select TCP. Set here the same settings as in the device. IP address, submask etc. must match.



The connected device is displayed on the left side.

- ▶ Press the Connect icon.

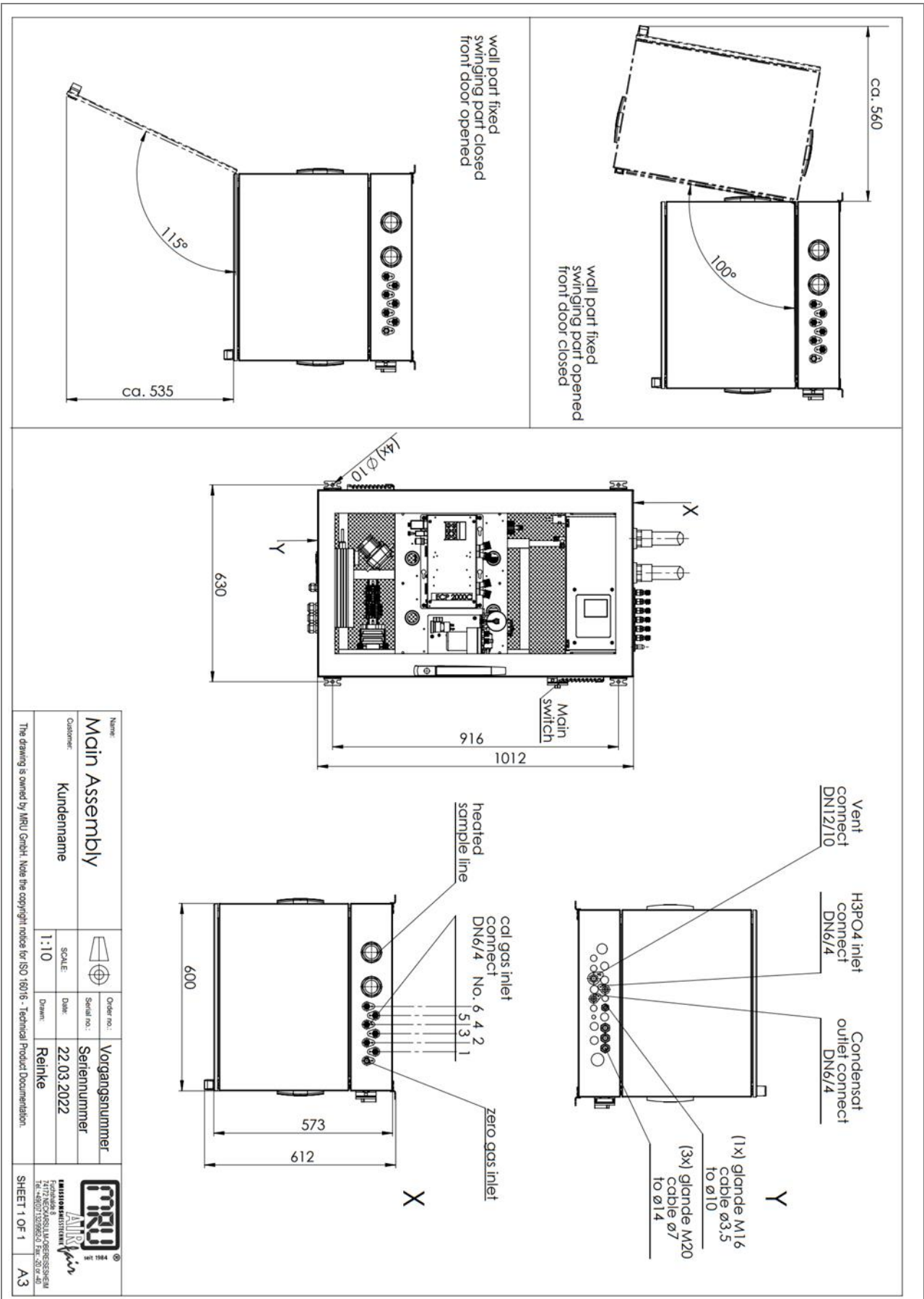


- ▶ The live values from the device are visible on the PC. The values can be displayed as a curve or as a number. Logging and saving is possible.

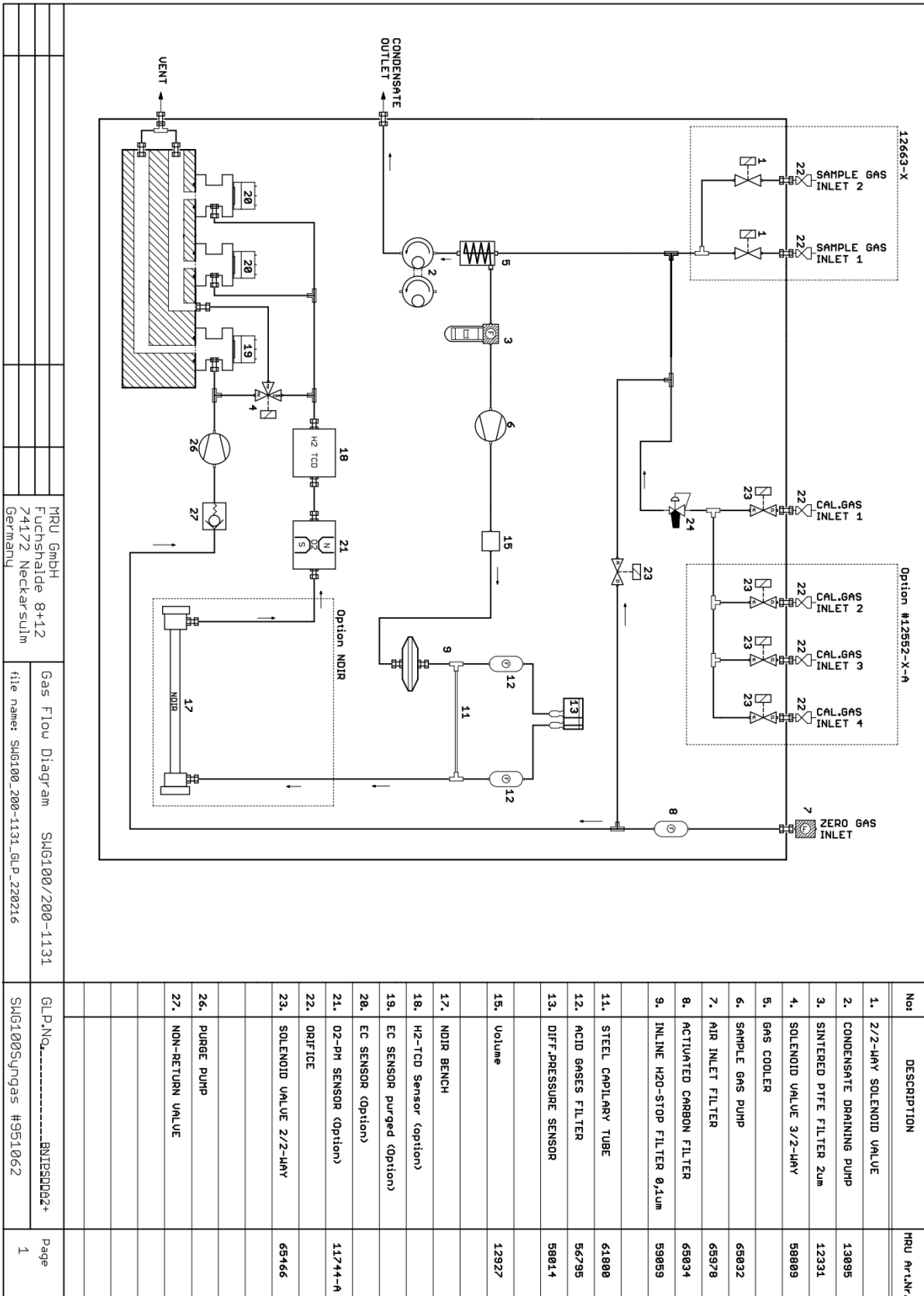
## 10 Appendix

The appendix has the follow contents:

- Mechanical drawing
- Gas flow diagram
- Wiring diagram
- Position plan



10.1 Gas flow diagram



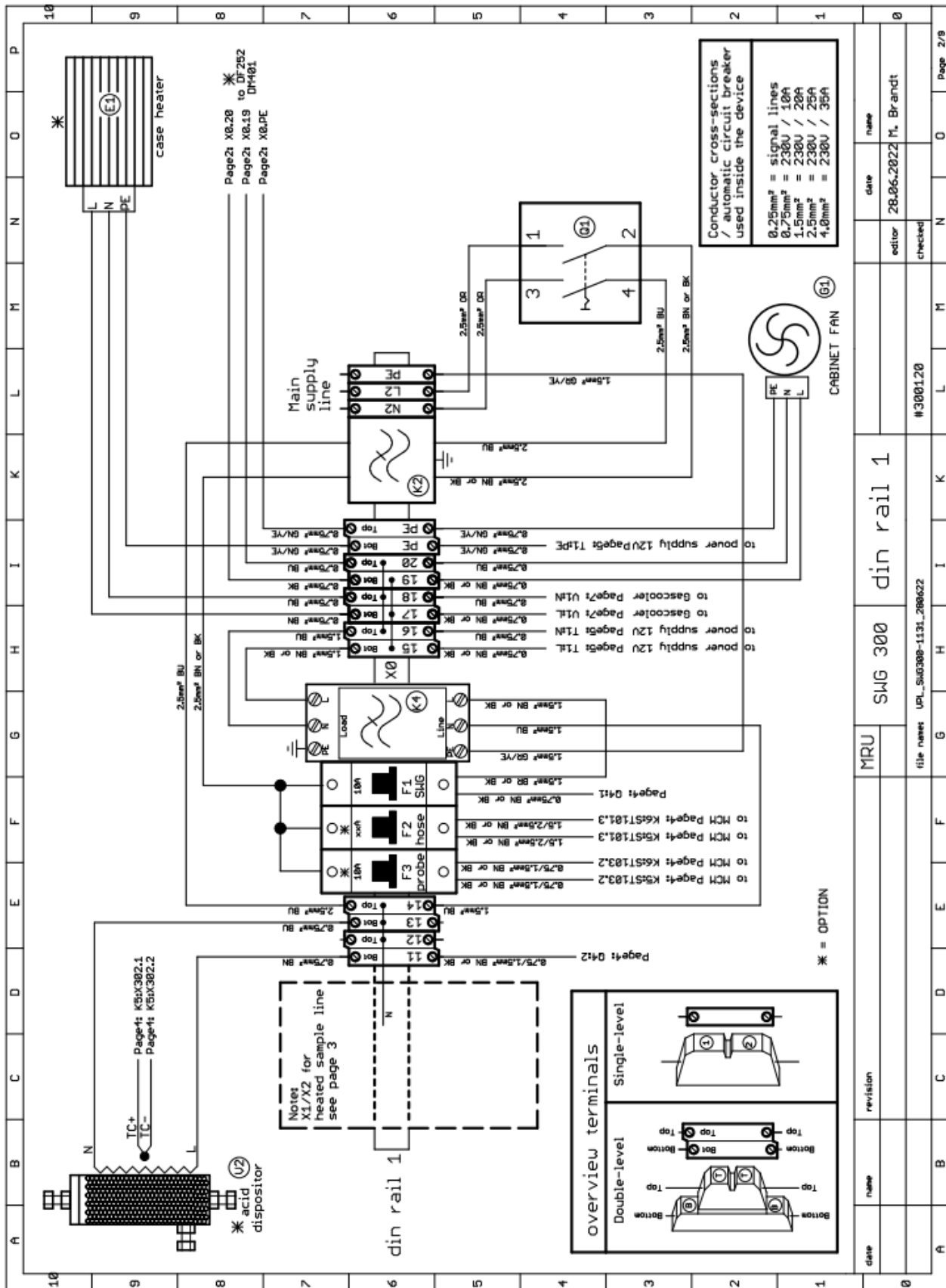
MRU GmbH  
Fuchshalde 8+12  
74172 Neckarsulm  
Germany

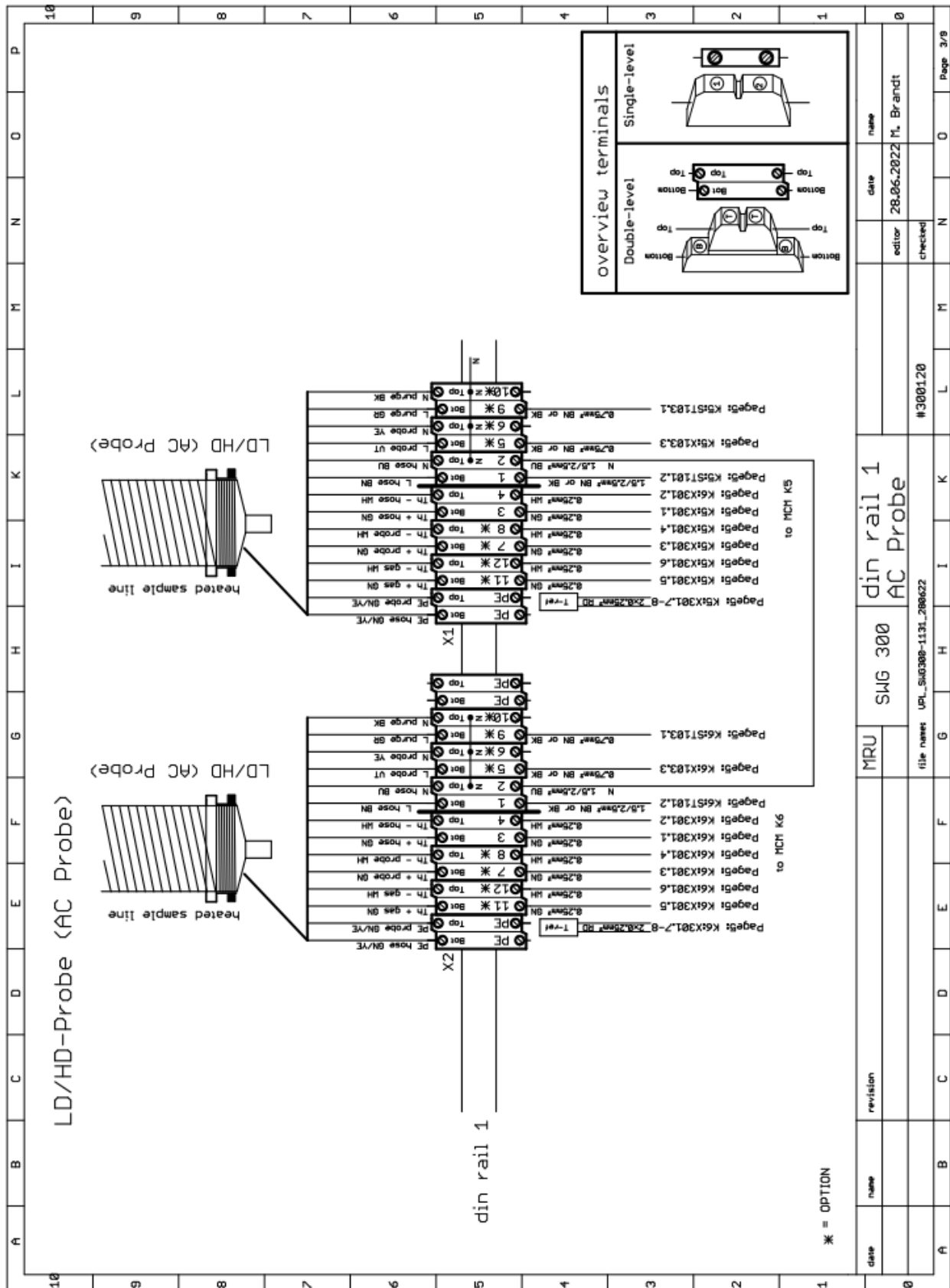
Gas Flow Diagram SHG100/200-1131  
file name: SHG100\_200-1131\_GLP\_220216

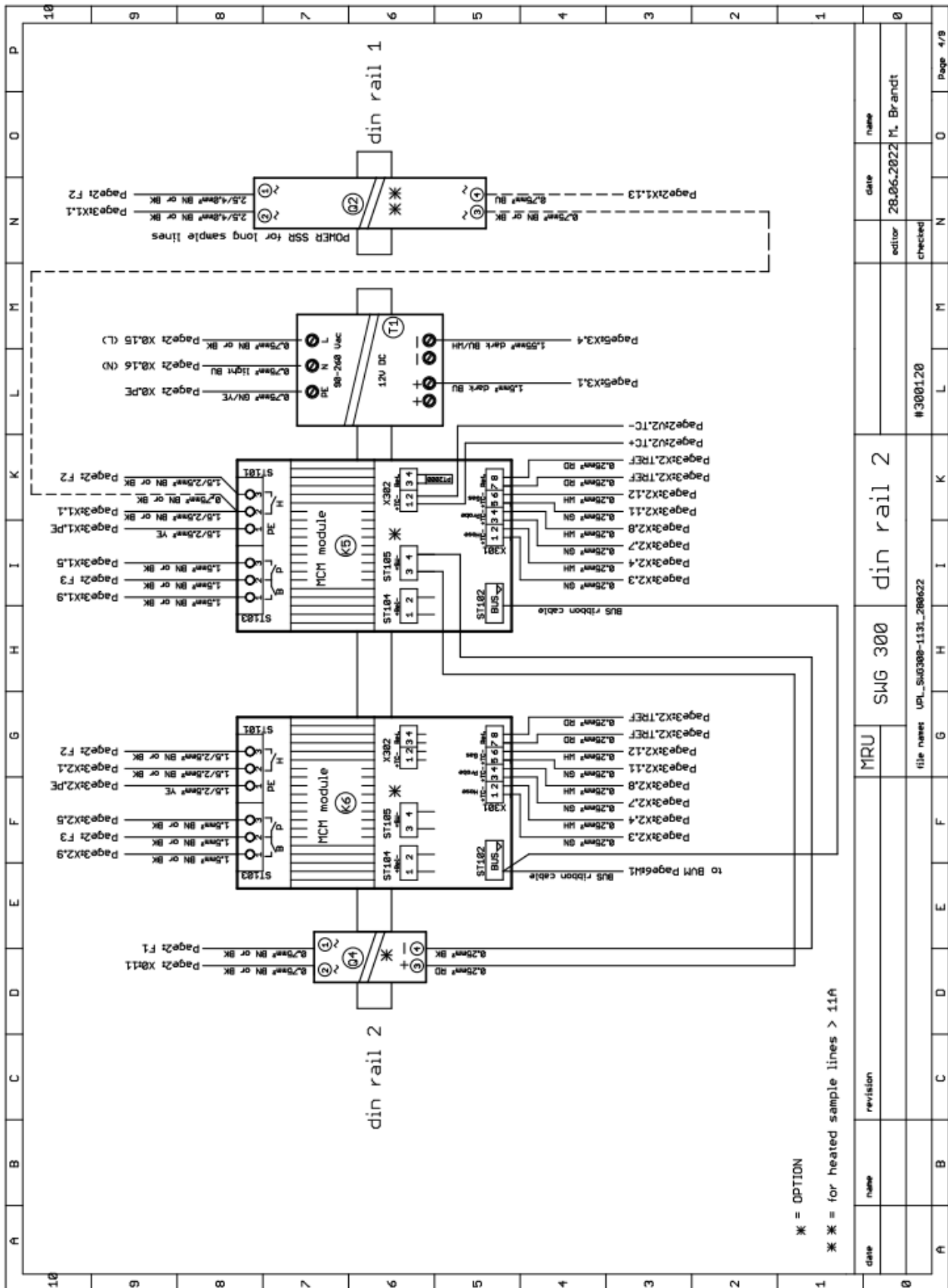
GLP.No. ....-BNTSD02+

Page 1



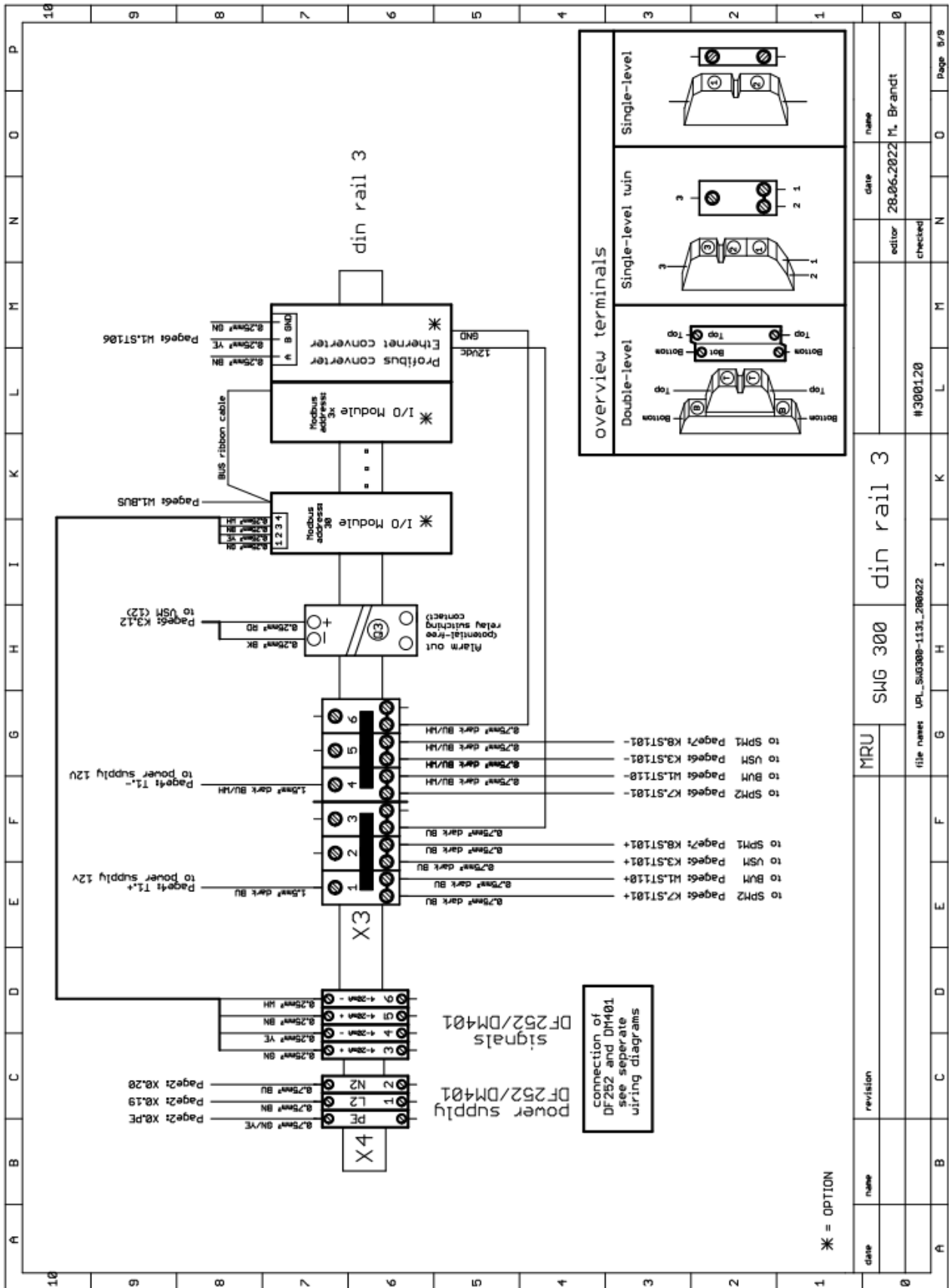




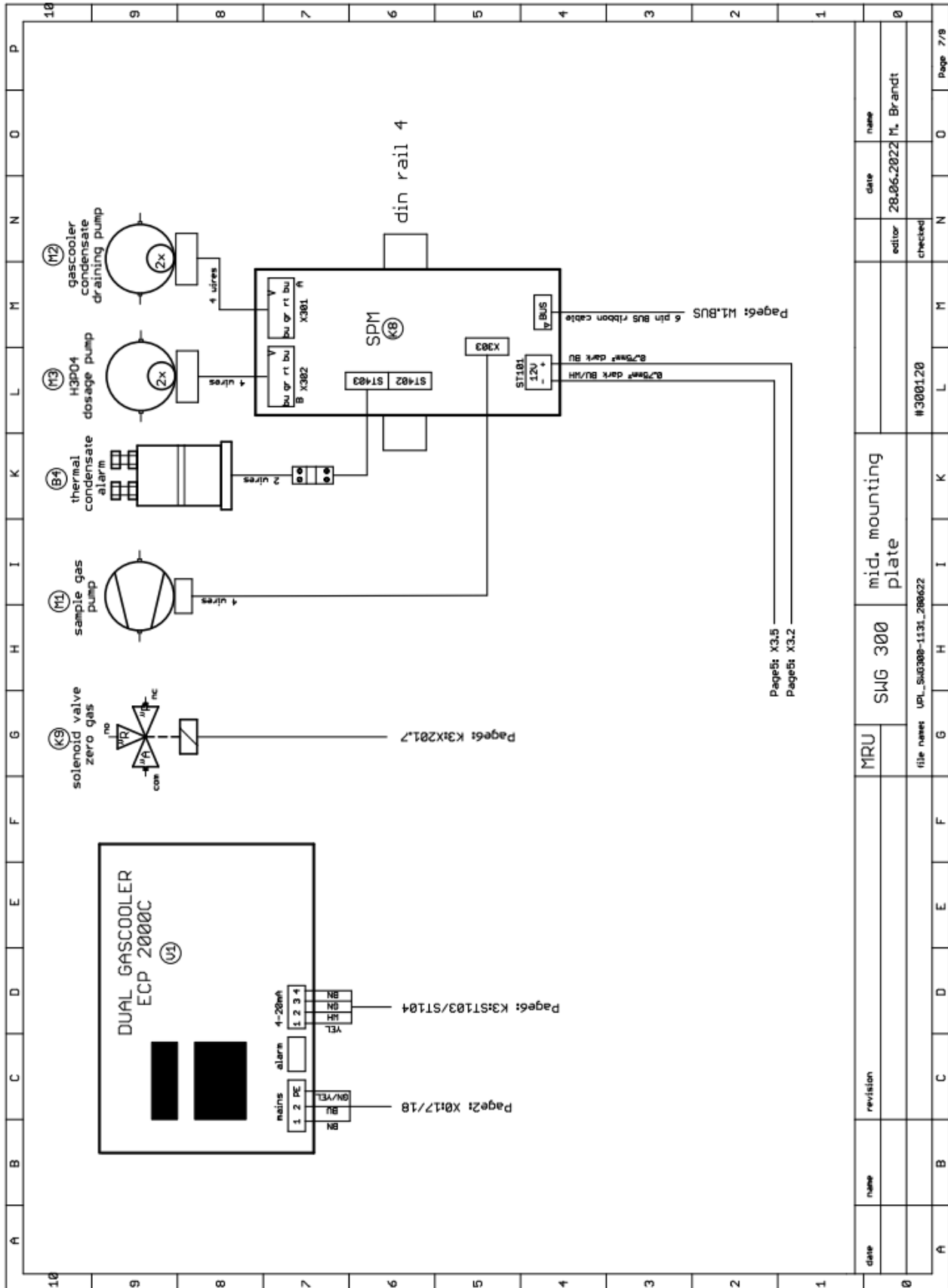


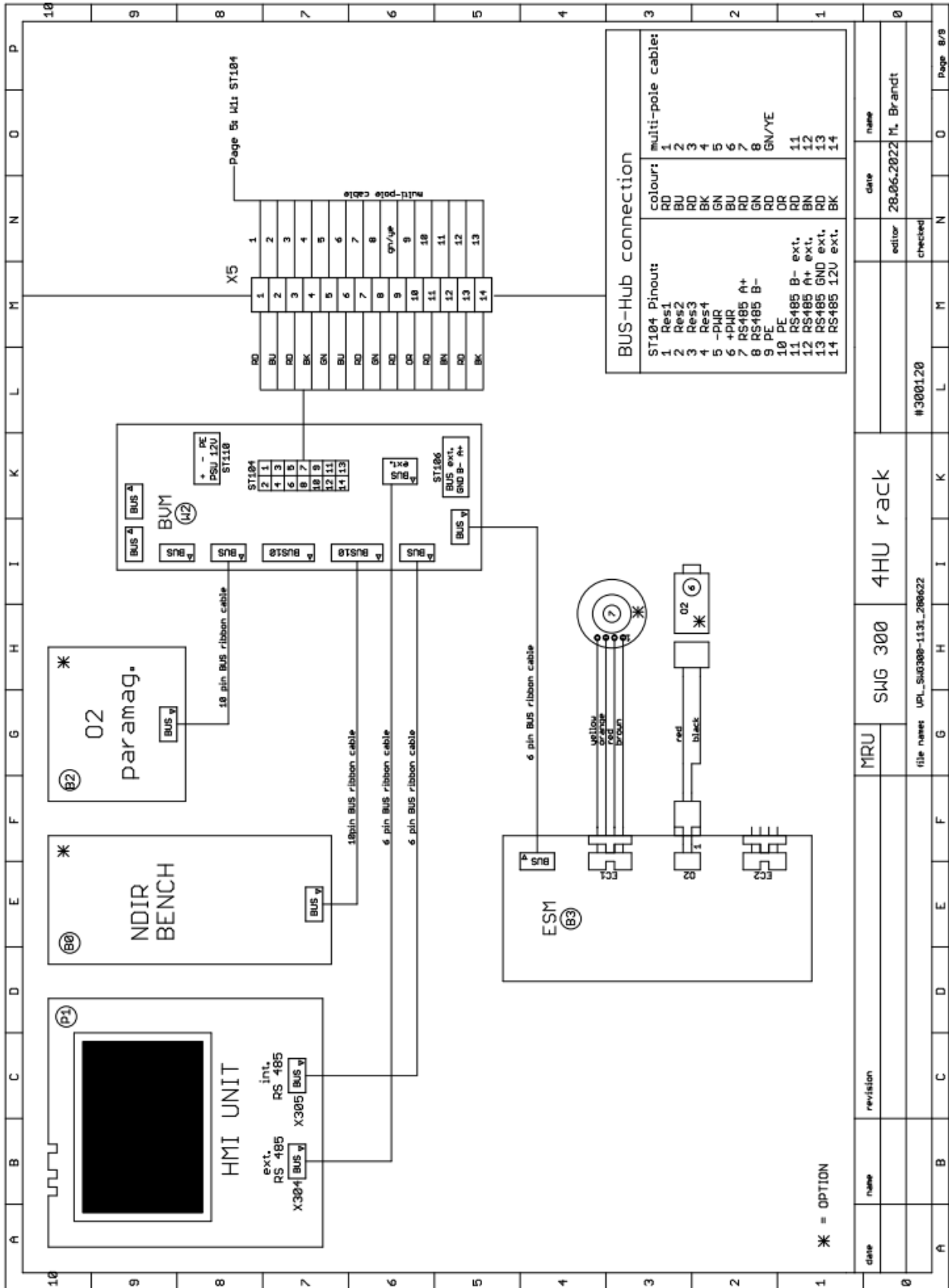
MRU		SWG 300		din rail 2	
date	revision	name	date	editor	checked
			28.06.2022	M. Brandt	
		file names: upl_SWG300-1131_280622		#300120	









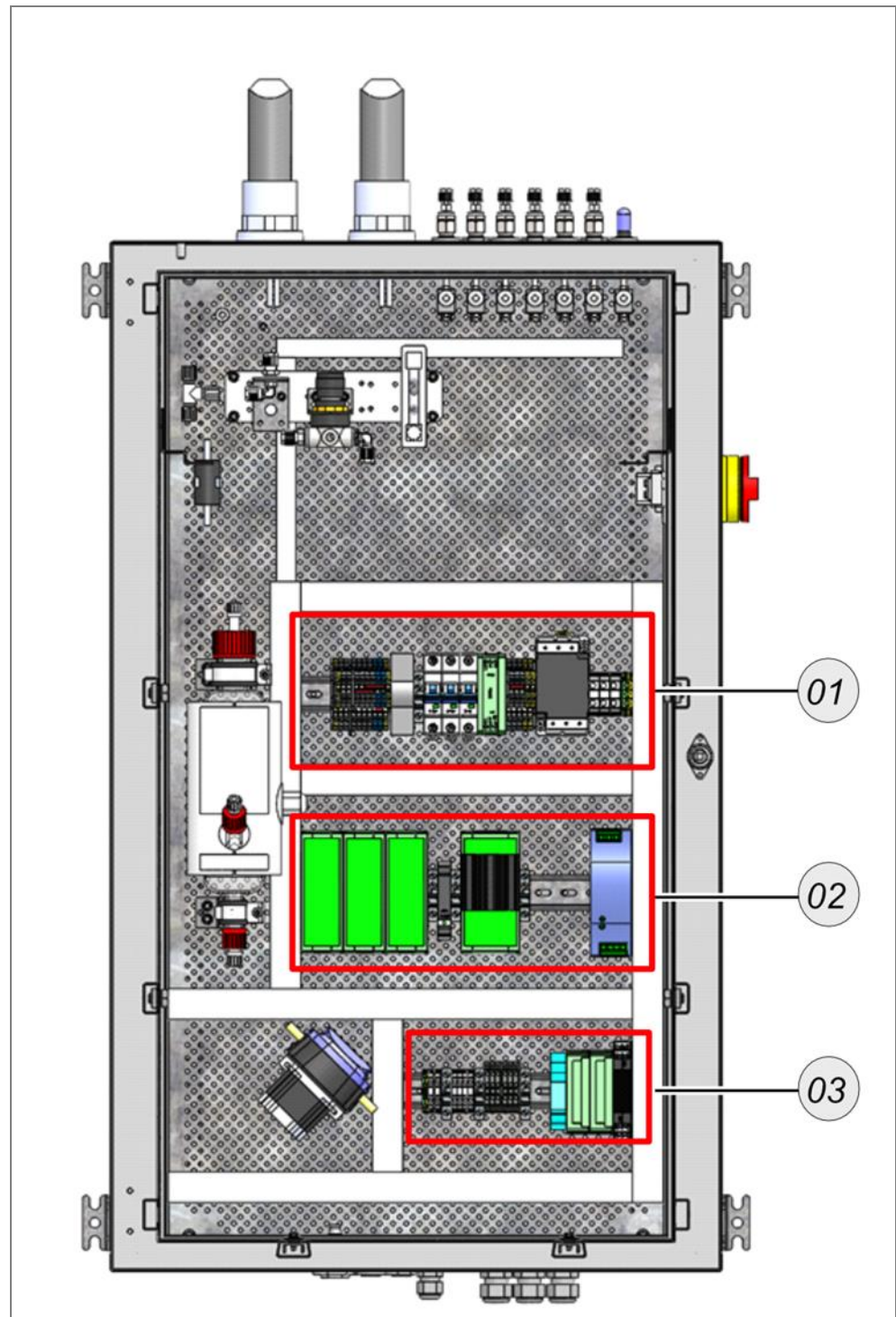


components									
mark	page	name/description							
F1	2	Circuit breaker*							
K2	2	Line Filter							
E1	2	case heater*							
G1	2	case fan							
Q1	2	Main switch							
X0	2	Terminal block							
X1,X2	3	Terminal block (HD- and LD- Probes/Lines)*							
T1	4	Power Supply Unit 12U							
K5,K6	4	MCM: Sample line and probe controller*							
Q2	4	solid state relay for long heated sampling lines*							
Q4	4	Solid state relay for acid depositor*							
X3	5	Terminal block (12U DC)							
X4	5	Terminal block DF252 / DM401							
Q3	5	Alarm relay							
	5	I/O Modules, Bus converter*							
K3	6	USM: Valve Control Modul							
K7	6	SPM: Peristaltic pump controller							
M4	6	Acid dosipositor condensate draining pump							
W1	6	BUM: bus distribution module							
B4	7	Thermal condensate alarm							
K8	7	SPM: Peristaltic pump controller							
K9	7	Solenoid valve zero gas							
M1	7	Sample gas pump							
M2	7	Condensate draining pump							
M3	7	H3P04 dosage pump							
V1	7	Gas cooler							
P1	8	HMI (Human machine interface)							
B0	8	NDIR Bench*							
B2	8	O2-Sensor paramag.*							
B3	8	O2-Sensor EC*							
B3	8	ESM: Sensor Module							
W2	8	BUM: bus distribution module							

\* = OPTION

date		revision		MRU	SWG 300	indoor			
				file name	UPL_SWG300-1131_280622				
				#300120					
				editor	checked				
				date	28.06.2022				
				name	M. Brandt				





Position	Connection-name	Description
1	X0	Mains
1	X1	Heated sampling line connectors
2	X-2	RS-485 connector
2	Q3 on X3	Alarmrelais
2	X3	IO-Module (Option)
2	X3	Ethernet-Module (Option)
2	X3	Profibus-Module (Option)
3	----	Sample gas inlet



## 11 Maintenance: Option HD Probe with back-purge

In this part you will learn how to use the *spare part set HD probe #60912-3* correctly, for the maintenance of the HD probe.

### **⚠ DANGER**

#### **Risk due to toxic gases**

Noxious gases are sucked in by the measuring device and released into the ambient air.

- Only use the measuring device in well ventilated spaces.
- Always connect a hose to the vent.
- Always lead the hose into an area that is empty of people.

### **⚠ WARNING**

#### **Qualified personnel**

The units may only be installed and commissioned by qualified and competent personnel.

### **⚠ WARNING**

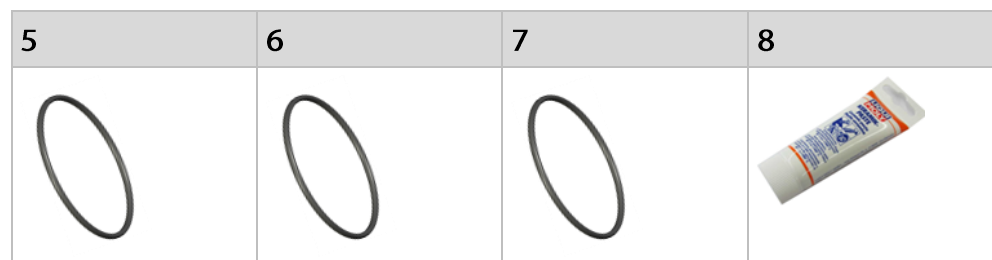
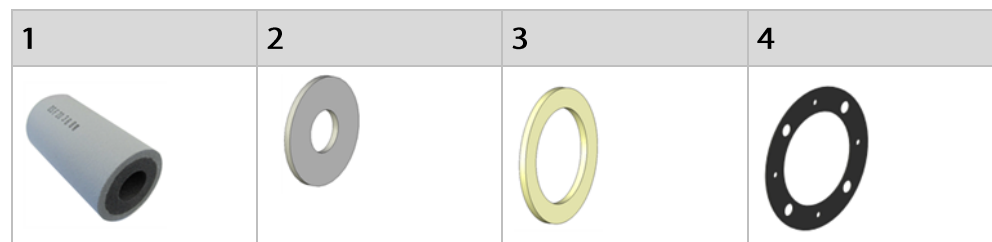
#### **Risk due to compressed air**

This may result in injuries.

- Connection with the specifications in the operating instructions.
- Depressurize the system before assembly installation or removal.

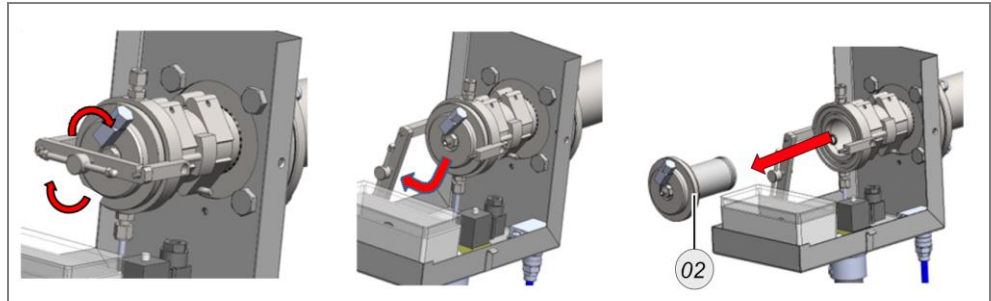
11.1 Contents: Spare parts set HD probe SWG #60912-3

#	Description	Article-number
1	Ceramic filter	55764
2	Ceramic filter seals	55110
3	Flat gasket 3/4" for probe tube	54899
4	Flange gasket DN 65 PN6	52556
5	O-ring 80 x 3,0 mm Viton 500	61578
6	O-ring 60 x 3,0 mm Viton 500	59104
7	O-ring 22 x 3,0 mm Viton 500	55648
8	Ceramic tube 50 g	64977

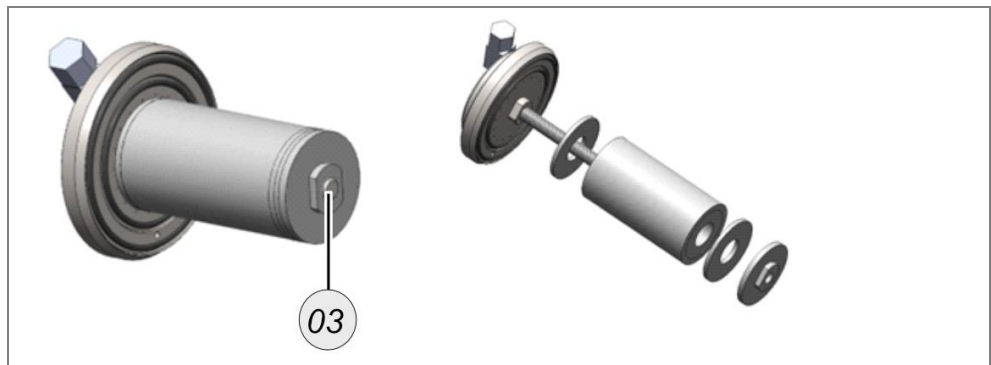


## 11.2 HD probe: Replace ceramic filter

- ▶ Remove the probe cover.
- ▶ Unscrew the filter unit **02**.

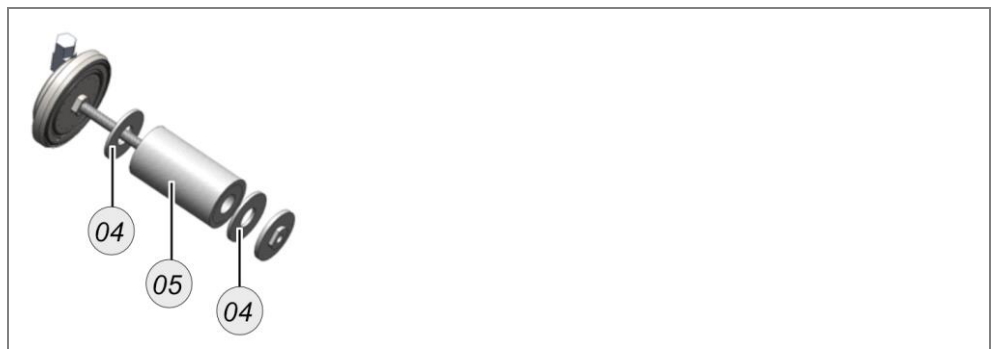


- ▶ Open the filter unit with a *spanner SW 17* **03**.



You can see the filter unit, with the different replacement parts.

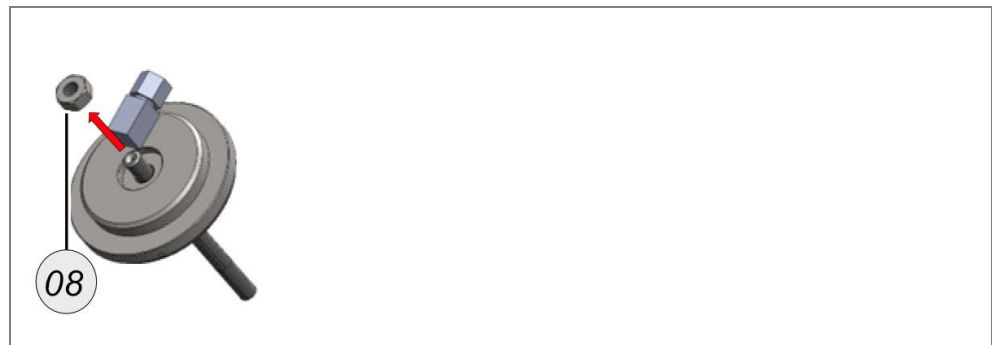
- ▶ Remove the old ceramic filter **05** and the two ceramic filter seals **04**.



- ▶ Replace the *O-ring 80 x 3.0 mm #61578* **06** and the *O-ring 60 x 3.0 mm #59104* **07**.



▶ Unscrew the **nut** **08** on the filter unit.



You will see 2 more O-rings.

▶ Replace the two **O-rings** #59104 **09** and the **O-ring** #55648 **10**.

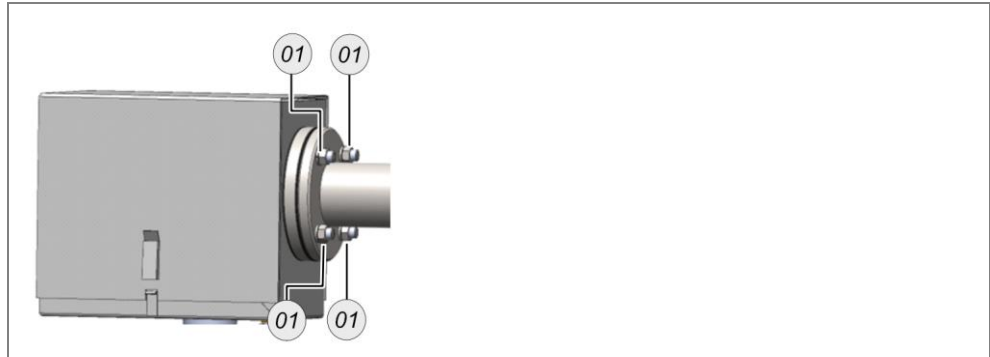


▶ Screw the filter unit back together with the new ceramic filter and the ceramic filter seals.

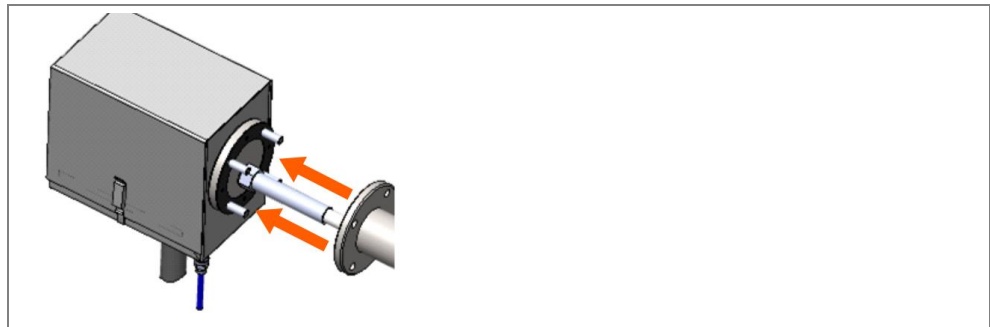
✓ The ceramic filter is replaced.

### 11.3 HP probe: Replacing the flange seals

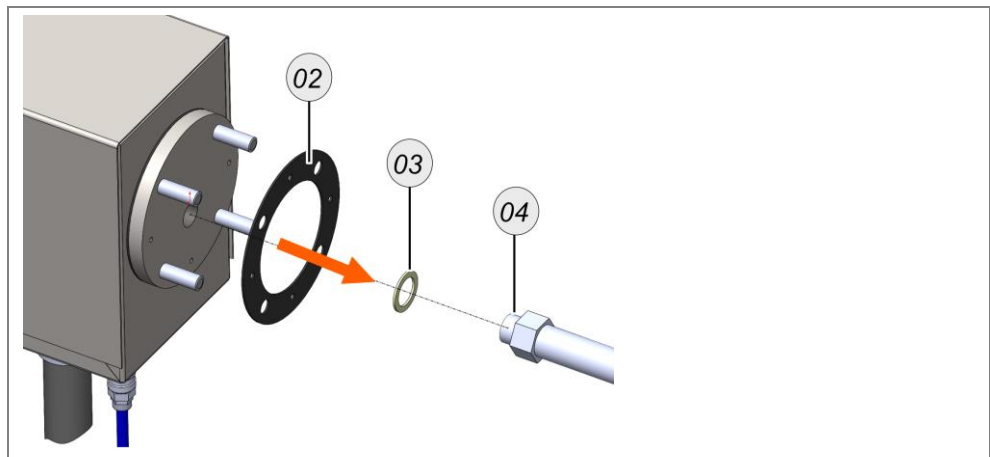
- ▶ Loosen the screws **01** from the mounting flange.



- ▶ Carefully slide the HP probe out of the mounting flange.



- ▶ Remove the probe tube **04** with a *spanner SW 17*.
- ▶ Replace the *flat gasket 3/4" #54899* **03** with a new one.
- ▶ Replace the *flange gasket DN65 #52556* **04** with a new one.



- ▶ Reassemble the probe.

#### NOTE

When reassembling to the mounting flange, use the ceramic paste to prevent the threads from seizing.

- ✓ You have mounted the seals.

### 11.4 HD-probe dimensions

